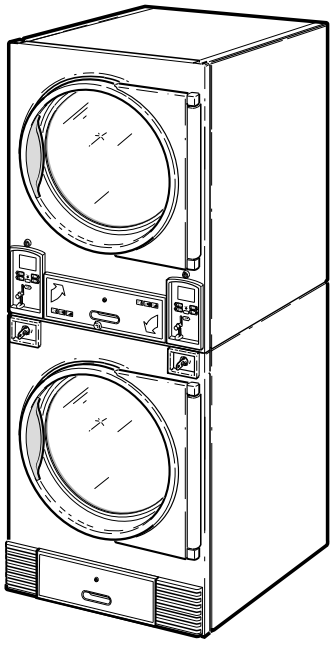
Drying Tumblers

Stacked 30 and 45 Pound Capacities

Models Starting Serial No. 0602004144

Refer to Page 5 for Model Numbers

Parts



T477C_70304801

Alliance Laundry Systems

www.alliancelaundry.com

Part No. 70304801R19
January 2015

Table of Contents

Title	Page
Parts Ordering Information	3
Serial Plate Location	3
Model Identification	5
Product Overview - Heat Source and Voltage	6
Product Overview - Control Suffixes (Drawing 1 of 3)	8
Product Overview - Control Suffixes (Drawing 2 of 3)	10
Product Overview - Control Suffixes (Drawing 3 of 3)	12
Single Drop Control Components	14
Dual Digital Timer Components	16
DX4 Control Components	18
Coin Drop Components for MDC Models	20
Card Reader Components for MDC Models	22
Coin Drops	24
Coin Drop Kits	26
Electronic Coin Drop Components	28
Card Reader Components for Micro Models	30
Coin Drop Components for NetMaster Models	32
Card Reader Components for NetMaster Models	34
Network Board for NetMaster Models	36
Coin Drop Components for Quantum Models	38
Card Reader Components for Quantum Models	40
Network Board for Quantum Models	42
Communication Board	44
Coin Drop Components for Galaxy 600 Models	46
Card Reader Components for Galaxy 600 Models	48
LED OPL Control	50
Door Assemblies	52
Door Ring and Handle	54
Door Components	56
Door Hinge Components	58
Upper Front Panel Assemblies and False Fronts	60
Lower Front Panel Assemblies	62
Upper Cabinet Front Components	64
Lower Cabinet Front Components	66
Emergency Stop Button for CE Models	68
Lint Drawer Components	70
Lint Drawer Overlays	72
Cylinder and Trunnion Components	74
Bearing Components	76
Cabinet Components	78
Drive Motor Components	80

© Copyright 2015, Alliance Laundry Systems LLC

All rights reserved. No part of the contents of this book may be reproduced or transmitted in any form or by any means without the expressed written consent of the publisher.

Drive Motors and Motor Capacitors 82
Exhaust Components 84
Blower Components 86
Moisture Sensing Components 88
Gas Burner Housing and Secondary Stove Limit 90
Airflow Switch 92
Gas Valve and Piping - Non-CE and Non-Australian Gas Models 94
Burner Orifices - Non-CE and Non-Australian Gas Models 96
Gas Valve and Piping - T30 CE and Australian Gas Models 98
Gas Valve and Piping - T45 CE and Australian Gas Models 100
Electric Heater Components 102
Steam Heater Components 104
Control Tray Harness - Gas Models 106
Control Tray Components - Non-CE and Non-Australian Gas Models (Drawing 1 of 2) 108
Control Tray Components - Non-CE and Non-Australian Gas Models (Drawing 2 of 2) 110
Control Tray Components - CE and Australian Gas Models (Drawing 1 of 2) 112
Control Tray Components - CE and Australian Gas Models (Drawing 2 of 2) 114
Control Tray Harnesses - Steam Models 116
Control Tray Components - Non-CE Steam Models 118
Control Tray Components - CE Steam Models 120
Accessory Box Harnesses - Electric Models 122
Accessory Box Components - Non-CE Electric Models 124
Accessory Box Components - CE Electric Models 126
Parts Index 129

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

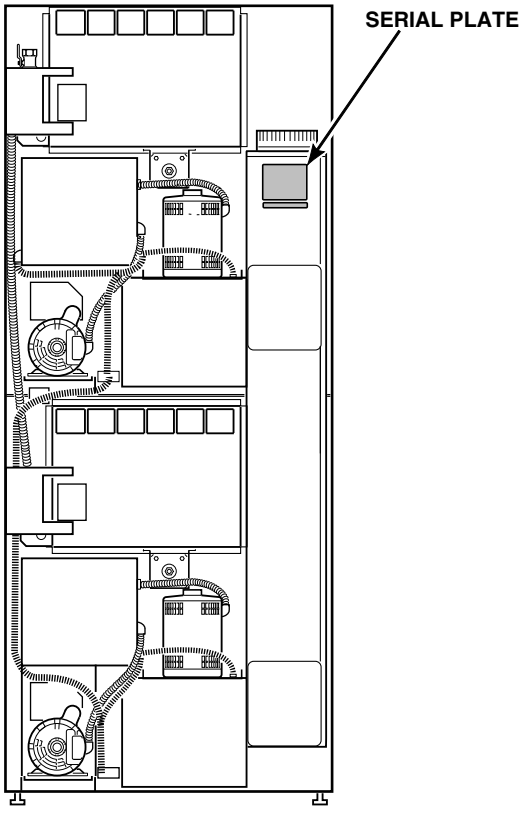
For technical assistance, call either of the numbers listed below:

(920) 748-3121 Ripon, Wisconsin

+32 56 41 20 54 Wevelgem, Belgium

Serial Plate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on serial plate(s) as shown.



TMB1974N_70304801

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Notes

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

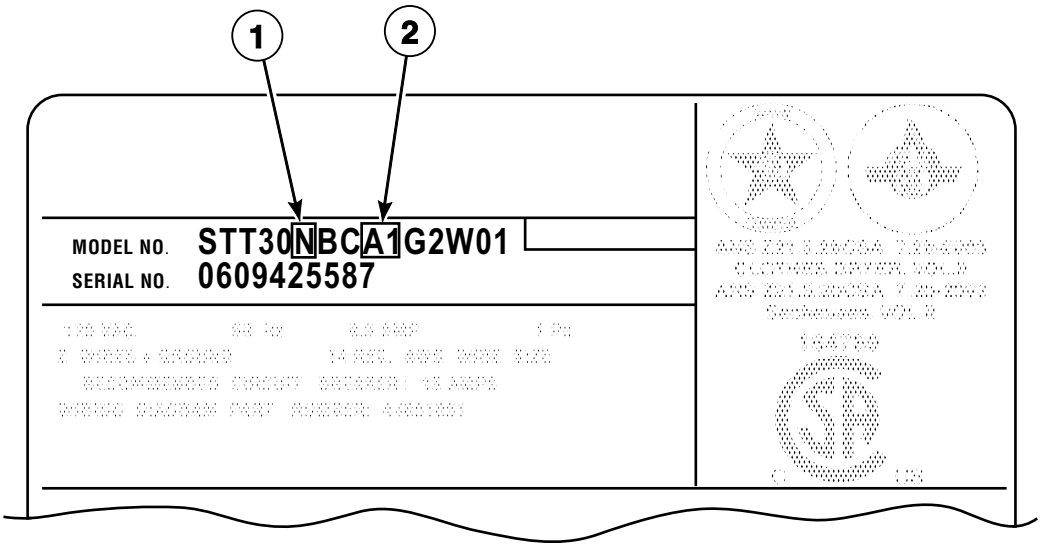
Model Identification

Information in this manual is applicable to these tumbler models:

CHD30STE2-CTT30E
CHD30STE2-CUT30E
CHD30STG2-CAT30L
CHD30STG2-CAT30N
CHD30STG2-CTT30L
CHD30STG2-CTT30N
CHD30STG2-CUT30L
CHD30STG2-CUT30N
CHD30STS2-CTT30S
CHD30STS2-CUT30S
CKT30N
CKT45N
CTT45L
CTT45N
DR335
DR335E2-BTT30F
DR335E2-BUT30F
DR335G2-BKT30N
DR335G2-BKT30R
DR335G2-BTT30R
DR335G2-BUT30R
DR445G2-BAT45L
DR445G2-BAT45N
DR445G2-BKT45N
DR445G2-BKT45R
DR445G2-BTT45D
DR445G2-BTT45L
DR445G2-BTT45N
DR445G2-BTT45R
DR445G2-BUT45L
DR445G2-BUT45N
DR445G2-BUT45R
DRST30E2-BTT30E
DRST30E2-BUT30E
DRST30G2-BAT30L
DRST30G2-BAT30N
DRST30G2-BTT30D
DRST30G2-BTT30L
DRST30G2-BTT30N
DRST30G2-BUT30L
DRST30G2-BUT30N
DRST30S2-BTT30S
DRST30S2-BUT30S
DRST45G2-BAT45L
DRST45G2-BAT45N
DRST45G2-BTT45D
DRST45G2-BTT45L
DRST45G2-BTT45N
DRST45G2-BUT45L
DRST45G2-BUT45N
GAT30L
GAT30N
GAT45L
GAT45N
GKT30N
GKT45N
GTT30E
GTT30L
GTT30N
GTT30S
GTT45L
GTT45N
GUT30E
GUT30L
GUT30N
GUT30S
GUT45L
GUT45N
HAT30L
HAT30N
HAT45L
HAT45N
HKT30N
HKT30R
HKT45N
HKT45R
HTT30D
HTT30E
HTT30F
HTT30L
HTT30N
HTT30R
HTT30S
HTT45D
HTT45L
HTT45N
HTT45R
HUT30E
HUT30F
HUT30L
HUT30N
HUT30R
HUT30S
HUT45L
HUT45N
HUT45R
IPD30STE2
IPD30STG2
IPD30STS2
IPD45STG2
ITT30E
ITT30F
ITT30L
ITT30N
ITT30R
ITT30S
ITT45L
ITT45N
ITT45R
KAT30L
KAT30N
KAT45L
KAT45N
KKT30N
KKT45N
KTT30E
KTT30L
KTT30N
KTT30S
KTT45L
KTT45N
KUT30E
KUT30L
KUT30N
KUT30S
KUT45L
KUT45N
LAT30L
LAT30N
LKT30N
LKT45N
LTT30E
LTT30L
LTT30N
LTT30S
LUT30E
LUT30L
LUT30N
LUT30S
MTT30E
MTT30F
MTT30L
MTT30N
MTT30R
MTT30S
MTT45L
MTT45N
MTT45R
NTT30N
NTT45N
PAT30L
PAT30N
PAT45L
PAT45N
PKT30N
PKT45N
PTT30E
PTT30L
PTT30N
PTT30S
PTT45L
PTT45N
PUT30E
PUT30L
PUT30N
PUT30S
PUT45L
PUT45N
SAT30L
SAT30N
SAT45L
SAT45N
SKT30N
SKT30R
SKT45N
SKT45R
STT30D
STT30E
STT30F
STT30L
STT30N
STT30R
STT30S
STT45D
STT45L
STT45N
STT45R
SUT30E
SUT30F
SUT30L
SUT30N
SUT30R
SUT30S
SUT45L
SUT45N
SUT45R
UAT30L
UAT30N
UAT45L
UAT45N
UKT30N
UKT30R
UKT45N
UKT45R
UTT30E
UTT30F
UTT30L
UTT30N
UTT30R
UTT30S
UTT45L
UTT45N
UTT45R
UUT30E
UUT30F
UUT30L
UUT30N
UUT30R
UUT30S
UUT45L
UUT45N
UUT45R

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Product Overview - Heat Source and Voltage



TMB2736P_70304801

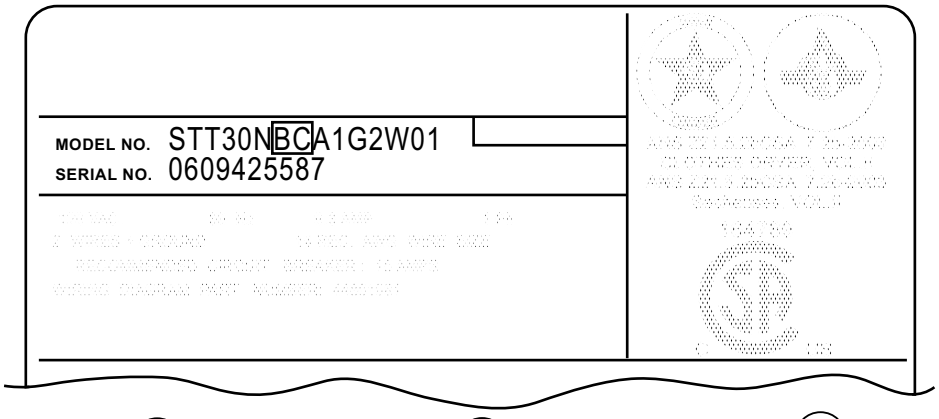
© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

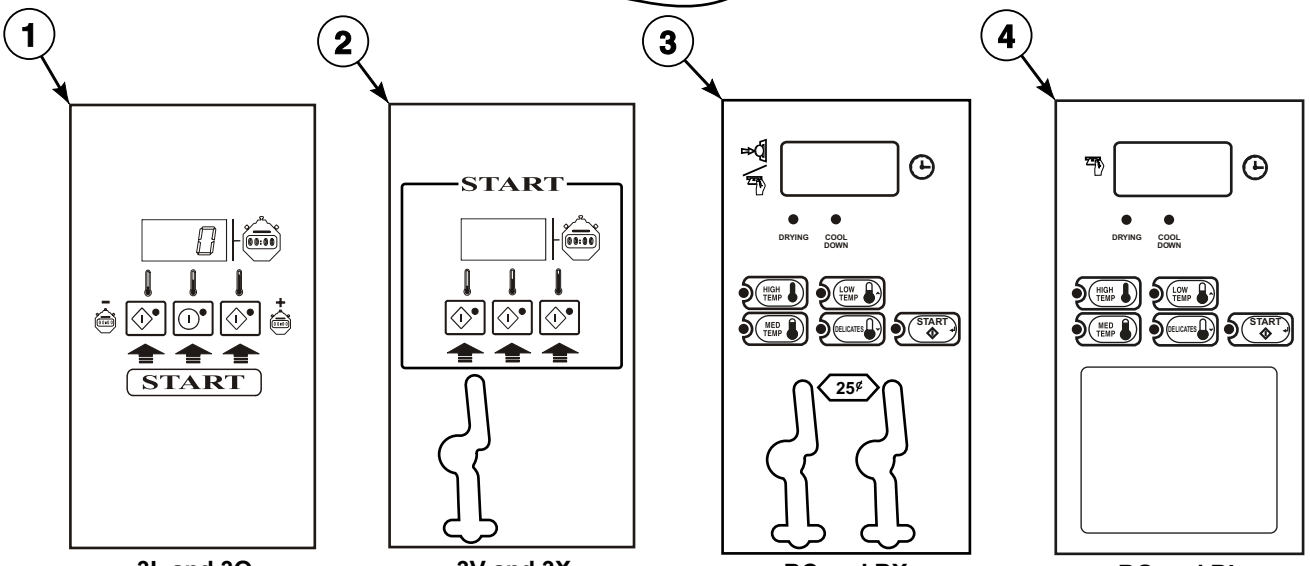
Product Overview - Heat Source and Voltage

REF	PART NO.	DESCRIPTION	COMMENTS
1	-	Heat Source	D: Liquid Petroleum Gas (L.P) E: Electric F: Reduced Electric (Eco Line) L: Liquid Petroleum Gas (L.P.) N: Natural Gas (N.G.) R: Reduced Gas, Natural Gas (Eco Line) S: Steam
2	-	Voltage	A1: 100, 200 Volt/50 Hertz/1 Phase A2: 100, 200-220 Volt/60Hertz/1 Phase B2: 120, 208-240 Volt/60 Hertz/1 Phase F1: 200 Volt/50 Hertz/1 Phase F2: 200 Volt/60 Hertz/1 Phase F4: 200 Volt/50 Hertz/3 Phase F5: 200-208 Volt/60 Hertz/3 Phase F6: 200-208, 240 Volt/60 Hertz/3 Phase G1: 208 Volt/60 Hertz/1 Phase G2: 208-240 Volt/60 Hertz/1 Phase J1: 230 Volt/50 Hertz/1 Phase J2: 230-240 Volt/50 Hertz/1 Phase J4: 240 Volt/60 Hertz/1 Phase J5: 230 Volt/50 Hertz/3 Phase J6: 230-240 Volt/50 Hertz/3 Phase J8: 240 Volt/60 Hertz/3 Phase M1: 380 Volt/50 Hertz/3 Phase M2: 380, 400-415 Volt/50 Hertz/3 Phase M3: 380 Volt/60 Hertz/3 Phase N1: 400-415 Volt/50 Hertz/3 Phase P1: 440 Volt/60 Hertz/3 Phase Q1: 460-480 Volt/60 Hertz/3 Phase

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Product Overview - Control Suffixes (Drawing 1 of 3)



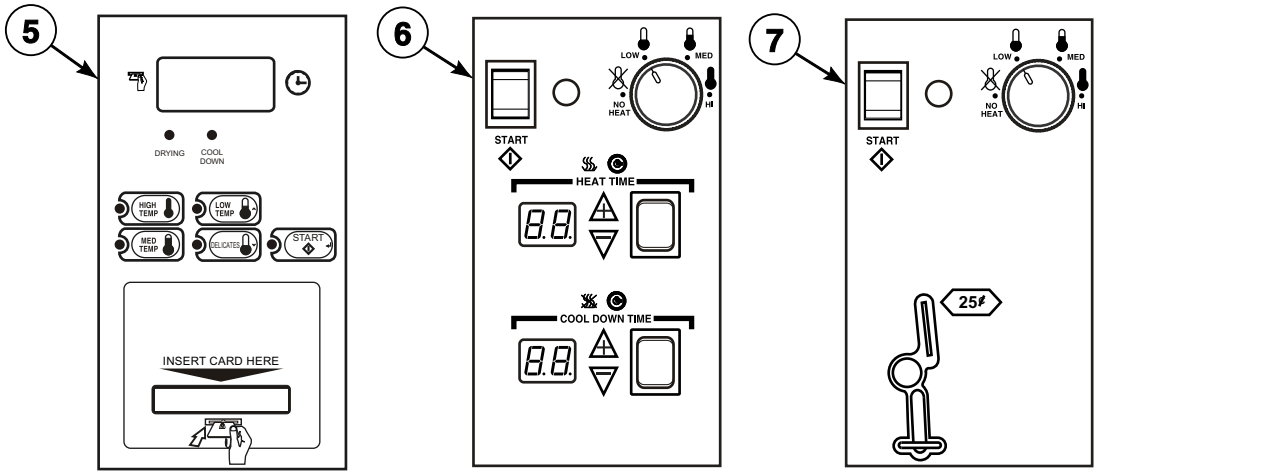


3L and 3O Control Suffixes

3V and 3X Control Suffixes

BC and BX Control Suffixes

BG and BL Control Suffixes



BY Control Suffix

QT Control Suffix

SD and SX Control Suffixes

TMB3279P_70304801

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Product Overview - Control Suffixes (Drawing 1 of 3)

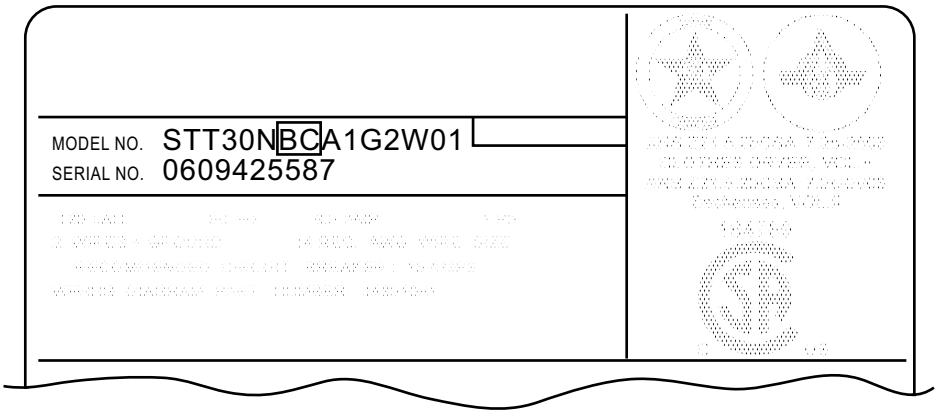
REF	PART NO.	DESCRIPTION	COMMENTS
1	-	Control - Nonreversing	3L: DX4 prep for central pay 3O: DX4 OPL
2	-	Control - Nonreversing	3V: DX4 vended 3X: DX4 prep for coin
3	-	Control - Nonreversing	BC: basic electronic, coin BX: basic electronic, prep for coin
4	-	Control - Nonreversing	BG: basic electronic, OPL BL: basic electronic, central pay
5	-	Control - Nonreversing	BY: basic electronic, prep for card
6	-	Control - Nonreversing	QT: dual digital timer
7	-	Control - Nonreversing	SD: single drop SX: single drop, prep for coin

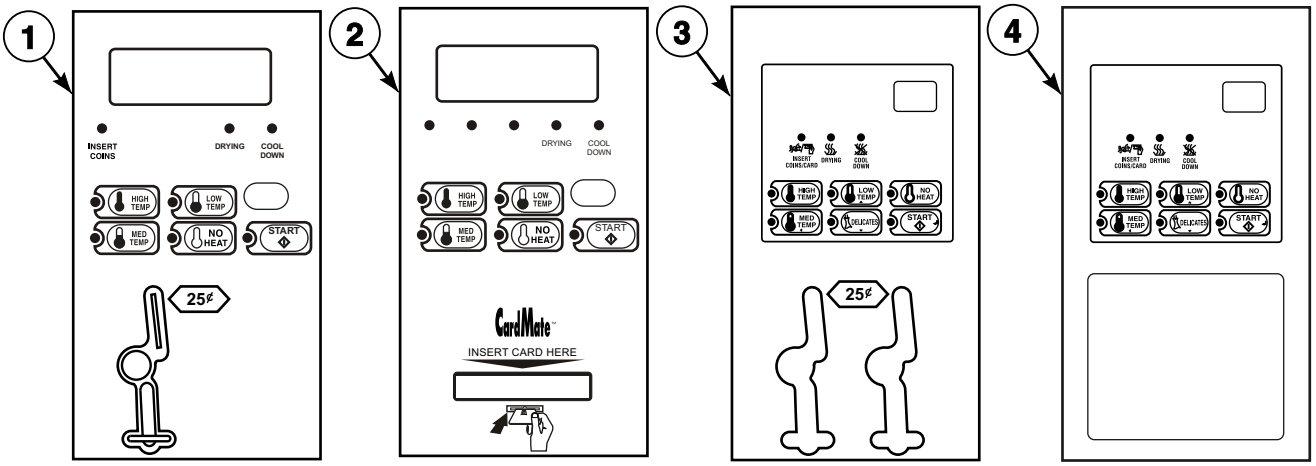
NOTE: Coin models have the following control suffixes: 3V, 3X, BC, BX, SD and SX

NOTE: OPL models have the following control suffixes: 3L, 3O, BG, BL, BY and QT

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Product Overview - Control Suffixes (Drawing 2 of 3)



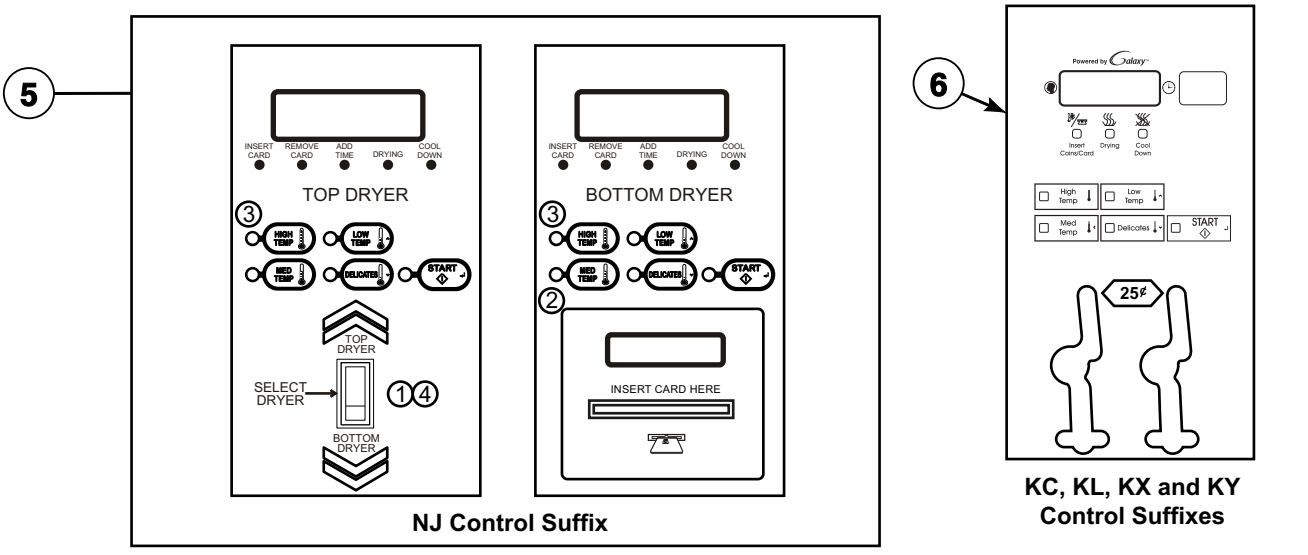


NC, NX, ZC and ZX Control Suffixes

NR, NY, ZR and ZY Control Suffixes

LC, LL, LX, WC, WL and WX Control Suffixes

LY and WY Control Suffixes



NJ Control Suffix

KC, KL, KX and KY Control Suffixes

TMB3280P_70304801

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Product Overview - Control Suffixes (Drawing 2 of 3)

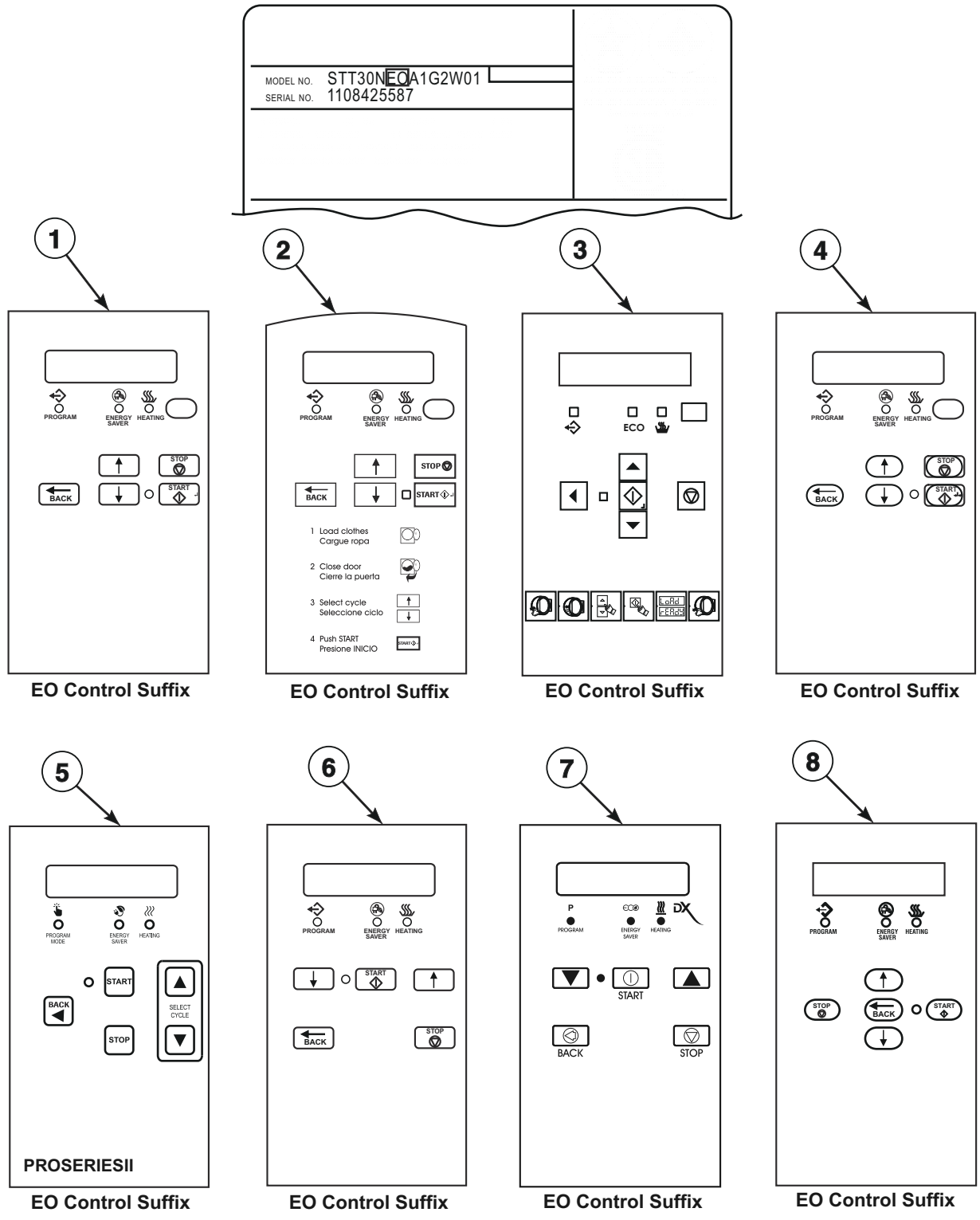
REF	PART NO.	DESCRIPTION	COMMENTS
1	-	Control - Nonreversing	NC: NetMaster coin NX: NetMaster, prep for coin ZC: NetMaster network coin ZX: NetMaster network, prep for coin
2	-	Control - Nonreversing	NR: NetMaster card NY: NetMaster, prep for card ZR: NetMaster network card ZY: NetMaster network, prep for card
3	-	Control - Nonreversing	LC: network adaptable coin LL: network adaptable, prep for central pay LX: network adaptable, prep for coin WC: network ready coin WL: network ready, prep for central pay WX: network ready, prep for coin
4	-	Control - Nonreversing	LY: network adaptable, prep for card WY: network ready, prep for card
5	-	Control - Nonreversing	NJ: micro, prep single card reader
6	-	Control - Nonreversing	KC: single coin KL: prep for central pay KX: prep for coin KY: prep for card

NOTE: Coin models have the following control suffixes: KC, KL, KX, KY, LC, LL, LX, LY, NC, NX, WC, WL, WX, WY, ZC and ZX

NOTE: OPL models have the following control suffixes: NJ, NR, NY, ZR and ZY

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Product Overview - Control Suffixes (Drawing 3 of 3)



TMB3313P_70304801

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Product Overview - Control Suffixes (Drawing 3 of 3)

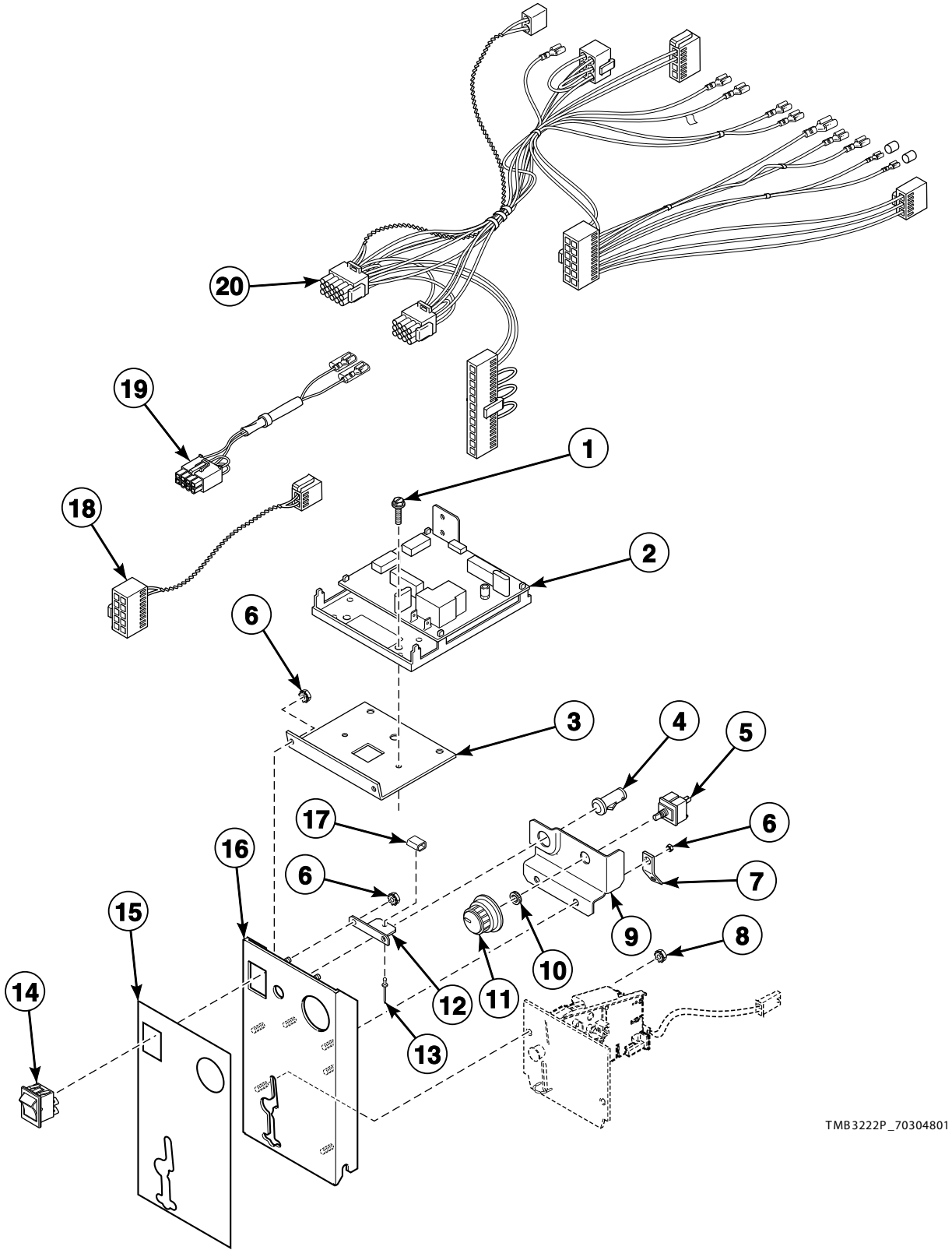
REF	PART NO.	DESCRIPTION	COMMENTS
1	-	Control - Nonreversing	S models; EO: LED OPL
2	-	Control - Nonreversing	H models; EO: LED OPL
3	-	Control - Nonreversing	C, D and I models; EO: LED OPL
4	-	Control - Nonreversing	U models; EO: LED OPL
5	-	Control - Nonreversing	G and K models; EO: LED OPL
6	-	Control - Nonreversing	P models; Models through 9/30/14; EO: LED OPL
7	-	Control - Nonreversing	P models; Models starting 10/1/14; EO: LED OPL
8	-	Control - Nonreversing	L models; EO: LED OPL

NOTE: OPL models have the following control suffixes: EO

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Single Drop Control Components

T30 C, H, I and S Models Through 3/31/10 with SD and SX Control Suffixes



© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

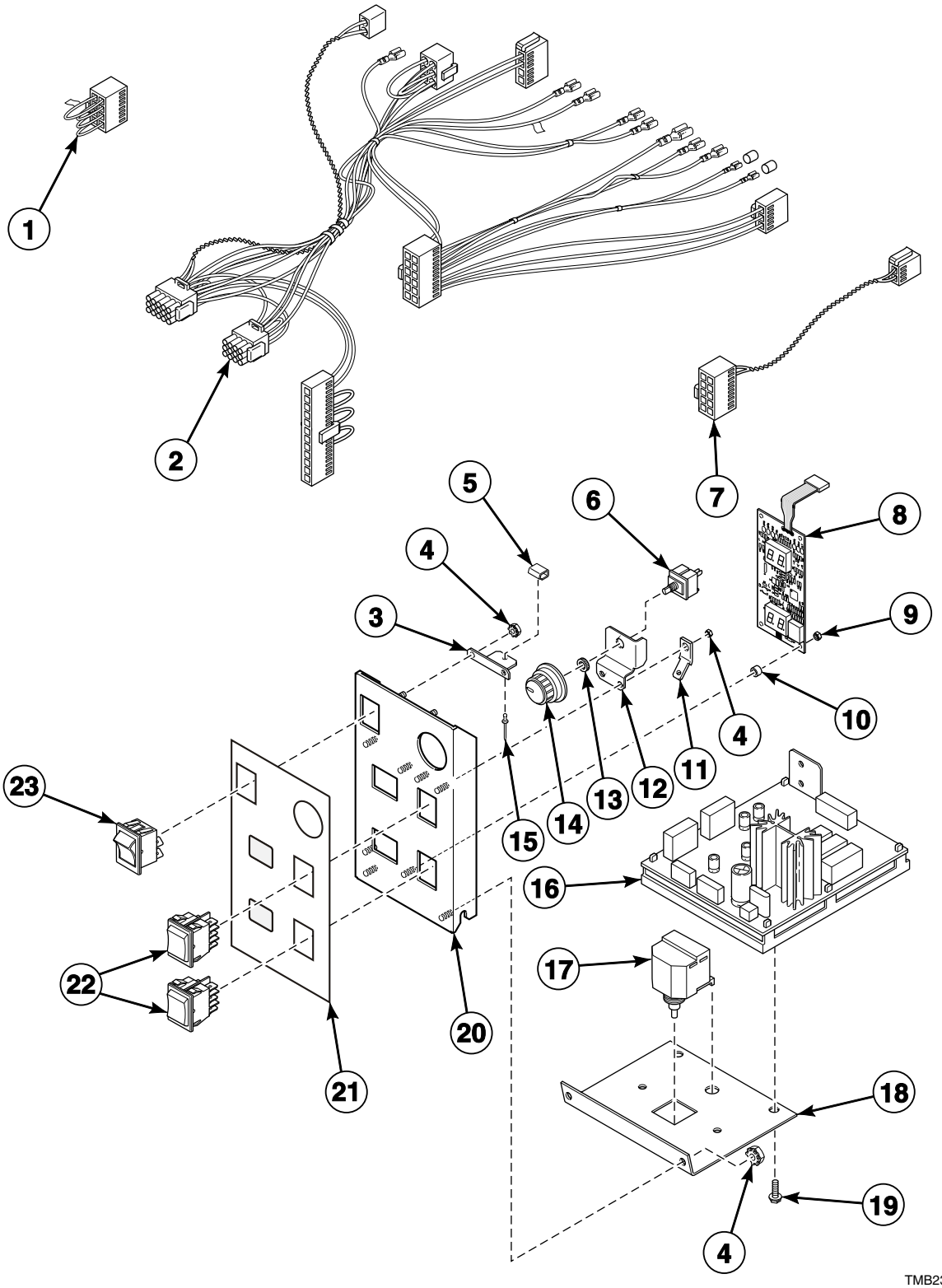
Single Drop Control Components

REF	PART NO.	DESCRIPTION	COMMENTS
	70346001P	Main Harness	Electric models need 55881 Harness Strap
1	501524	Screw	
2	513139P	Control Assembly	
3	70357902	Control Chassis Mounting Bracket	
4	801431	Light	
5	511711	Temperature Selector Switch	
6	70054	Nut	
7	00177	Male Tab Terminal	
8	29786	Nut	
9	70350201	Temperature Selector Bracket	
10	24205	Nut	
11	44104601	Temperature Knob	
12	70119801	Latch Mounting Bracket	
13	M400003	Pop Rivet	
14	70455101	Rocker Switch	Start
15	70362001	Overlay	H models
	70361901	Overlay	All other models
16	70365801	Control Door Assembly	H models; Includes studs
	70365101	Control Door Assembly	All other models
17	431318	Control Door Latch	
18	70324603	Jumper Calibration Wire	SD control suffix
19	70364104P	Coin Vault Switch Harness	Non-CE models
20	70369001	Control Panel Harness	C, H, I and S non-CE and non-Australian models with SD control suffix
	70367101	Control Panel Harness	C, H and S Australian and CE models with SD control suffix

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Dual Digital Timer Components

C, H, I, S and U Models
G and K Models Starting 1/16/12
Models with QT Control Suffix



TMB2397P_70304801

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

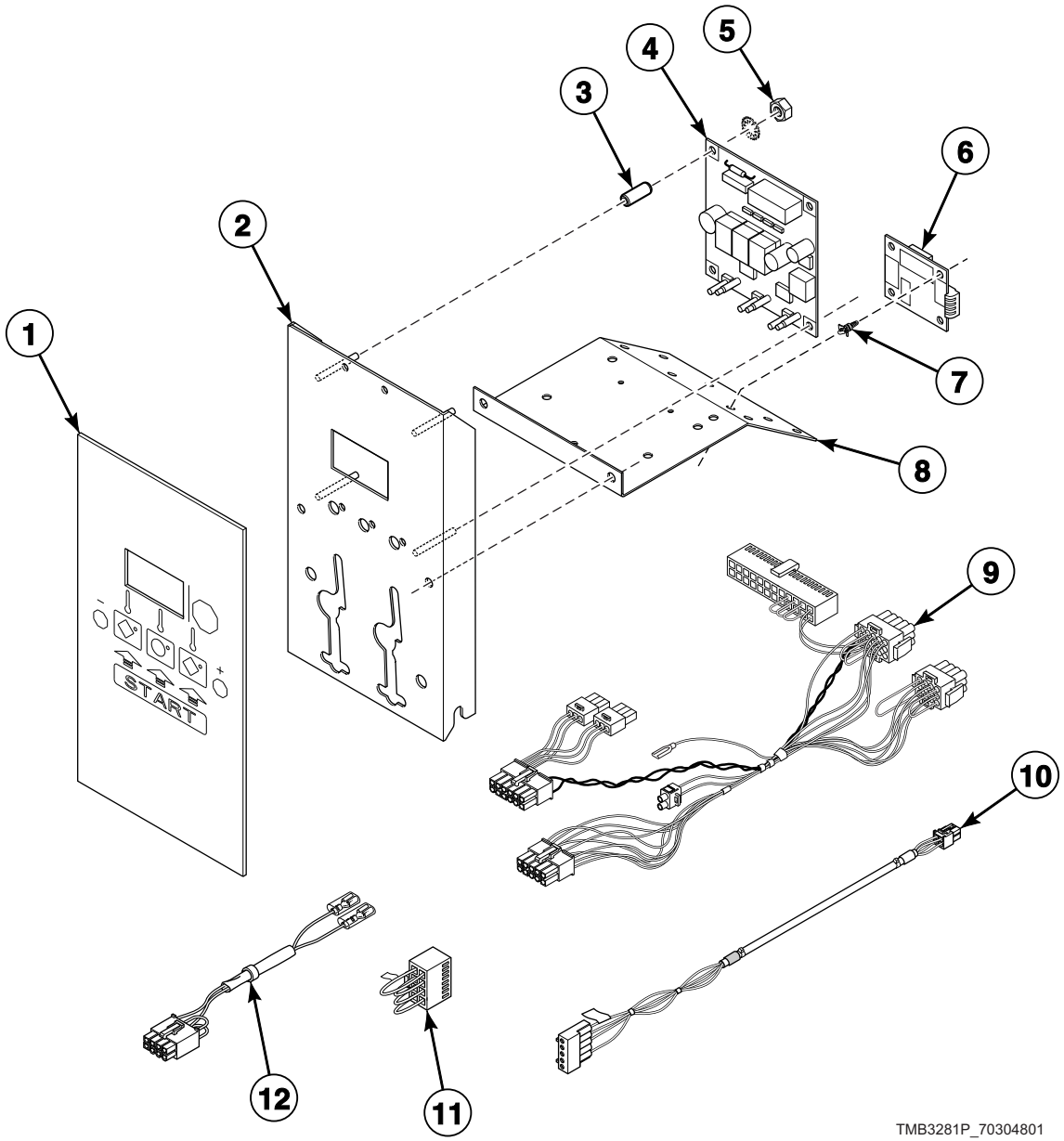
Dual Digital Timer Components

REF	PART NO.	DESCRIPTION	COMMENTS
	70346001P	Main Harness	Electric models need 55881 Harness Strap; Models through 1/15/12
	70441401	Main Harness	Electric models need 55881 Harness Strap; Models starting 1/16/12
1	70364103	Bypass Harness	Non-CE models
2	70367001P	Control Panel Harness	
3	70119801	Latch Mounting Bracket	
4	70054	Nut	
5	431318	Control Door Latch	
6	511711	Temperature Selector Switch	
7	70324603	Jumper Calibration Wire	
8	512218P	Display Assembly	
9	29787	Nut	4 required
10	56079	Panel Locator	4 required
11	00177	Male Tab Terminal	
12	70391701	Temperature Selector Switch Bracket	
13	24205	Nut	
14	44104601	Temperature Knob	
15	M400003	Pop Rivet	
16	512202P	Control Assembly	
17	M4860P3	Buzzer Kit	Includes harness
18	70357901	Control Chassis Mounting Bracket	
19	501524	Screw	
20	70365601	Control Plate Assembly	H models; Includes studs
	70361201	Control Door Assembly	All other models; Includes studs
21	70361401	Overlay	H models
	70493901	Overlay	U models starting 8/18/14
	70361301	Overlay	U models through 8/17/14; All other models
22	70461301	Rocker Switch	Black button
23	70455101	Rocker Switch	Green button; Start

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

DX4 Control Components

C, D and I Models with 3L, 3O, 3V and 3X Control Suffixes



© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

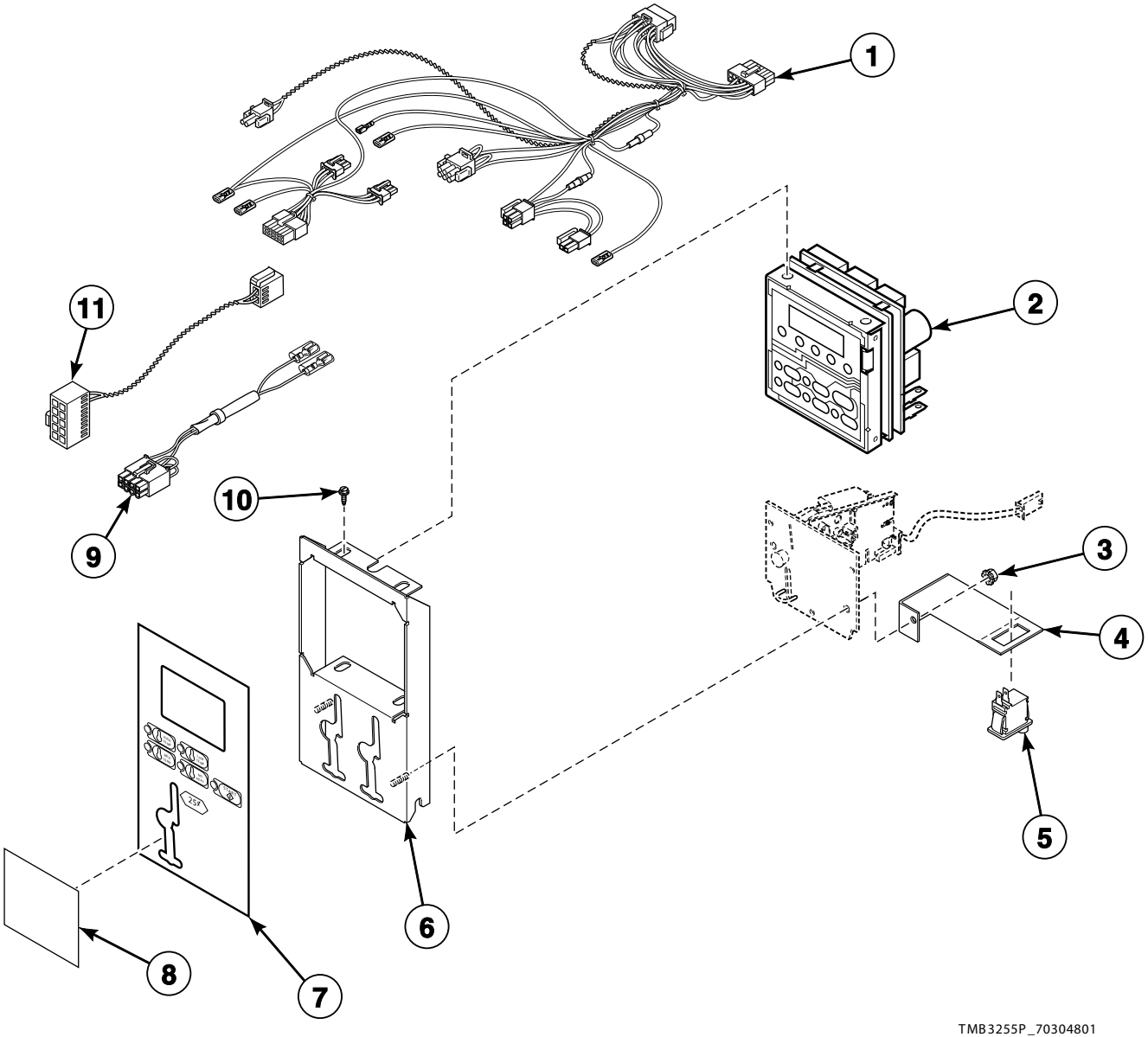
DX4 Control Components

REF	PART NO.	DESCRIPTION	COMMENTS
	70441401	Main Harness	Models starting 1/16/12
1	70279101	Graphic Overlay	OPL; Models through 7/31/11
	70468201	Graphic Overlay	OPL; Models starting 8/1/11
	70279201	Graphic Overlay	Coin; Single drop; Models through 7/31/11
	70462601	Graphic Overlay	Coin; Single drop; Models starting 8/1/11
	70279202	Graphic Overlay	Coin; Dual drop; Models through 7/31/11
	70462602	Graphic Overlay	Coin; Dual drop; Models starting 8/1/11
	70462603	Graphic Overlay	Prep for central pay
2	70279301P	Control Plate Kit	
3	44050601	Sleeve	4 required
4	70462303P	Control Assembly	Non-CE and non-Australian models; 3O control suffix
	70462304P	Control Assembly	CE and Australian models; 3O control suffix
	70462367P	Control Assembly	Non-CE and non-Australian models; 3V and 3X control suffixes
	70462368P	Control Assembly	CE and Australian models; 3V and 3X control suffixes
	70462370	Control Assembly	Non-CE and non-Australian models; 3L control suffix
	70462371	Control Assembly	CE and Australian models; 3L control suffix
5	29787	Nut	
6	209/00471/75	Central Pay Interface Control Assembly	3L control suffix
7	211/00119/00	Standoff	3L control suffix; 4 required
8	70179001	Mounting Bracket	CE models; All other models with 3L control suffix
9	70315601P	Control Panel Harness	Non-CE and non-Australian models; Models through 12/31/13
	70485301	Control Panel Harness	Non-CE and non-Australian models; Models starting 1/1/14
	70489901	Control Panel Harness	CE and Australian models
10	70491501	Central Pay Harness	Lower; 3L control suffix
	70491502	Central Pay Harness	Upper; 3L control suffix
11	70364103	Bypass Harness	Non-CE models; 3O, 3W, 3X and R3 control suffixes
12	70364104P	Coin Vault Switch Harness	Non-CE models; 3V and 3B control suffixes

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Coin Drop Components for MDC Models

G T30, H, I, K, L, P and S Models with BC and BX Control Suffixes



© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

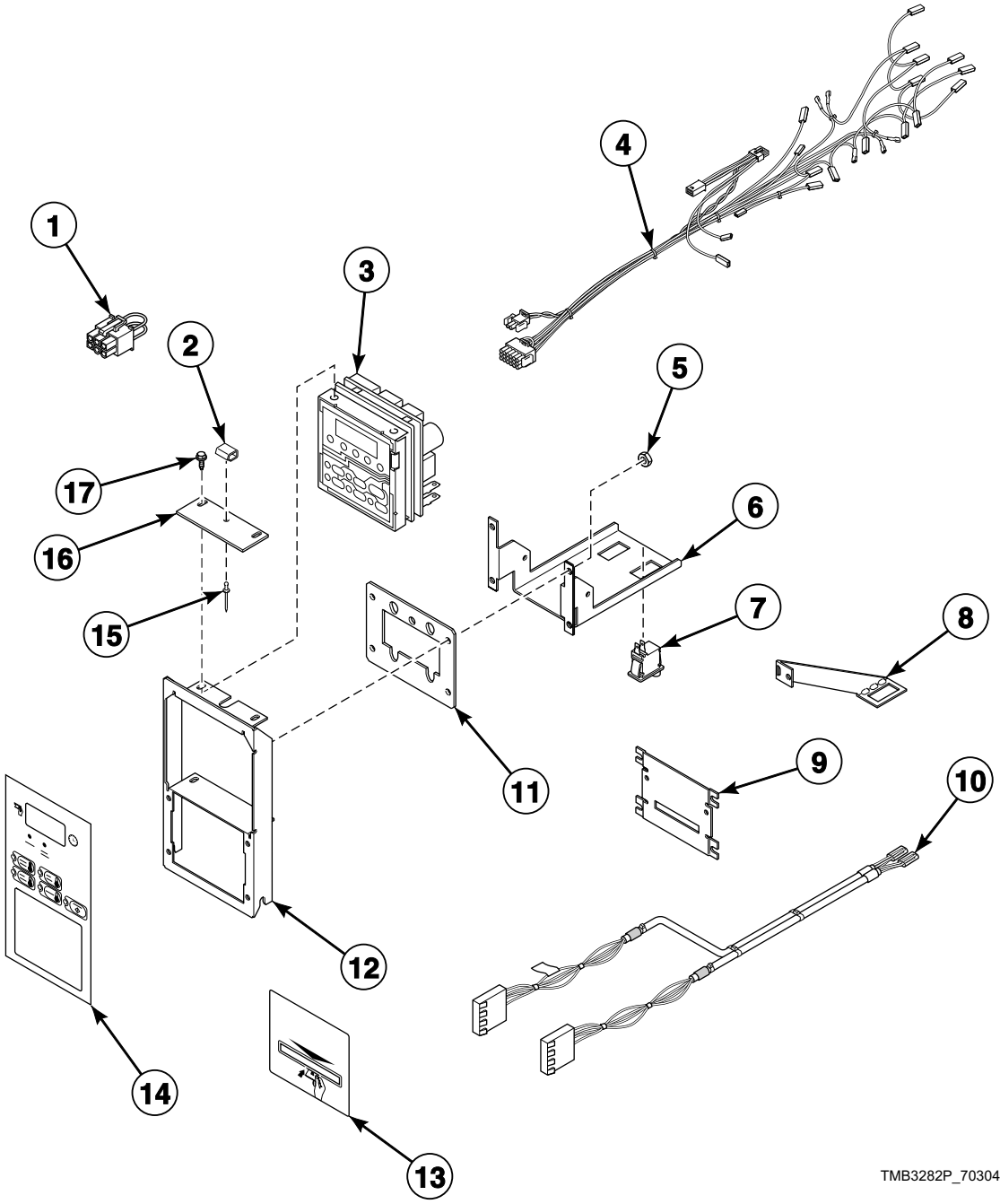
Coin Drop Components for MDC Models

REF	PART NO.	DESCRIPTION	COMMENTS
	70346001P	Main Harness	Electric models need 55881 Harness Strap; Models through 1/15/12
	70441401	Main Harness	Electric models need 55881 Harness Strap; Models starting 1/16/12
1	70315501P	Control Panel Harness	Control panel to main harness
2	514273	Control Assembly	I models; Models starting 7/15/14
	511867P	Control Assembly	I models through 7/14/14; All other models
	510036	Membrane Switch	Order to replace touchpad for 511867P Control Assembly
3	29786	Nut	3 required
4	70183901	Audit Switch Bracket	
5	70413301	Pushbutton Switch	Coin vault switch
6	70291101P	Control Plate Kit	I and S models
	70291201P	Control Plate Kit	H models
7	70257801	Overlay	L and S models; Single drop; Text
	70257802	Overlay	S models; Dual drop; Text
	70261101	Overlay	L and S models; Single drop; Icon
	70261102	Overlay	S models; Dual drop; Icon
	70258101	Overlay	H models; Single drop
	70258102	Overlay	H models; Dual drop
	70261301	Overlay	H models; Single drop; Icon
	70452601	Overlay	G and K models; Upper; Single drop; Text
	70452602	Overlay	G and K models; Upper; Dual drop; Text
	70452701	Overlay	G and K models; Lower; Single drop; Text
	70452702	Overlay	G and K models; Lower; Dual drop; Text
	70492001	Overlay	I models; Models through 7/14/14; Single drop
	70505301	Overlay	I models; Models starting 7/15/14; Single drop
	70492002	Overlay	I models; Models through 7/14/14; Dual drop
	70505302	Overlay	I models; Models starting 7/15/14; Dual drop
	70508901	Overlay	P models; Models starting 10/1/14
8	70321001	Overlay	P models; Models through 9/30/14
	70129501	Overlay	P models; Models through 9/30/14; Upper; Single drop
	70129601	Overlay	P models; Models through 9/30/14; Upper; Dual drop
	70129701	Overlay	P models; Models through 9/30/14; Lower; Single drop
	70129801	Overlay	P models; Models through 9/30/14; Lower; Dual drop
	70509901	Overlay	P models; Models starting 10/1/14; Upper; Single drop
	70510001	Overlay	P models; Models starting 10/1/14; Upper; Dual drop
	70510101	Overlay	P models; Models starting 10/1/14; Upper; World drop
	70510201	Overlay	P models; Models starting 10/1/14; Lower; Single drop
	70510301	Overlay	P models; Models starting 10/1/14; Lower; Dual drop
	70510401	Overlay	P models; Models starting 10/1/14; Lower; World drop
9	70364104P	Coin Vault Switch Harness	Non-CE models
10	501524	Screw	4 required for mounting control
11	70324603	Jumper Calibration Wire	

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Card Reader Components for MDC Models

G, H, I, K, L, MTT30N, MTT45N, N, P and S Models with BG, BL and BY Control Suffixes



© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

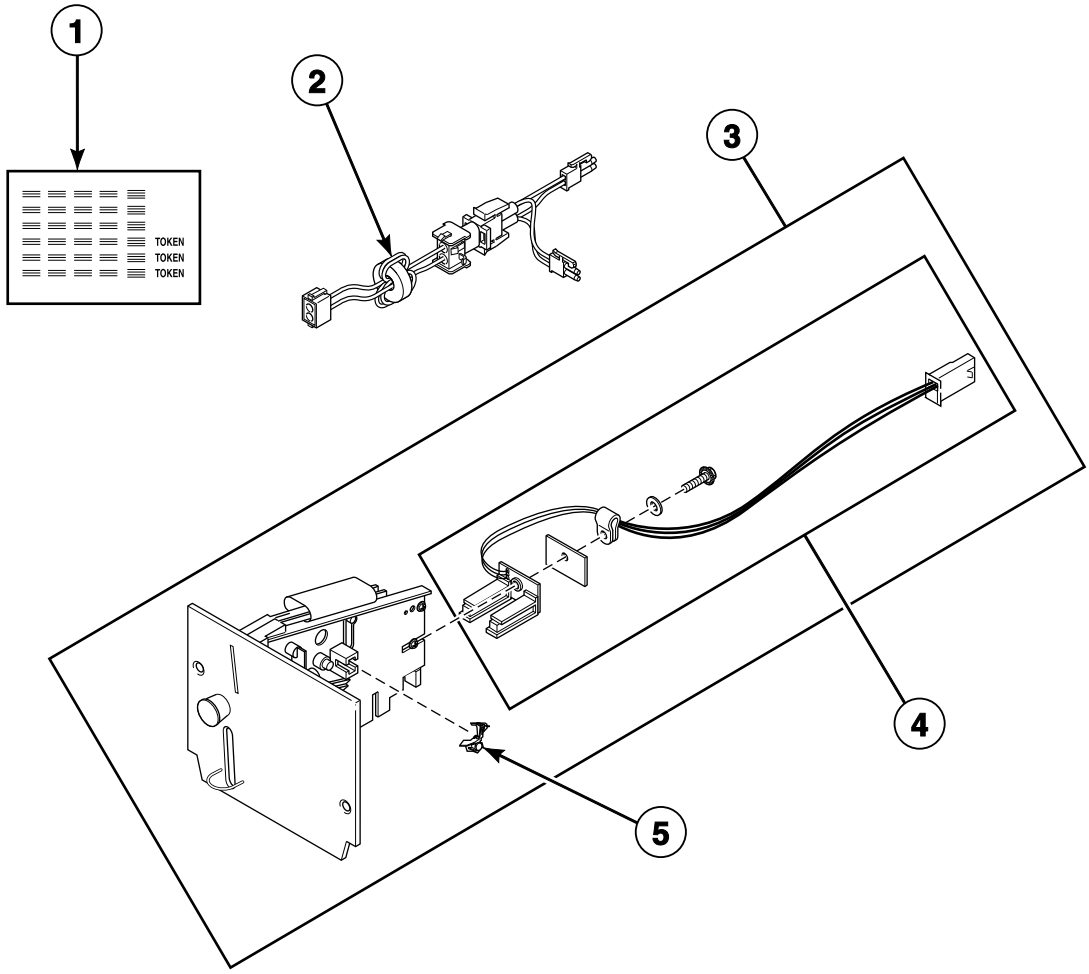
Card Reader Components for MDC Models

REF	PART NO.	DESCRIPTION	COMMENTS
	70346001P	Main Harness	Electric models need 55881 Harness Strap; Models through 1/15/12
	70441401	Main Harness	Electric models need 55881 Harness Strap; Models starting 1/16/12
1	70364103	Bypass Harness	Non-CE models
2	431318	Control Door Latch	
3	514273	Control Assembly	I models; Models starting 7/15/14
	511867P	Control Assembly	I models through 7/14/14; All other models
	510036	Membrane Switch	Order to replace touchpad for 511867P Control Assembly
4	70368001P	Control Panel Harness	Non-CE and non-Australian models
	70315501P	Control Panel Harness	CE and Australian models
5	70054	Nut	
6	70119001	Chassis Mounting Bracket	Use with item 1
7	70413301	Pushbutton Switch	Coin vault switch
8	70183901	Audit Switch Bracket	Use with item 7
9	44089501	Slot Card Plate Assembly	
10	70484501	Central Pay Harness	BL control suffix
11	70208801	Mounting Plate	
12	70348901	Control Plate Assembly	G, I, K, L, M, P and S models
	70349001	Control Plate Assembly	H and N models
13	70334201	Card Reader Overlay	S models; Black; Included in literature packet
	70334301	Card Reader Overlay	H models; Gray; Included in literature packet
	70275401	Overlay	H models; Models with BL control suffix
	70286701	Overlay	P models; Models through 9/30/14; Models with BL control suffix; Upper
	70286801	Overlay	P models; Models through 9/30/14; Models with BL control suffix; Lower
	70511101	Overlay	P models; Models starting 10/1/14; Models with BY control suffix; Upper
	70511201	Overlay	P models; Models starting 10/1/14; Models with BY control suffix; Lower
	70511301	Overlay	P models; Models starting 10/1/14; Models with BL control suffix; Upper/Lower
	70511401	Overlay	P models; Models starting 10/1/14; Models with BL control suffix; Lower
	70246301	Coin Cover Overlay	I models; Models with BL control suffix
14	70335801	Overlay	L and S models; P models through 9/30/14; Text and icon
	70509801	Overlay	P models; Models starting 10/1/14
	70336001	Overlay	H models; Text and icon
	70492001	Overlay	I models; Models through 7/14/14
	70506801	Overlay	I models; Models starting 7/15/14
	70351501	Overlay	M models
	70304201	Overlay	N models; Text and icon
	70452801	Overlay	G and K models; Upper; BG and BL control suffixes
	70452901	Overlay	G and K models; Lower; BG and BL control suffixes
15	M400003	Pop Rivet	
16	70184501	Latch Mounting Bracket	
17	501524	Screw	4 required

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Coin Drops

All Models Except U Models



TMB2921P_70304801

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Coin Drops

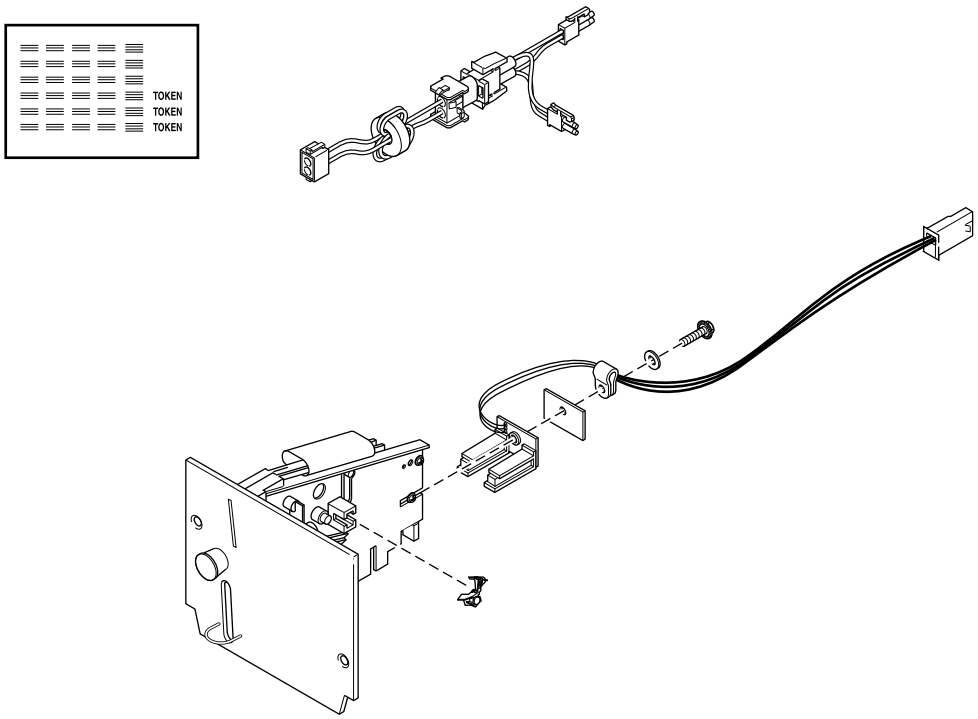
REF	PART NO.	DESCRIPTION	COMMENTS
1	38725	Coin Identification Paper	
2	44065801	Electronic Coin Drop Harness	Models through 4/14/09
3	70294103P	Electronic Coin Drop Assembly	United Kingdom (default) and Europe
	70294104	Electronic Coin Drop Assembly	Europe (default), Denmark and Norway
	70294105P	Electronic Coin Drop Assembly	Australia (default), New Zealand, Hong Kong, South Korea and Malaysia
	70294106	Electronic Coin Drop Assembly	Mexico (default), Ecuador and United States
	70294107	Electronic Coin Drop Assembly	Lithuania (default), Latvia and Europe
	70294116	Electronic Coin Drop Assembly	Malaysia (default) and China
	70294117	Electronic Coin Drop Assembly	Russia; 5.00 and 10.00
	70294119	Electronic Coin Drop Assembly	Thailand; 1, 5 and 10 Baht
	70294120	Electronic Coin Drop Assembly	Chile; Chilean peso
	70294121	Electronic Coin Drop Assembly	Singapore
	70294111	Electronic Coin Drop Assembly	Euro; .10 - 2.00
	70441601P	Coin Drop	USA; $.25
	70256402P	Coin Drop	USA; Dual; $.25 and $1.00
	70429001	Coin Drop	D models; USA
	38475	Coin Drop Assembly	Japan; 100 yen
	38519	Coin Drop Assembly	Japan; 100 and 500 yen
	38467	Coin Drop Assembly	Australia; .20 and 1.00
	70447301	Coin Drop Assembly	Australia; 1.00 and 2.00
	70482401	Coin Drop Assembly	New Zealand; 1.00 and 2.00
	39748	Coin Drop	HU, PU and SU models; Token; Jeton; Grooves on the face of the token
	210195	Coin Drop Assembly	Euro; .20 and 1.00
	210196	Coin Drop Assembly	Euro; .50 and 1.00
	38462P	Coin Drop Assembly	Token; STD-118-1; .880 diameter x .079 thick; Brass
	38463	Coin Drop Assembly	Token; STD-118-5; .990 diameter x .081 thick; Silver
	70471601	Coin Drop Assembly	Token; 7K
	38464P	Coin Drop Assembly	Canada; .25
	70441602	Coin Drop Assembly	Canada; .25 and 1.00
	38472	Coin Drop Assembly	England; 20 pence and 1 pound
	N/A	Coin Drop Assembly	Denmark; 1 and 5 DKK; May replace with 70294104 Electronic Coin Drop Assembly
	38521	Coin Drop Assembly	Korea; 100 and 500 won
	38963P	Coin Drop	Token STD-118-16 not available; Replacement for 38963P Coin Drop only
	N/A	Coin Drop Assembly	Taiwan; Dual; 5 and 10 NT; May replace with CK113 Electronic Coin Drop Kit
	39157	Coin Drop Assembly	Israel; Shekel
	CK077	Coin Drop Kit	Taiwan; 10 NT
4	200674P	Opto Coupler	
5	201595P	Wire Guard	

N/A = Part no longer available

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Coin Drop Kits

All Models Except U Models



TMB2921PA_70304801

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

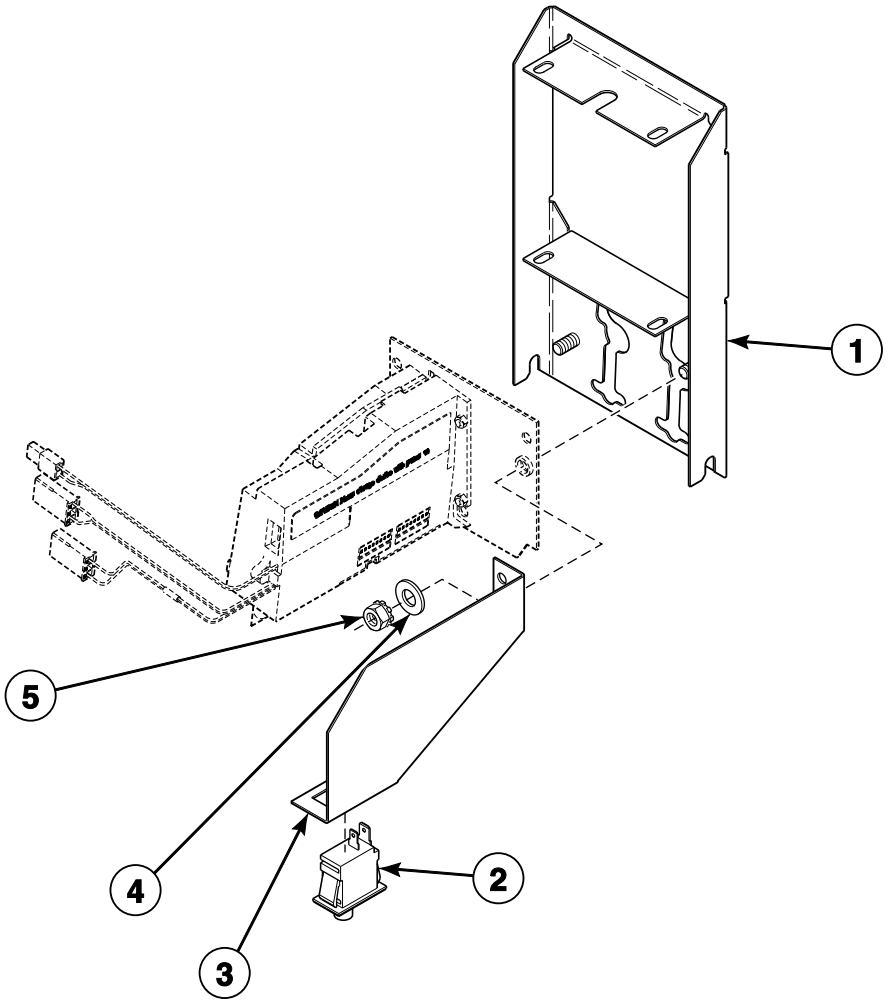
Coin Drop Kits

REF	PART NO.	DESCRIPTION	COMMENTS
	CK115	Electronic Coin Drop Kit	United States and Canada
	CK113	Electronic Coin Drop Kit	Japan and Taiwan
	CK099	Electronic Coin Drop Kit	Australia (default), New Zealand, Hong Kong, South Korea and Malaysia
	CK100	Electronic Coin Drop Kit	United Kingdom (default) and Europe
	CK101	Electronic Coin Drop Kit	Europe (default), Denmark and Norway
	CK103	Electronic Coin Drop Kit	Lithuania (default), Latvia and Europe
	CK108	Electronic Coin Drop Kit	South Africa
	CK109	Electronic Coin Drop Kit	Euro
	CK116	Electronic Coin Drop Kit	Malaysia (default) and China
	CK117	Electronic Coin Drop Kit	Russia
	CK118	Electronic Coin Drop Kit	Philippine
	CK119	Electronic Coin Drop Kit	Thailand
	CK120	Electronic Coin Drop Kit	Chile
	CK121	Electronic Coin Drop Kit	Singapore
	CK122	Electronic Coin Drop Kit	New Zealand; 1.00 and 2.00

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Electronic Coin Drop Components

C, D, G, H, I, K, L, P and S Models with 3V, BC, KC, LC, NC, WC and ZC Control Suffixes



TMB1984K_70304801

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

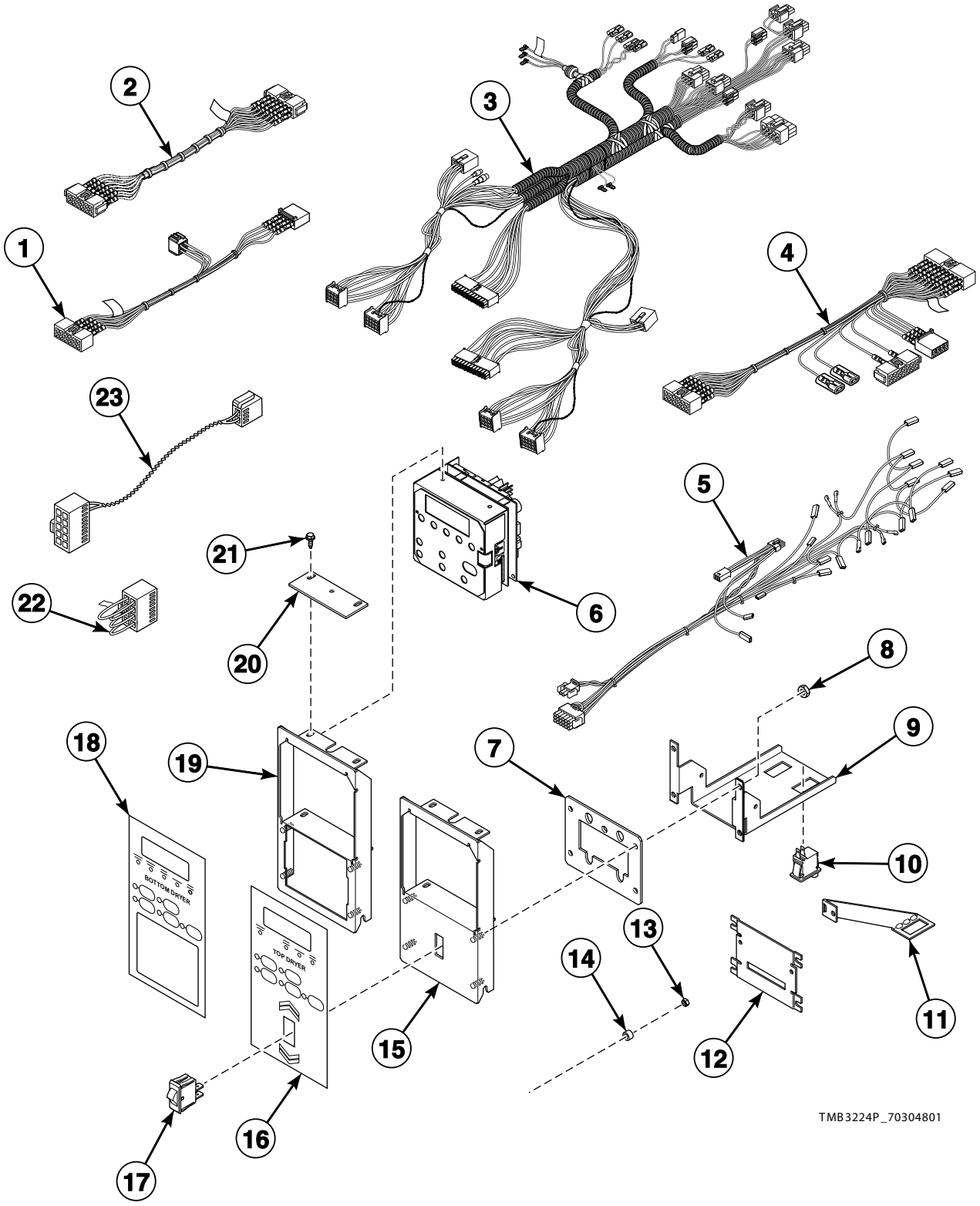
Electronic Coin Drop Components

REF	PART NO.	DESCRIPTION	COMMENTS
1	70291201P	Control Plate Kit	H models
	70291101P	Control Plate Kit	All other models
2	70413301	Pushbutton Switch	Coin vault switch
3	70292601	Audit Switch Bracket	
4	70292801	Washer	2 required
5	29786	Nut	2 required

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Card Reader Components for Micro Models

K Models Through Serial No. 1101018349 with NJ Control Suffix



© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

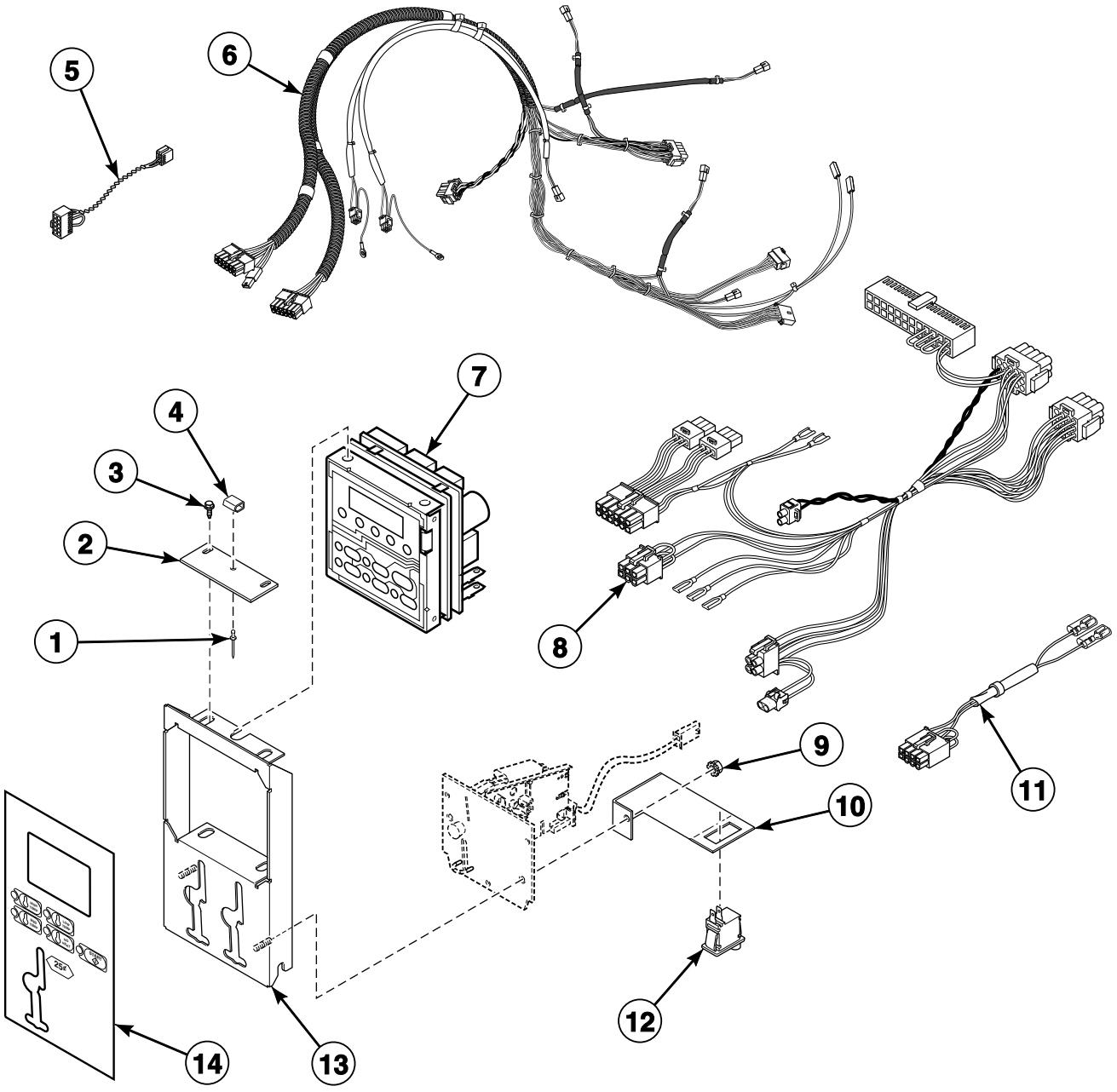
Card Reader Components for Micro Models

REF	PART NO.	DESCRIPTION	COMMENTS
	430497	Screw	
	70366201	Wire Clip	
	70307003	Control Housing Cover	
1	70420101P	Lower Card Reader Harness	
2	70419901P	Main Harness	Single card reader; Electric models need 55881 Harness Strap
3	70346001P	Main Harness	Electric models need 55881 Harness Strap
4	70420001P	Upper Card Reader Harness	
5	70368001P	Control Panel Harness	Non-CE and non-Australian models
	70315501P	Control Panel Harness	CE and Australian models
6	505905P	Control Kit	
	510036	Membrane Switch	Order to replace touchpad for 510034 Control Assembly in 505905P Control Kit
7	70208801	Mounting Plate	
8	70054	Nut	
9	70119001	Chassis Mounting Bracket	
10	70413301	Pushbutton Switch	Coin vault switch
11	70183901	Audit Switch Bracket	Use with item 10
12	44089501	Slot Card Plate Assembly	
13	29787	Nut	
14	56079	Panel Locator	
15	70420201	Control Mounting Bracket Assembly	
16	70418001	Overlay	Upper
17	44099601	Rocker Switch	
18	70417901	Overlay	Bottom
19	70348901	Control Plate Assembly	
20	70184501	Latch Mounting Bracket	
21	501524	Screw	4 required
22	70364103	Bypass Harness	Non-CE models
23	70324603	Jumper Calibration Wire	

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Coin Drop Components for NetMaster Models

KT Models Through Serial No. 1101018349 and ST Models Through Serial No. 0904004427
NC, NX, ZC and ZX Control Suffixes



© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

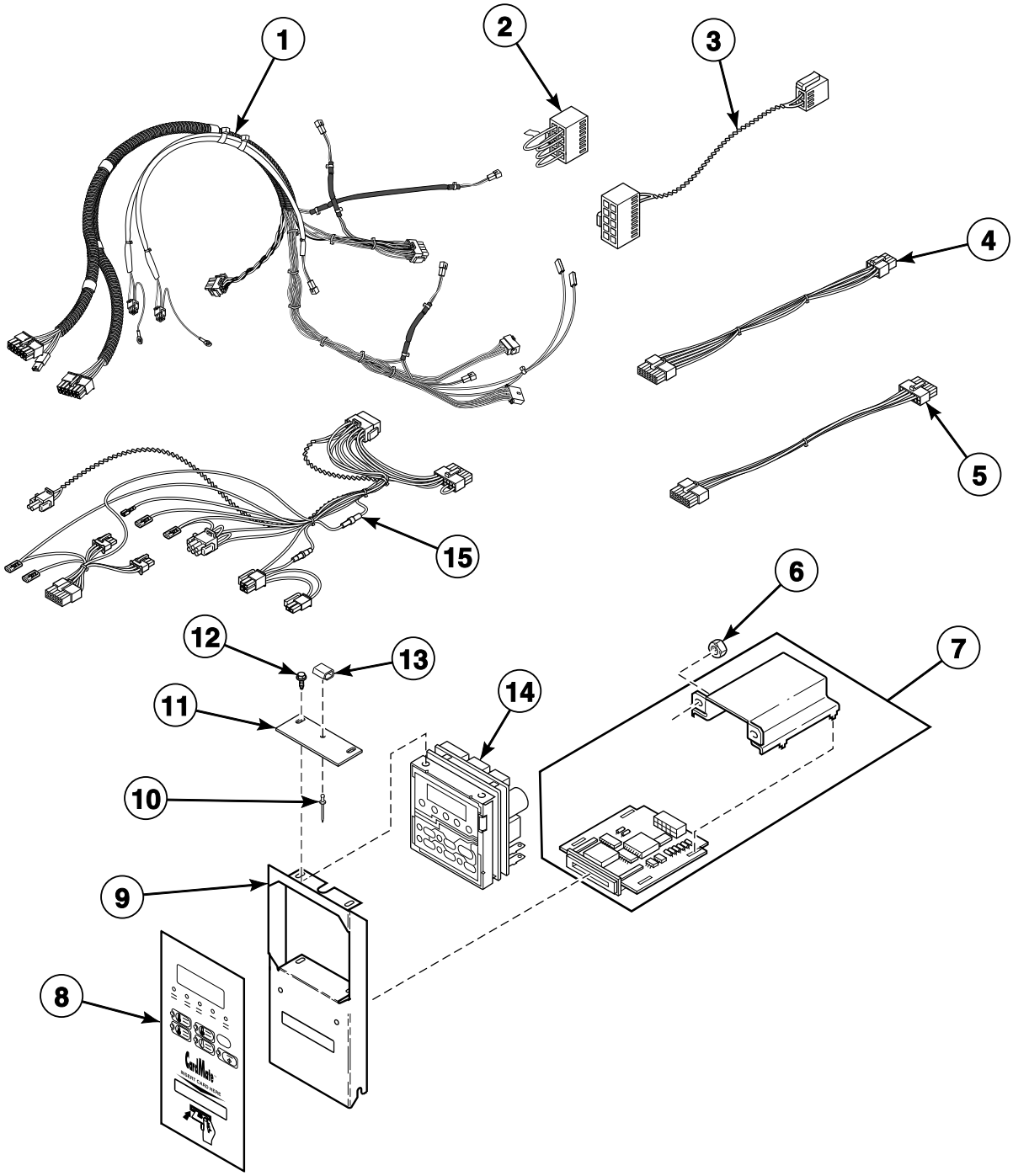
Coin Drop Components for NetMaster Models

REF	PART NO.	DESCRIPTION	COMMENTS
	44147801	Overlay	K models
1	M400003	Pop Rivet	
2	70184501	Latch Mounting Bracket	
3	501524	Screw	4 required
4	431318	Control Door Latch	
5	70211703P	Jumper Calibration Assembly	
6	70346002P	Main Harness	Electric models need 55881 Harness Strap
7	505905P	Control Kit	Includes tape
	510036	Membrane Switch	Order to replace touchpad for 510034 Control Assembly in 505905P Control Kit
8	70368001P	Control Panel Harness	
9	29786	Nut	
10	70292601	Audit Switch Bracket	
11	70364104P	Coin Vault Switch Harness	NC and ZC control suffixes; Non-CE models
12	70413301	Pushbutton Switch	Coin vault switch
13	70291101P	Control Plate Kit	
	70419501	Control Plate Assembly	K models
14	70184101	Overlay	Single drop
	70184102	Overlay	Dual drop
	70413601	Overlay	K models; NC and NX control suffixes; Single drop; Bottom
	70413602	Overlay	K models; NC and NX control suffixes; Dual drop; Bottom
	70413901	Overlay	K models; NC and NX control suffixes; Single drop; Upper
	70413902	Overlay	K models; NC and NX control suffixes; Dual drop; Upper

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Card Reader Components for NetMaster Models

KT Models Through Serial No. 1101018349 and SA and ST Models Through Serial No. 0904004427
NR, NY, ZR and ZY Control Suffixes



TMB2783P_70304801

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

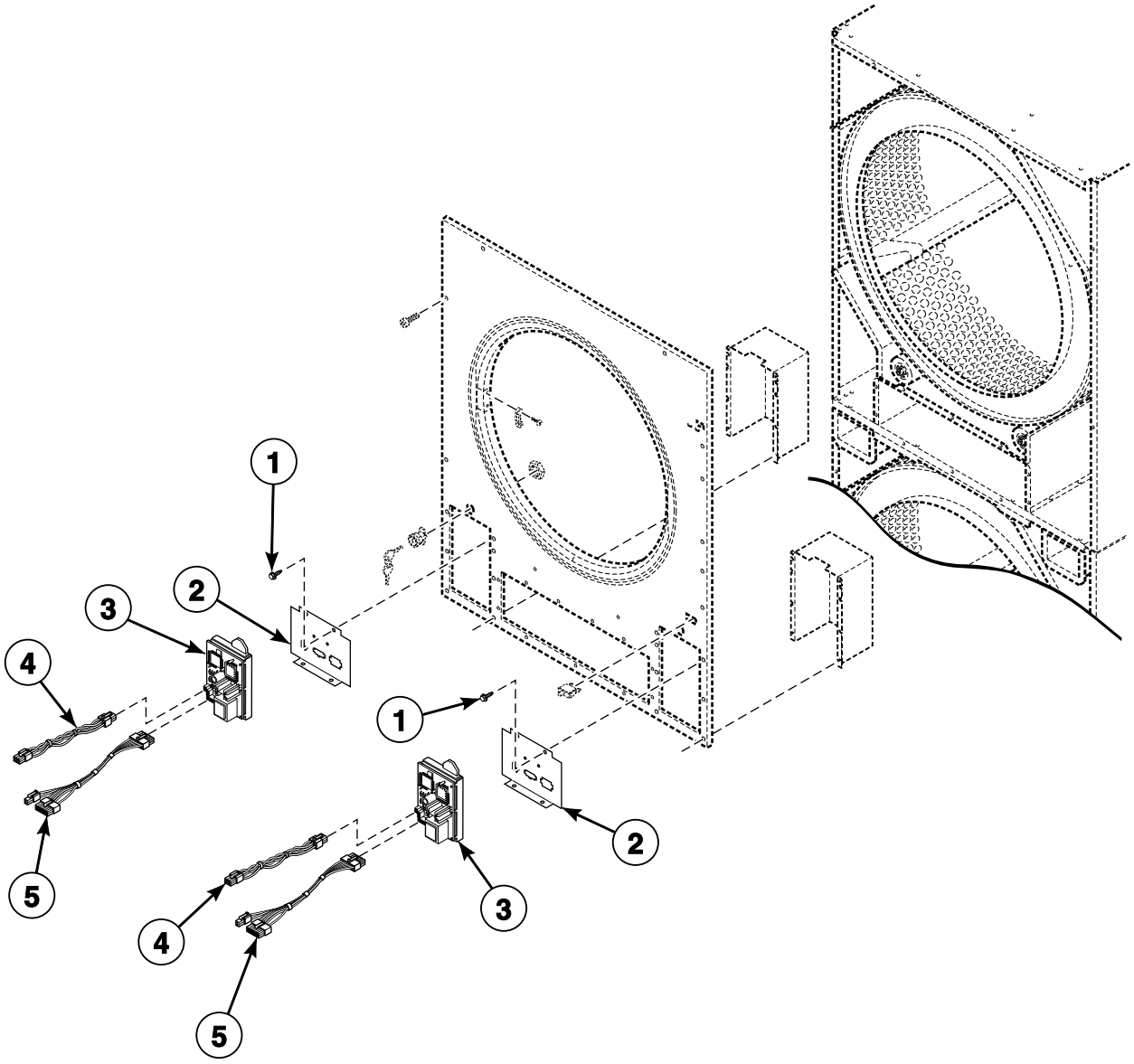
Card Reader Components for NetMaster Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	70346002P	Main Harness	ZR and ZY control suffixes; Electric models need 55881 Harness Strap
2	70364103	Bypass Harness	Non-CE models
3	70211703P	Jumper Calibration Assembly	
4	70206601	Card Reader Network Harness Assembly	Card reader or network
5	70211801	Card Reader Harness Assembly	
6	70054	Nut	2 required
7	510068P	Card Reader and Bracket Assembly	
8	70184201	Overlay	Card reader installed
	70235101	Overlay	Card reader ready
	70416301	Overlay	K models; NY control suffix; Upper
	70416401	Overlay	K models; NY control suffix; Bottom
9	70175911	Control Door Assembly	NR control suffix
10	M400003	Pop Rivet	
11	70184501	Latch Mounting Bracket	
12	501524	Screw	4 required
13	431318	Control Door Latch	
14	505905P	Control Kit	Includes tape
	510036	Membrane Switch	Order to replace touchpad for 510034 Control Assembly in 505905P Control Kit
15	70368001P	Control Panel Harness	KT and ST models
	70315501P	Control Panel Harness	SA models

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Network Board for NetMaster Models

SA and ST Models Through Serial No. 0904004427 with ZC, ZR, ZX and ZY Control Suffixes



TMB2308P_70304801

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

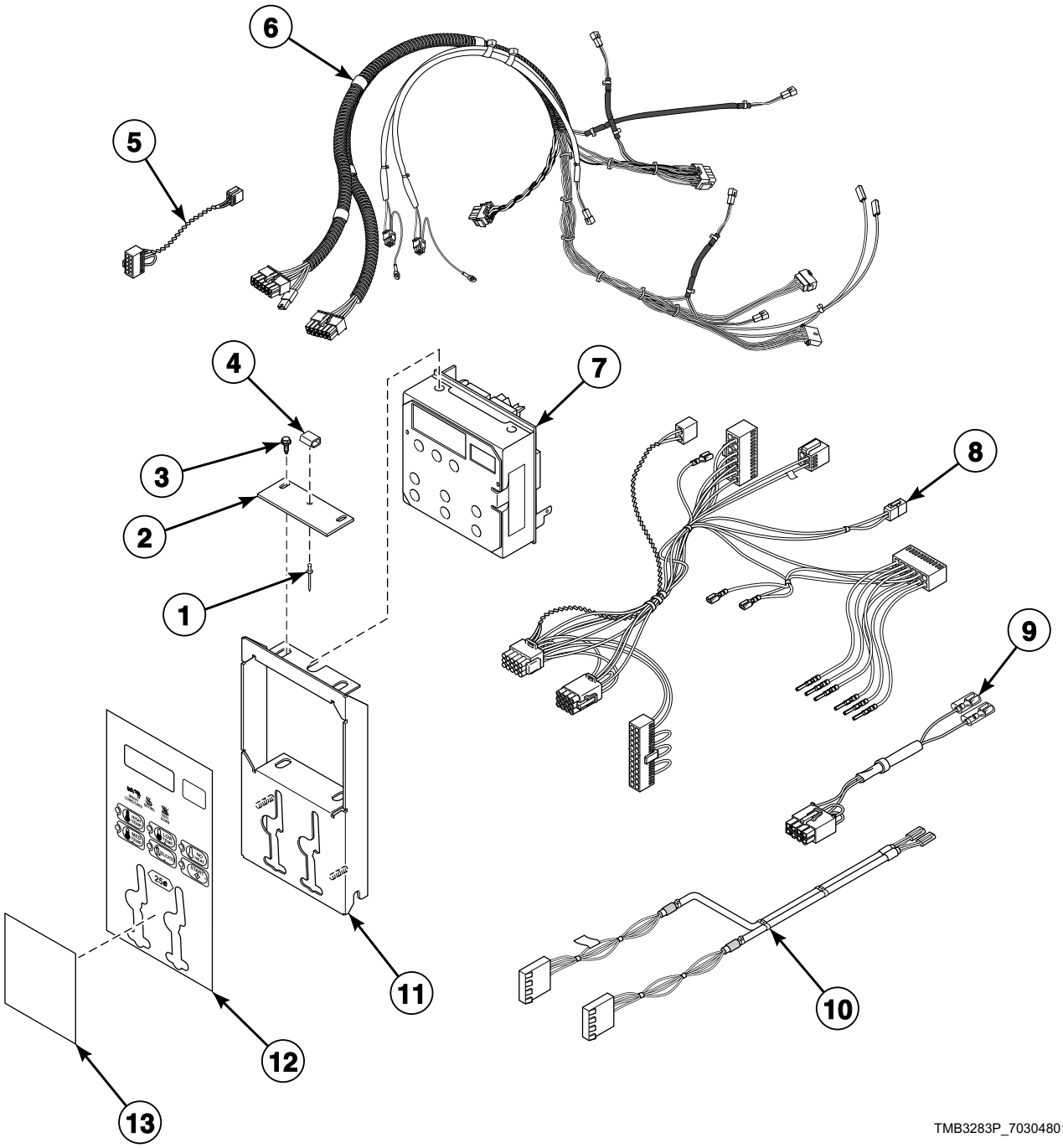
Network Board for NetMaster Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	52909	Screw	
2	70307002	Control Housing Cover	
3	210016P	Network Board Assembly	
4	70211101	Communication Harness Assembly	Network board to main harness at control bulkhead
5	800217	Network Wire Harness Assembly	

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Coin Drop Components for Quantum Models

M and S Models with LC, LL, LX, WC, WL and WX Control Suffixes



© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

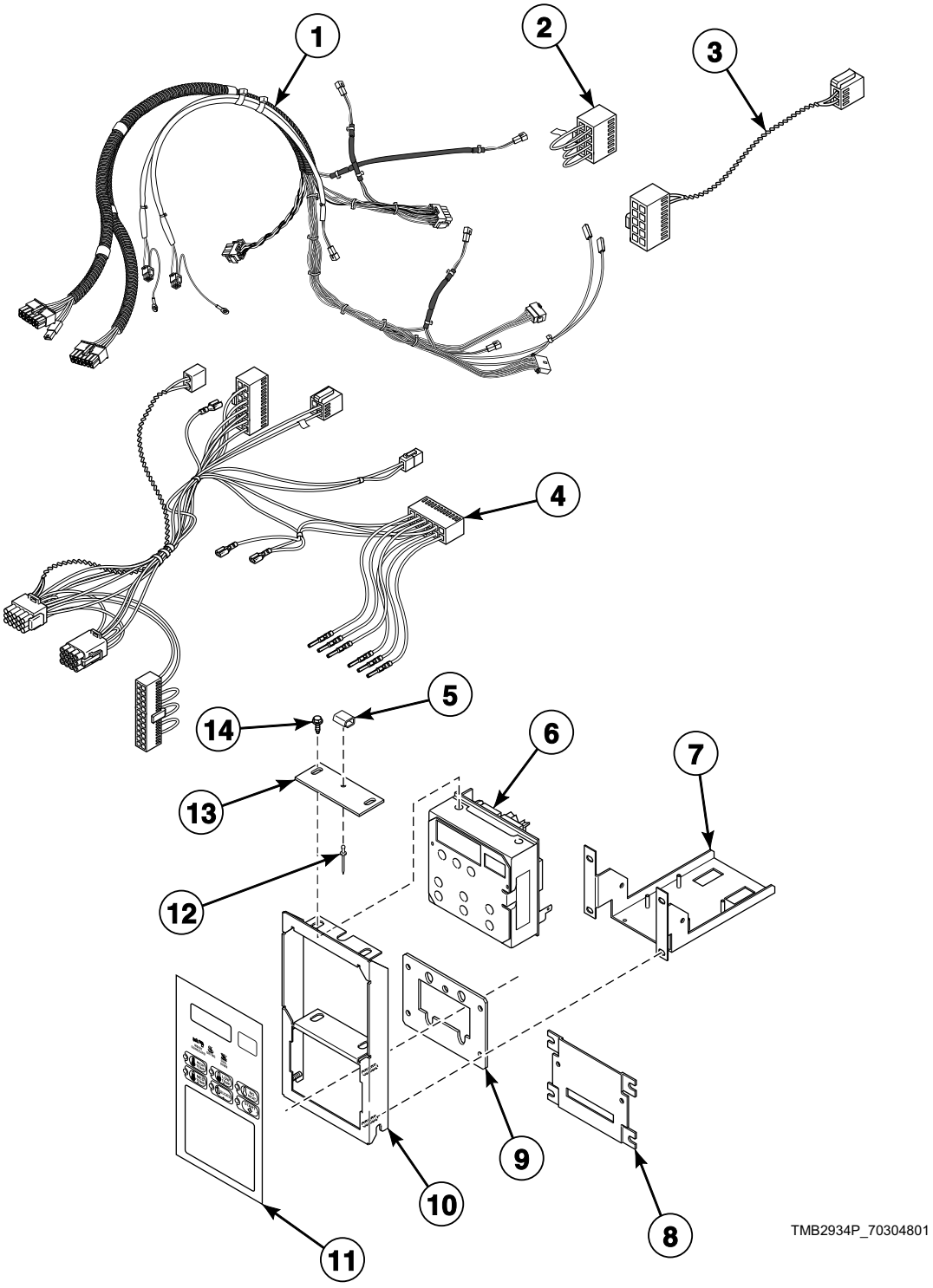
Coin Drop Components for Quantum Models

REF	PART NO.	DESCRIPTION	COMMENTS
	NK207	Network Retrofit Kit	LC and LX control suffixes; Wired
	NK220	Network Controller Kit	LC and LX control suffixes; Wired
	NK301	Wireless Network Kit	LC and LX control suffixes
	NK320	Ethernet Gateway Kit	LC and LX control suffixes; Wireless
	NK330	USB Gateway Kit	LC and LX control suffixes; Wireless
1	M400003	Pop Rivet	
2	70184501	Latch Mounting Bracket	
3	501524	Screw	4 required
4	431318	Control Door Latch	
5	70324603	Jumper Calibration Wire	
6	70346001P	Main Harness	LC and LX control suffixes; Electric models need 55881 Harness Strap; Models through 1/15/12
	70346002P	Main Harness	WC and WX control suffixes; Electric models need 55881 Harness Strap; Models through 1/15/12
	70441401	Main Harness	Electric models need 55881 Harness Strap; Models starting 1/16/12
7	70450501P	Control Assembly	Includes tape
8	70410401P	Control Panel Harness	
9	70364104P	Coin Vault Switch Harness	Non-CE models
10	70484501	Central Pay Harness	LL and WL control suffixes
11	70291101P	Control Plate Kit	
12	70449401	Control Overlay	STT30D, STT45D and M models
	70443401	Control Overlay	Models STT30D and STT45D; Upper
	70443501	Control Overlay	Models STT30D and STT45D; Lower
	70410101	Control Overlay	All other models; Single drop
	70410102	Control Overlay	All other models; Dual drop
13	39564	Coin Drop Overlay	LL and WL control suffixes; Cover

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Card Reader Components for Quantum Models

M and S Models with LY and WY Control Suffixes



© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

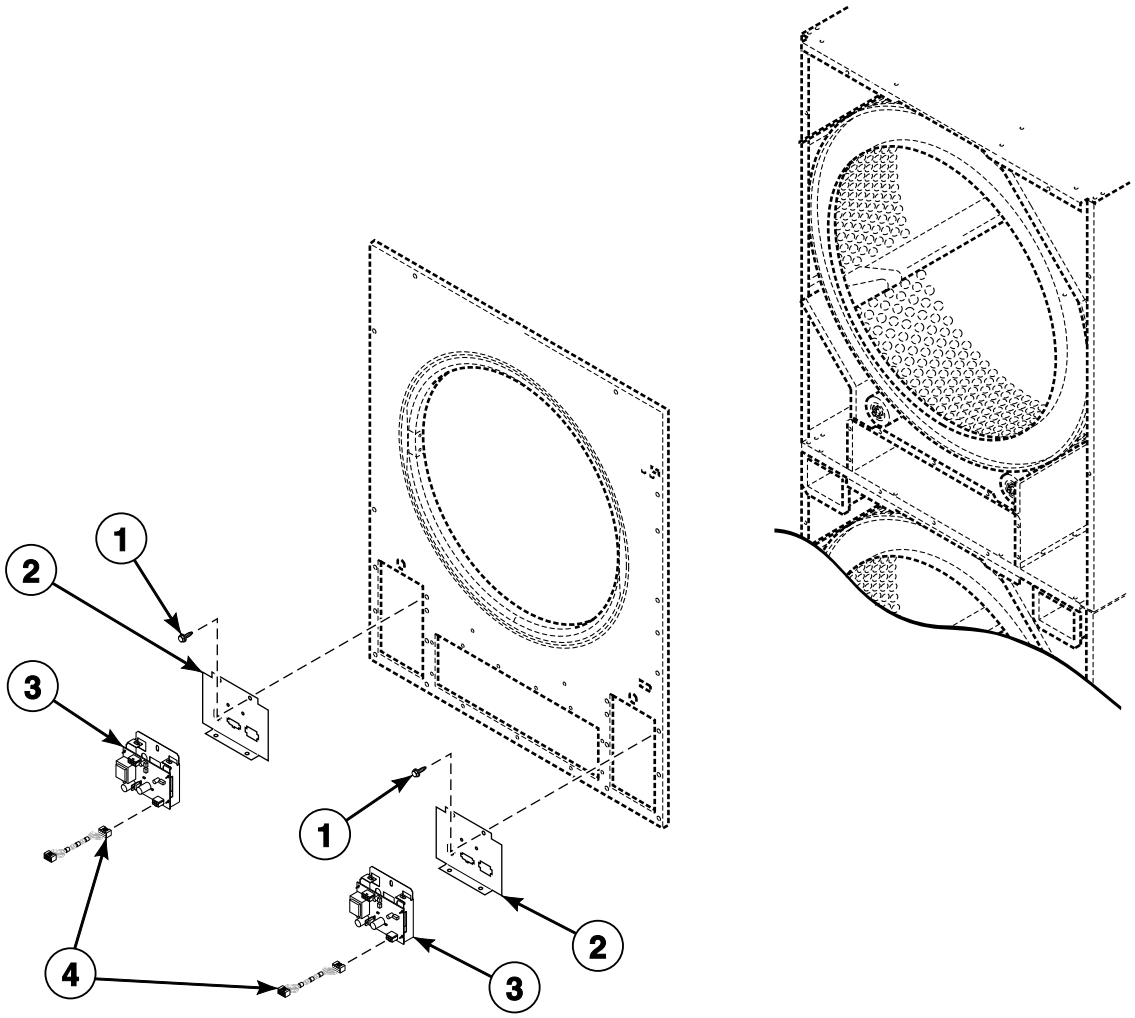
Card Reader Components for Quantum Models

REF	PART NO.	DESCRIPTION	COMMENTS
	NK207	Network Retrofit Kit	LY control suffix; Wired
	NK220	Network Controller Kit	LY control suffix: Wired
	NK301	Wireless Network Kit	LY control suffix
	NK320	Ethernet Gateway Kit	LY control suffix; Wireless
	NK330	USB Gateway Kit	LY control suffix; Wireless
1	70346001P	Main Harness	LY control suffix; Electric models need 55881 Harness Strap; Models through 1/15/12
	70346002P	Main Harness	WY control suffix; Electric models need 55881 Harness Strap; Models through 1/15/12
	70441401	Main Harness	Electric models need 55881 Harness Strap; Models starting 1/16/12
2	70364103	Bypass Harness	Non-CE models
3	70324603	Jumper Calibration Wire	
4	70410401P	Control Panel Harness	
5	431318	Control Door Latch	
6	70450501P	Control Assembly	Includes tape
7	70419201	Chassis Mounting Bracket Assembly	
8	44089501	Slot Card Plate Assembly	
9	70208801	Mounting Plate	
10	70348901	Control Plate Assembly	
11	70417601	Control Overlay	
12	M400003	Pop Rivet	
13	70184501	Latch Mounting Bracket	
14	501524	Screw	4 required

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Network Board for Quantum Models

M and S Models with WC, WX and WY Control Suffixes



TMB2935P_70304801

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

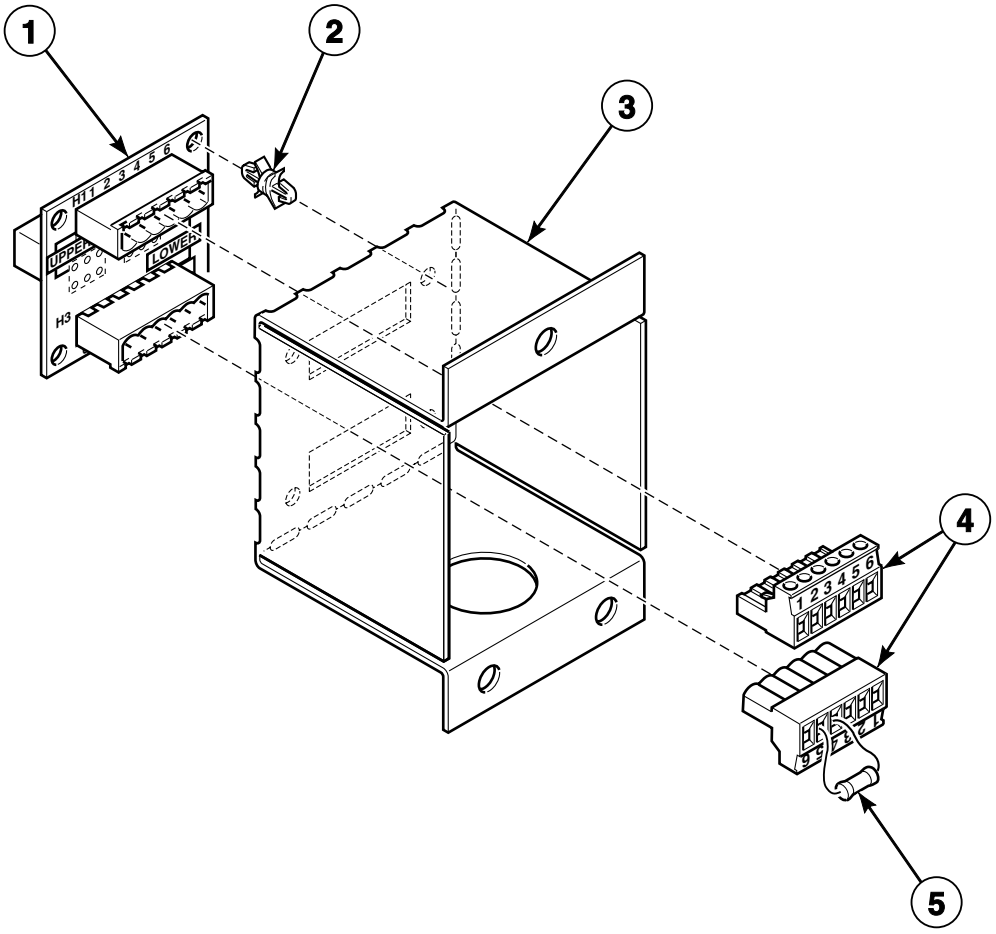
Network Board for Quantum Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	52909	Screw	
2	70307002	Control Housing Cover	
3	201341	Network Board Assembly	
4	44088501P	Network Wire Harness Assembly	

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Communication Board

M and S Models with WC, ZC and ZR Control Suffixes



TMB2351P_70304801

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

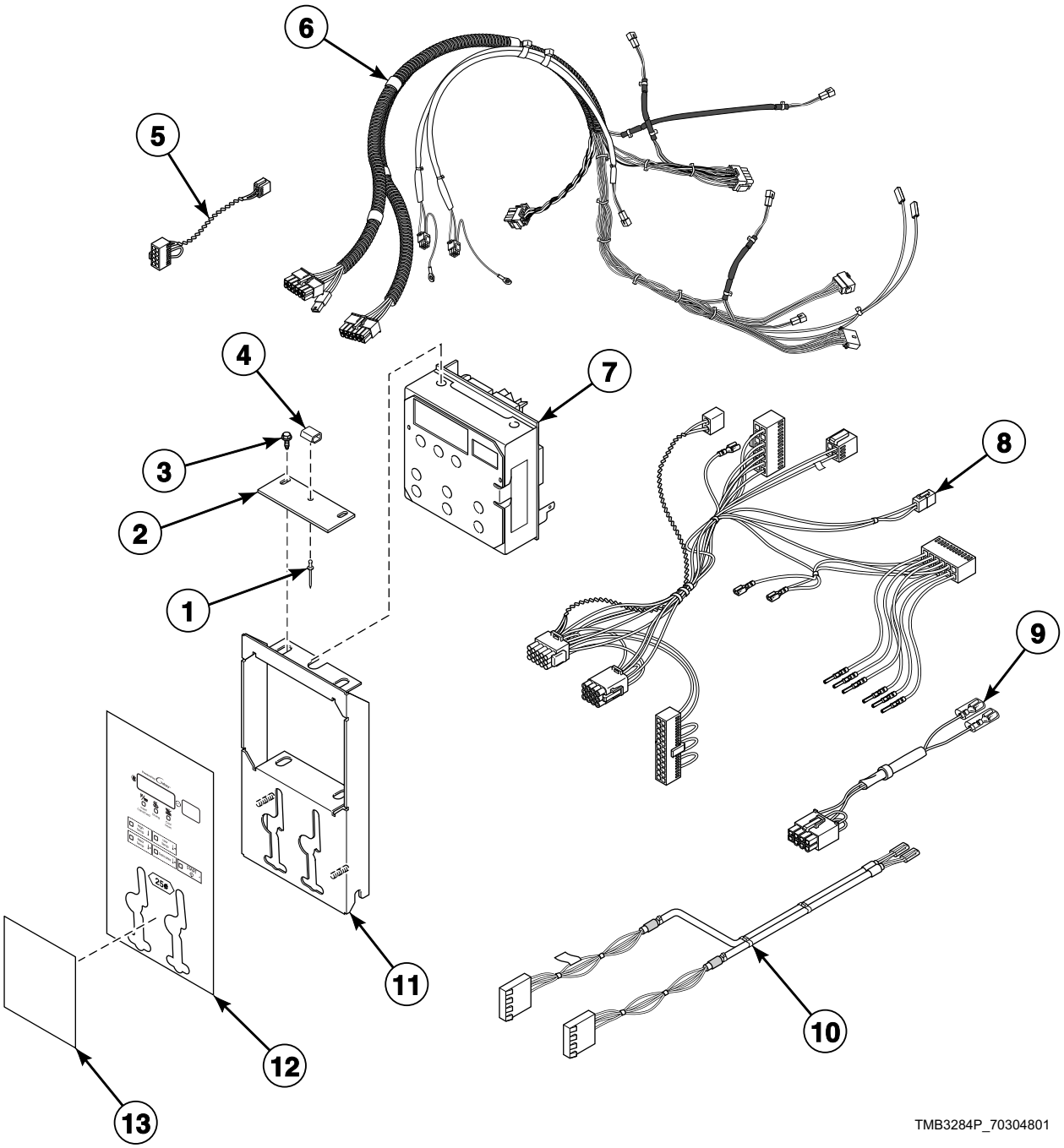
Communication Board

REF	PART NO.	DESCRIPTION	COMMENTS
1	210097	Communication Board	
2	210098	PC Board Standoff	4 required
3	70323101	Communication Board Bracket	
4	210099	Communication Connector	
5	210162	Terminating Resistor	120 Ohms

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Coin Drop Components for Galaxy 600 Models

H Models with KC, KL and KX Control Suffixes



© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

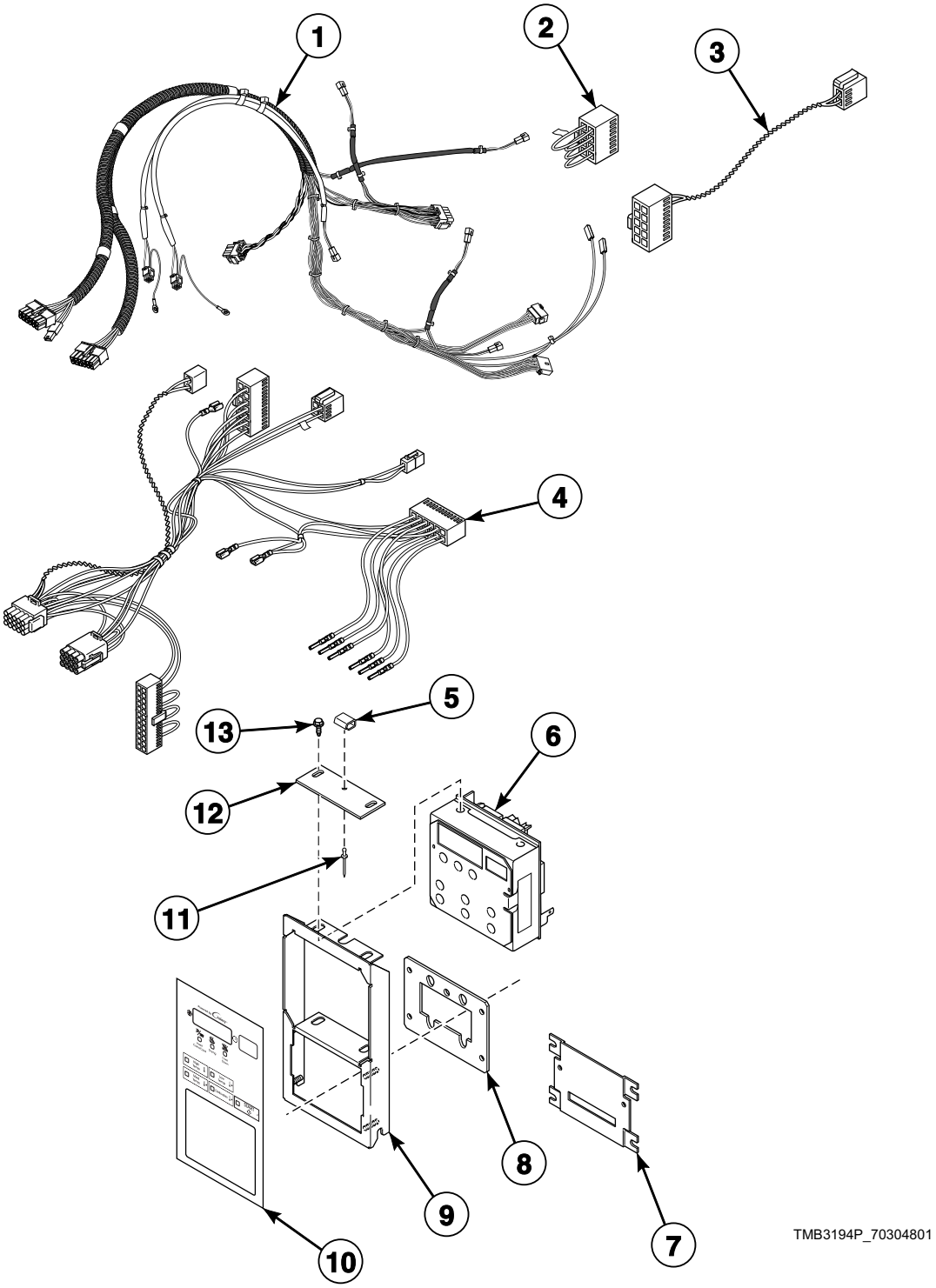
Coin Drop Components for Galaxy 600 Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	M400003	Pop Rivet	
2	70184501	Latch Mounting Bracket	
3	501524	Screw	4 required
4	431318	Control Door Latch	
5	70324603	Jumper Calibration Wire	
6	70441401	Main Harness	Electric models need 55881 Harness Strap
7	70450502P	Control Assembly	Includes tape
8	70410401P	Control Panel Harness	
9	70364104P	Coin Vault Switch Harness	Non-CE models
10	70484501	Central Pay Harness	KL control suffix
11	70291201P	Control Plate Kit	
12	70472101	Control Overlay	Single drop
	70472102	Control Overlay	Dual drop
13	70246301	Coin Cover Overlay	KL control suffix; Cover

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Card Reader Components for Galaxy 600 Models

H Models with KY Control Suffix



© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

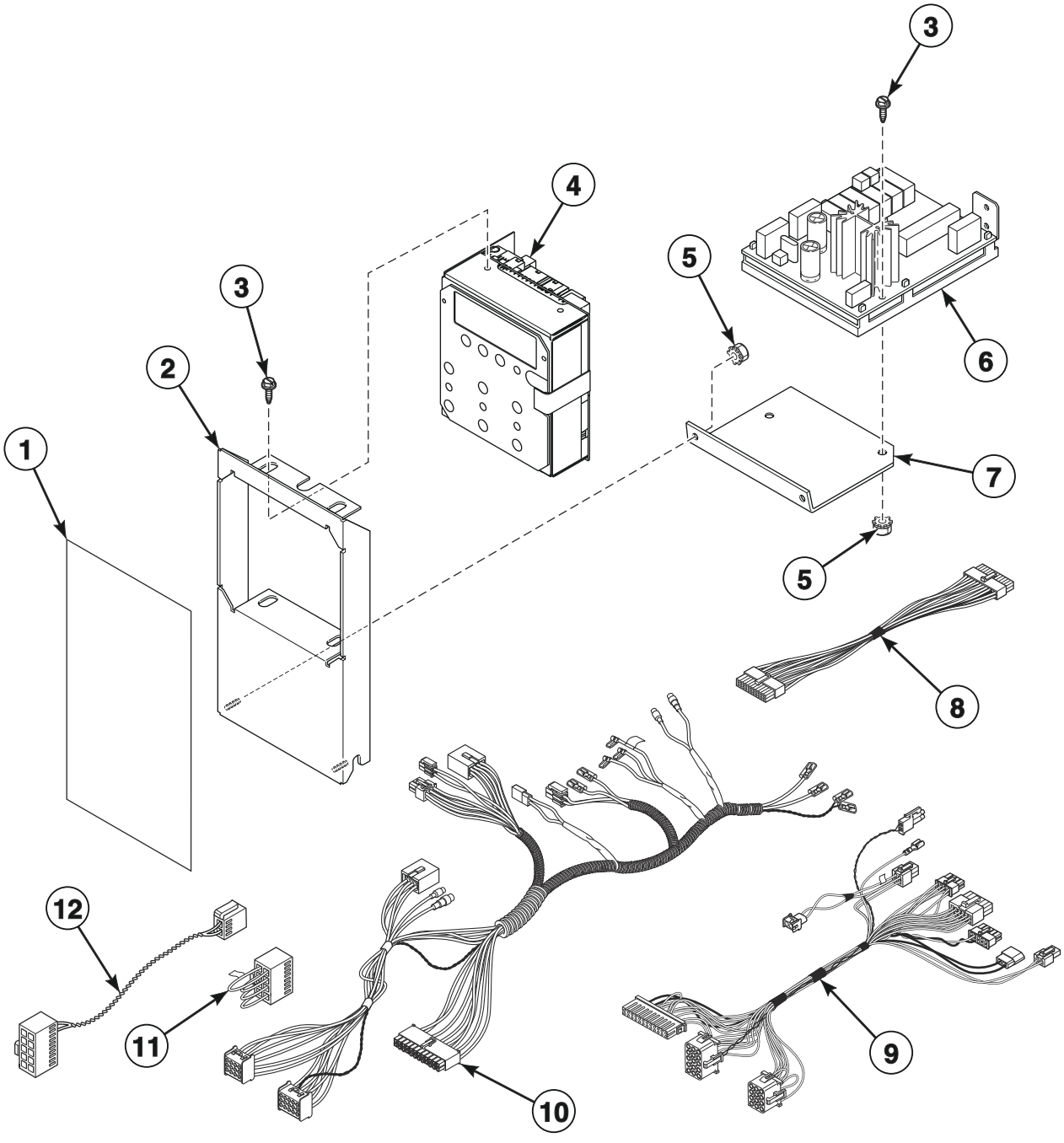
Card Reader Components for Galaxy 600 Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	70441401	Main Harness	Electric models need 55881 Harness Strap
2	70364103	Bypass Harness	Non-CE models
3	70324603	Jumper Calibration Wire	
4	70410401P	Control Panel Harness	
5	431318	Control Door Latch	
6	70450502P	Control Assembly	Includes tape
7	44089501	Slot Card Plate Assembly	
8	70208801	Mounting Plate	
9	70349001	Control Plate Assembly	
10	70472101	Control Overlay	Single drop; KC and KX control suffixes
	70472102	Control Overlay	Dual drop; KC and KX control suffixes
	70472901	Control Overlay	KY control suffix
11	M400003	Pop Rivet	
12	70184501	Latch Mounting Bracket	
13	501524	Screw	4 required

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

LED OPL Control

C, D, H, I, S and U Models
G, K, L and P Models Starting 1/16/12
Models with EO Control Suffix



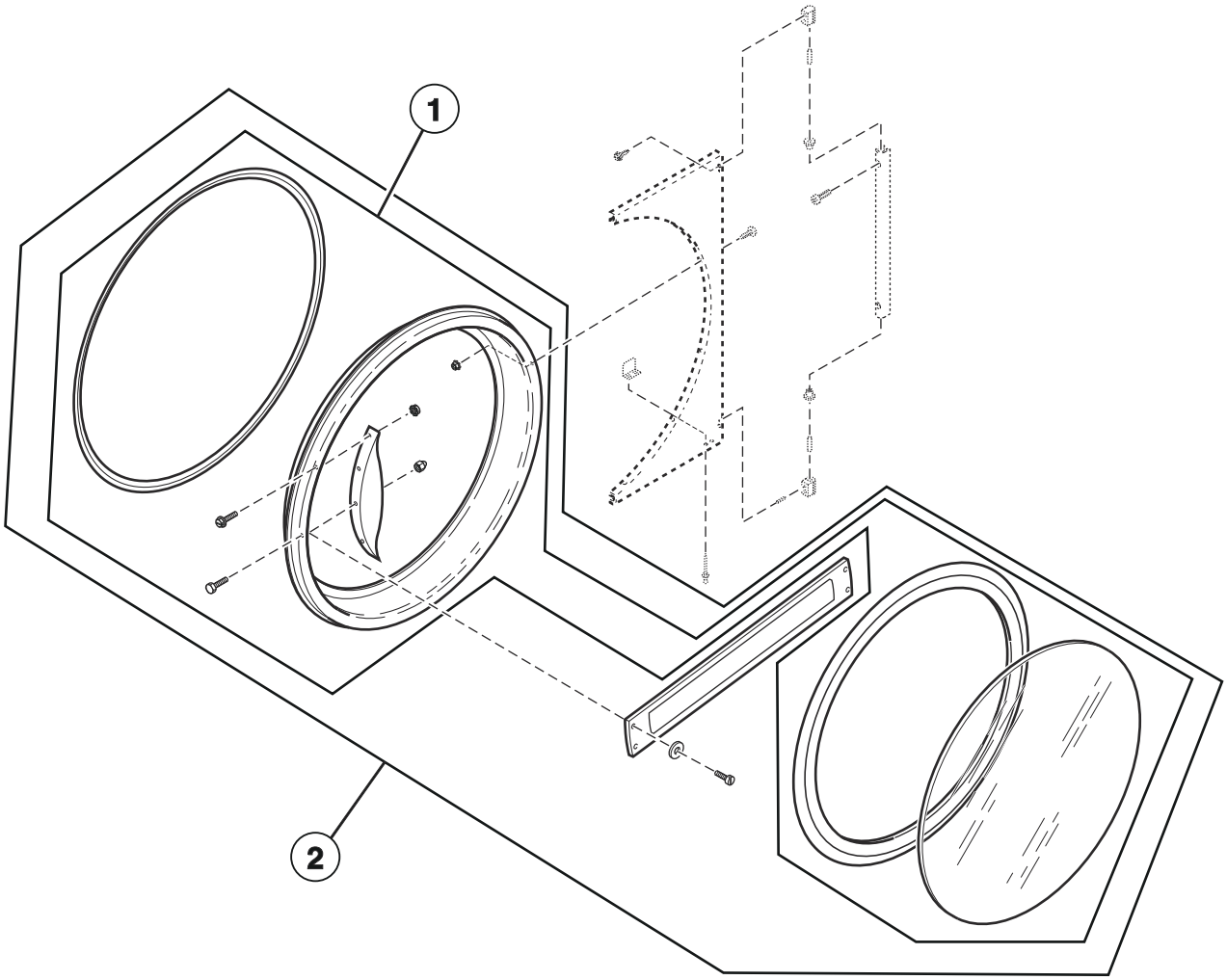
© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

LED OPL Control

REF	PART NO.	DESCRIPTION	COMMENTS
1	70467101	Overlay	S models
	70445102	Overlay	H models
	70466701	Overlay	C, D and I models; Models through 7/14/14
	70505001	Overlay	C, D and I models; Models starting 7/15/14
	70462801	Overlay	U models; Models through 8/17/14
	70493801	Overlay	U models; Models starting 8/18/14
	70463002	Overlay	G and K models
	70472502	Overlay	P models; Models through 9/30/14
	70509101	Overlay	P models; Models starting 10/1/14
	70472302	Overlay	L models
2	70441001	Control Door and Studs Assembly	C, D, I, S and U models
	70441101	Control Door and Studs Assembly	H models
3	501524	Screw	
4	70454101P	Control Assembly	H, S and U models
	70437102P	Control Assembly	C, D and I models; Models through 7/14/14
	70503101P	Control Assembly	C, D and I models; Models starting 7/15/14
	70437103P	Control Assembly	P models
	70437104P	Control Assembly	G and K models
	70437105P	Control Assembly	L models
5	70054	Nut	
6	70434101P	Control Assembly	
7	44223101	Output Bracket	
8	44186101	Output Harness	Use between item 4 and item 6
9	44240301	Control Panel Harness	Goes from item 4 to main harness
10	70441401	Main Harness	
11	70364103	Bypass Harness	Non-CE models
12	70324603	Jumper Calibration Wire	

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Door Assemblies



TMB3086P_70304801

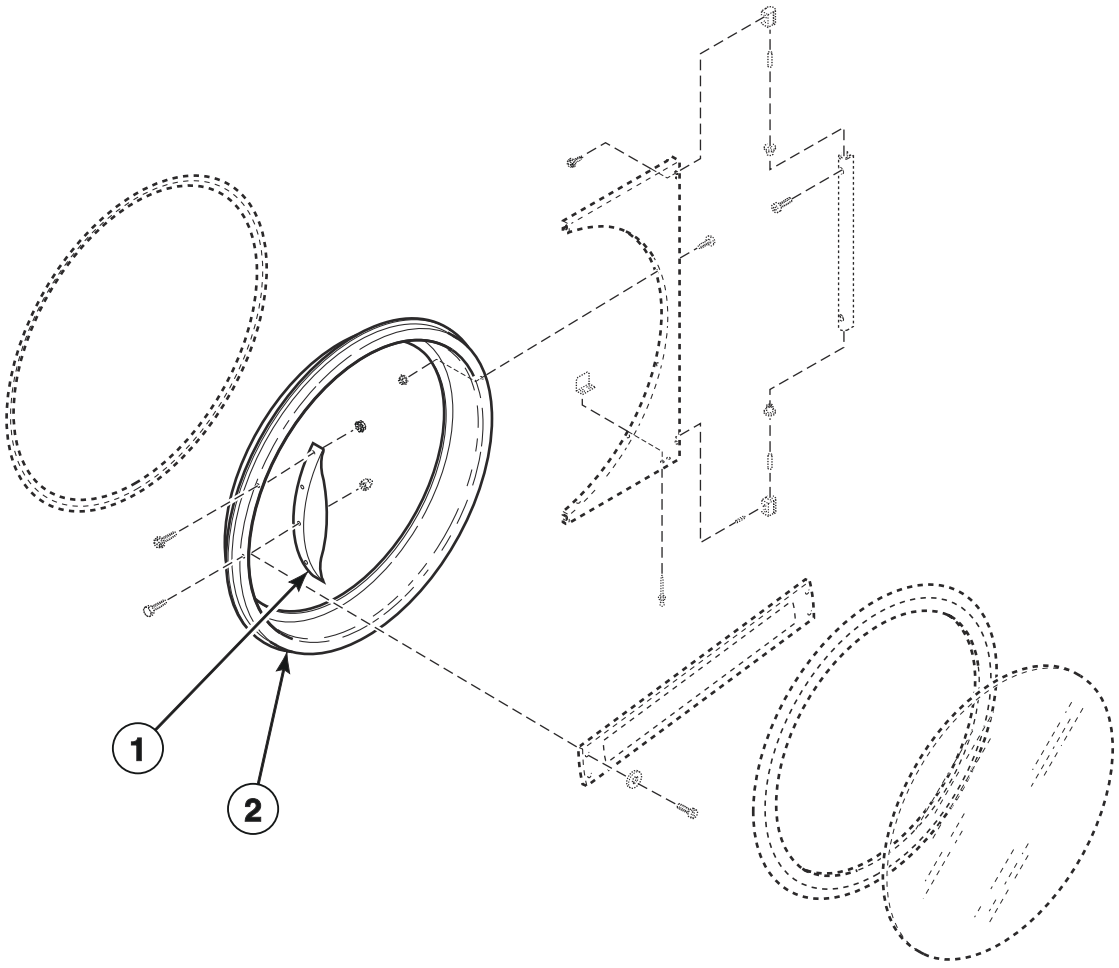
© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Door Assemblies

REF	PART NO.	DESCRIPTION	COMMENTS
1	70212300	Door Assembly	T30 M, S, and U models; Includes items listed on *Door Ring and Handle* and *Door Components* pages
	44046701	Door Assembly	T30 C, D, and I models; Models through 7/31/11; Includes items listed on *Door Ring and Handle* and *Door Components* pages
	70212301	Door Assembly	T30 C, D, and I models; Models starting 8/1/11; Includes items listed on *Door Ring and Handle* and *Door Components* pages
	44058001P	Door Assembly	T30 H models; Includes items listed on *Door Ring and Handle* and *Door Components* pages
	44058004	Door Assembly	T30 H, S, and U models; Chrome option; Includes items listed on *Door Ring and Handle* and *Door Components* pages
	44058002	Door Assembly	T30 N models; Includes items listed on *Door Ring and Handle* and *Door Components* pages
	44287801LG	Door Assembly	T30 P models; Models starting 10/1/14; Includes items listed on *Door Ring and Handle* and *Door Components* pages
	70212200	Door Assembly	T30 P models; Models through 9/30/14; Includes items listed on *Door Ring and Handle* and *Door Components* pages
	70064100	Door Assembly	L models; Includes items listed on *Door Ring and Handle* and *Door Components* pages
	44058102P	Door Assembly	T45 H models; Includes items listed on *Door Ring and Handle* and *Door Components* pages
	44058104	Door Assembly	T45 H, S and U models; Chrome option; Includes items listed on *Door Ring and Handle* and *Door Components* pages
	44028902P	Door Assembly	T45 M, S and U models; Includes items listed on *Door Ring and Handle* and *Door Components* pages
	44112101	Door Assembly	T45 C, D and I models; Models through 7/31/11; Includes items listed on *Door Ring and Handle* and *Door Components* pages
	44028903	Door Assembly	T45 C, D and I models; Models starting 8/1/11; Includes items listed on *Door Ring and Handle* and *Door Components* pages
	44292301LG	Door Assembly	T45 P models; Models starting 10/1/14; Includes items listed on *Door Ring and Handle* and *Door Components* pages
2	70408901	Door Assembly	T30 G and K models; Includes items listed on *Door Ring and Handle* and *Door Components* pages
	70407401	Door Assembly	T45 K models; Includes door ring and straight handle bar

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Door Ring and Handle



TMB3086PA_70304801

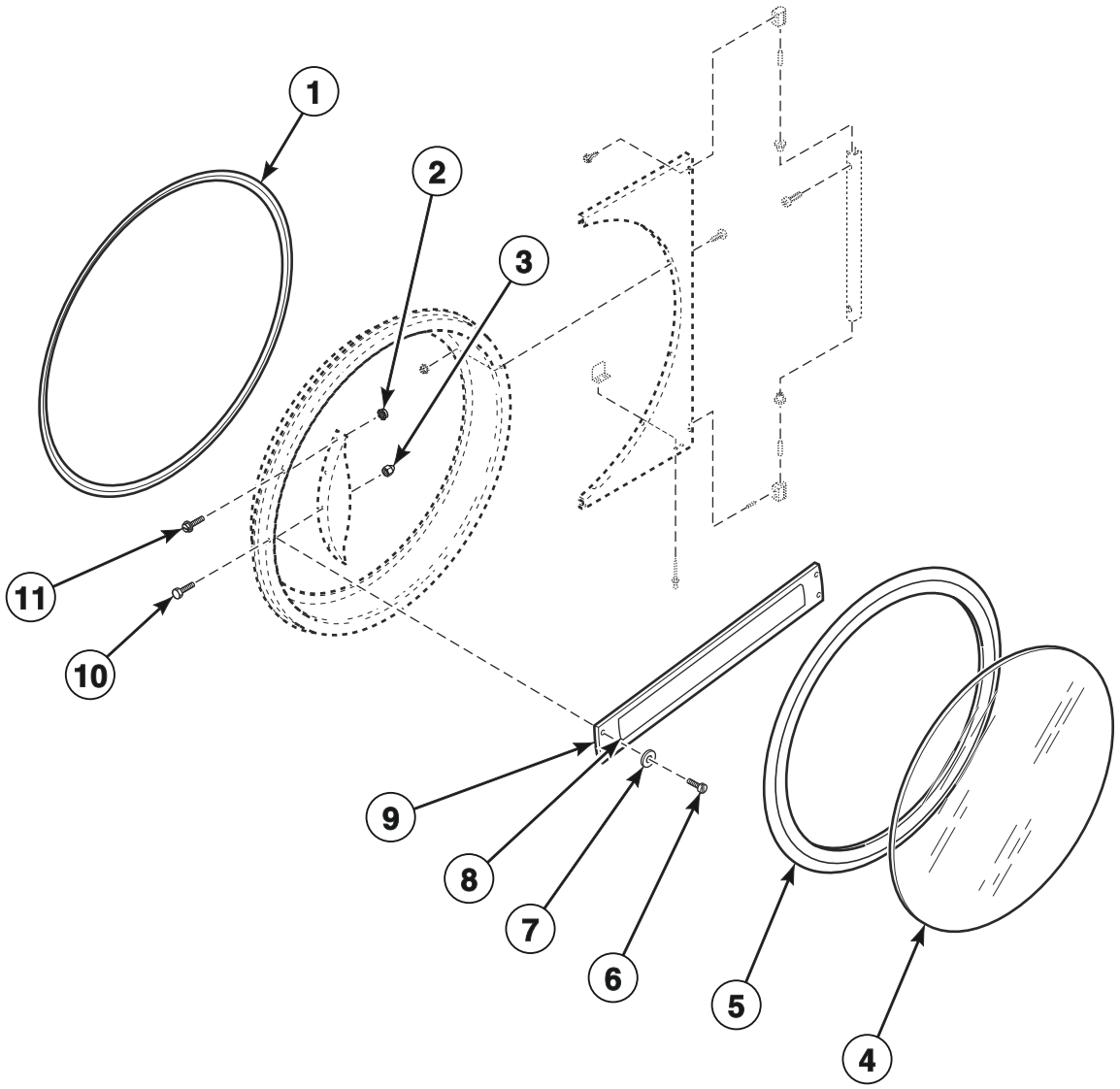
© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Door Ring and Handle

REF	PART NO.	DESCRIPTION	COMMENTS
1	44007902P	Door Handle	T30 M, N and S models; T30 U models through 8/17/14; T30 C, D and I models starting 8/1/11
	44057701	Door Handle	T30 H models
	M400133	Door Handle	T30 P models; Models through 9/30/14
	44287601	Handle	T30 P models; Models starting 10/1/14
	44007901	Door Handle	T45 M and S models; T45 U models through 8/17/14
	44057702	Door Handle	T45 H models
	44111901	Door Handle	T45 C, D, and I models
	44292101	Handle	T45 P models; Models starting 10/1/14
	430117	Door Handle	L models
	44263801	Door Handle	U models; Models starting 8/18/14
2	70505701	Door Ring Assembly	T30 H, L, M, N and S models; T30 P models through 9/30/14; T30 U models through 8/17/14
	70496401	Door Ring	T30 U models; Models starting 8/18/14
	70505712	Door Ring Assembly	T30 H, S and U models; Chrome option
	44043501	Door Ring and Handle Assembly	T30 C, D and I models; Models through 7/31/11; Includes 44078201 Handle
	70455001B	Door Ring Assembly	T30 C, D and I models; Models starting 8/1/11
	70399701B	Door Ring	T30 G and K models
	44287701LG	Door Ring and Handle Assembly	T30 P models; Models starting 10/1/14; Includes 44287601 Handle and 70505709 Door Ring
	44112001	Door Ring and Handle Assembly	T45 C and I models; Models through 7/31/11
	44007704B	Door Ring	T45 C, D and I models; Models starting 8/1/11
	44007702	Door Ring Assembly	T45 H, M and S models; T45 P models through 9/30/14; T45 U models through 8/17/14
	44007705	Door Ring	T45 U models; Models starting 8/18/14
	44283108	Door Ring Assembly	T45 H, S and U models; Chrome option
	44007703B	Door Ring	T45 G and K models
	44292201LG	Door Ring and Handle Assembly	T45 P models; Models starting 10/1/14; Includes 44292101 Handle and 44283103 Door Ring

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Door Components



TMB3086PB_70304801

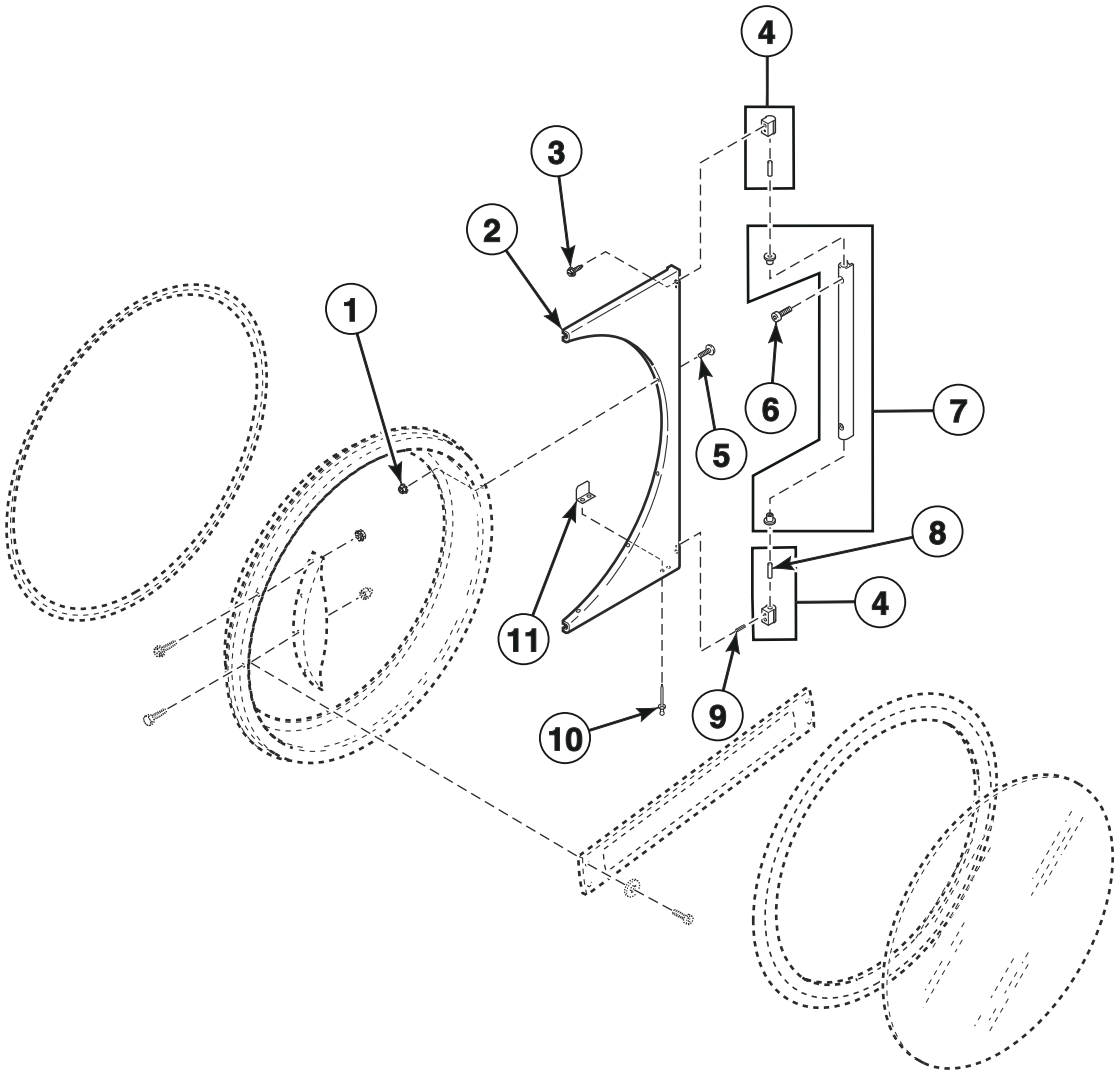
© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Door Components

REF	PART NO.	DESCRIPTION	COMMENTS
1	70296801	Door Ring Gasket	T30 models
	44008201P	Door Ring Gasket	T45 models
2	44071201	Nut	
3	M414215	Nut	Door strike
4	70133601P	Door Glass	T30 H models; Use Loctite 414 or equivalent adhesive to attach to item 5
	M400784P	Door Glass	All other T30 models; Use Loctite 414 or equivalent adhesive to attach to item 5
	44008402P	Door Glass	T45 H models; Use Loctite 414 or equivalent adhesive to attach to item 5
	44008401P	Door Glass	All other T45 models; Use Loctite 414 or equivalent adhesive to attach to item 5
5	70211901P	Door Glass Seal Kit	T30 models; Use Loctite 414 for seal
	70211902P	Door Seal Kit	T45 models; Use Loctite 414 for seal
6	70412601	Pop Rivet	G and K models; Attaches door handle to door ring
7	70409301	Washer	G and K models
8	70411401	Nameplate Overlay	G models; Coin
	44144401	Nameplate Overlay	K models; Coin
9	70399502B	Handle Bar	T30 G and K models
	70399501B	Handle Bar	T45 G and K models
10	M400661	Screw	Door strike
11	430757	Screw	T30 M, S and U models
	430756	Screw	2 required for left side of door handle for L models
	61199	Screw	H and N models; T45 M, S and U models
	70126301	Pop Rivet	G and K models; 4 required

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Door Hinge Components



TMB3086PC_70304801

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

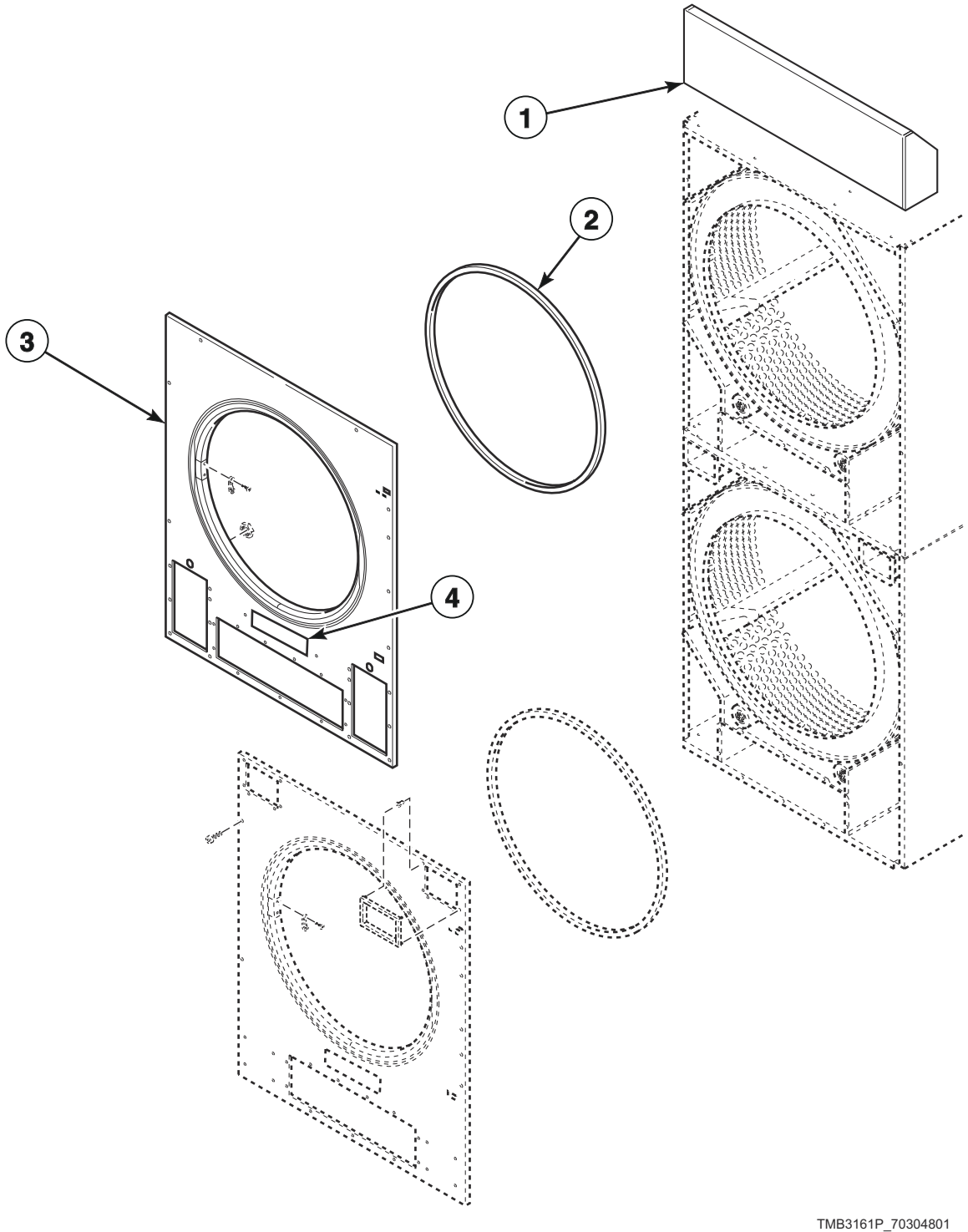
Door Hinge Components

REF	PART NO.	DESCRIPTION	COMMENTS
	M4788P3	Door Hinge Kit	T30 D and I models; To change from old look to new look
1	23951	Nut	
2	70115903B	Door Hinge	T30 G and K models; T30 D and I models starting 8/1/11; T30 P models through 9/30/14
	70115901*	Door Hinge	T30 H, L, M and S models; T30 U models through 8/17/14; T30 C models starting 8/1/11
	70115902	Door Hinge	T30 C, H, L, M and S models; T30 I models through 7/31/11; T30 U models through 8/17/14; Stainless steel
	70115903LG	Door Hinge	T30 U models starting 8/18/14; T30 P models starting 10/1/14
	44075209B	Door Hinge Assembly	T45 G and K models; T45 D and I models starting 8/1/11; T45 P models through 9/30/14
	44075205*	Door Hinge Assembly	T45 H, M and S models; T45 U models through 8/17/14; T45 C models starting 8/1/11
	44075206	Door Hinge Assembly	T45 C, H, M and S models; T45 I models through 7/31/11; T45 U models through 8/17/14; Stainless steel
	44075209LG	Door Hinge Assembly	T45 U models starting 8/18/14; T45 P models starting 10/1/14
3	70442101	Screw	
4	M4773P3	Cam and Hinge Kit	G and K models; D and I models starting 8/1/11
	M4772P3	Cam and Hinge Kit	C, H, L, M, P, S and U models; I models through 7/31/11
5	M400044	Screw	
6	70407301	Screw	G and K models; D and I models starting 8/1/11
	70033502	Screw	C, H, L, M, P, S and U models; I models through 7/31/11
7	44035002	Door Hinge Lug Assembly	G and K models; D and I models starting 8/1/11; Black
	44035001	Door Hinge Lug Assembly	C, H, L, M, P, S and U models; I models through 7/31/11
8	70071401	Pin	
9	70071401	Pin	
10	70058501	Pop Rivet	
11	70215001P	Door Switch Actuator Kit	

*** Add Letter To Designate Color. L - Almond Q - Bisque W - White**

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Upper Front Panel Assemblies and False Fronts



TMB3161P_70304801

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

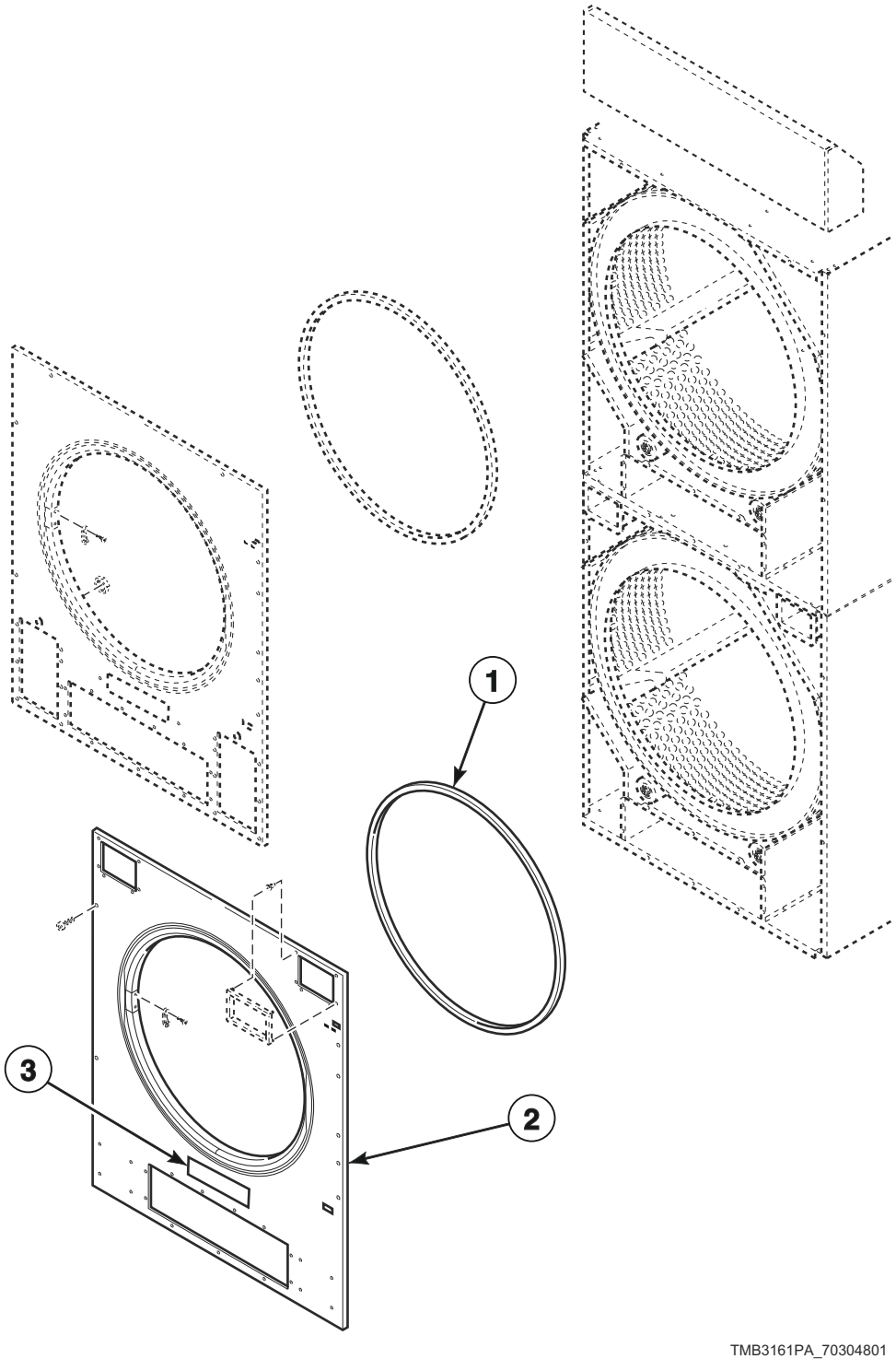
Upper Front Panel Assemblies and False Fronts

REF	PART NO.	DESCRIPTION	COMMENTS
	70399406	Access Panel Trim	T45 G and K models
	70399401	Access Panel Trim	T30 G and K models
	298P4P	Spray Paint	White
	297P4	Spray Paint	Almond
	286P4	Spray Paint	Blue
	122P4P	Porcelain Touch-Up Paint	White
	215P4P	Porcelain Touch-Up Paint	Almond
	370P4P	Porcelain Touch-Up Paint	Bisque
1	70371701*P	False Front Kit	T30 P models through 9/30/14; T30 U models through 8/17/14; All other T30 models except D and I models; To match T45 height; Includes 2 screws
	70371702P	False Front Kit	T30 P models through 9/30/14; T30 U models through 8/17/14; All other T30 models; Stainless steel; To match T45 height; Includes 2 screws
	70371703B	False Front	T30 D and I models; To match T45 height
	70371703LG	False Front	T30 U models; Models starting 8/18/14; To match T45 height
	70371703DG	False Front	T30 P models; Models starting 10/1/14; To match T45 height
2	70173401P	Front Panel Seal	T30 models; Requires 511637P Adhesive
	70173402	Front Cylinder Seal	T45 models; Requires 511637P Adhesive
3	70391301*P	Upper Front Panel Assembly	T30 C, D, G, H, I, K, L, M, N and S models; T30 U models through 8/17/14
	70391302P	Upper Front Panel Assembly	T30 C, D, G, H, I, K, M and N models; Stainless steel
	70391303P	Upper Front Panel Assembly	T30 L and S models; T30 U models through 8/17/14; T30 P models through 9/30/14; Stainless steel
	70485401	Upper Front Panel Assembly Kit	T30 H models; Stainless steel; Includes trim
	70454501	Upper Front Panel Assembly	T30 S models; Stainless steel; Includes trim
	70341305DG	Upper Front Panel	T30 P models; Models starting 10/1/14
	70341304LG	Upper Front Panel Assembly	T30 U models; Models starting 8/18/14; Gray
	70341306W	Upper Front Panel Assembly	T30 U models; Models starting 8/18/14; White
	70341307	Upper Front Panel Assembly	T30 U models; Models starting 8/18/14; Stainless steel
	70391501*P	Upper Front Panel Assembly	T45 C, D, G, H, I, K, M and N models; T45 U models through 8/17/14
	70391502P	Upper Front Panel Assembly	T45 C, D, G, H, I, K, M and N models; T45 U models through 8/17/14; Stainless steel
	70304004LG	Upper Front Panel Assembly	T45 U models; Models starting 8/18/14; Gray
	70304006W	Upper Front Panel Assembly	T45 U models; Models starting 8/18/14; White
	70304007	Upper Front Panel Assembly	T45 U models; Models starting 8/18/14; Stainless steel
	70391503P	Upper Front Panel Assembly	T45 S models; Stainless steel
	70304005DG	Upper Front Panel	T45 P models
4	70418101	Instruction Label	Card models

*** Add Letter To Designate Color. L - Almond Q - Bisque W - White**

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Lower Front Panel Assemblies



TMB3161PA_70304801

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

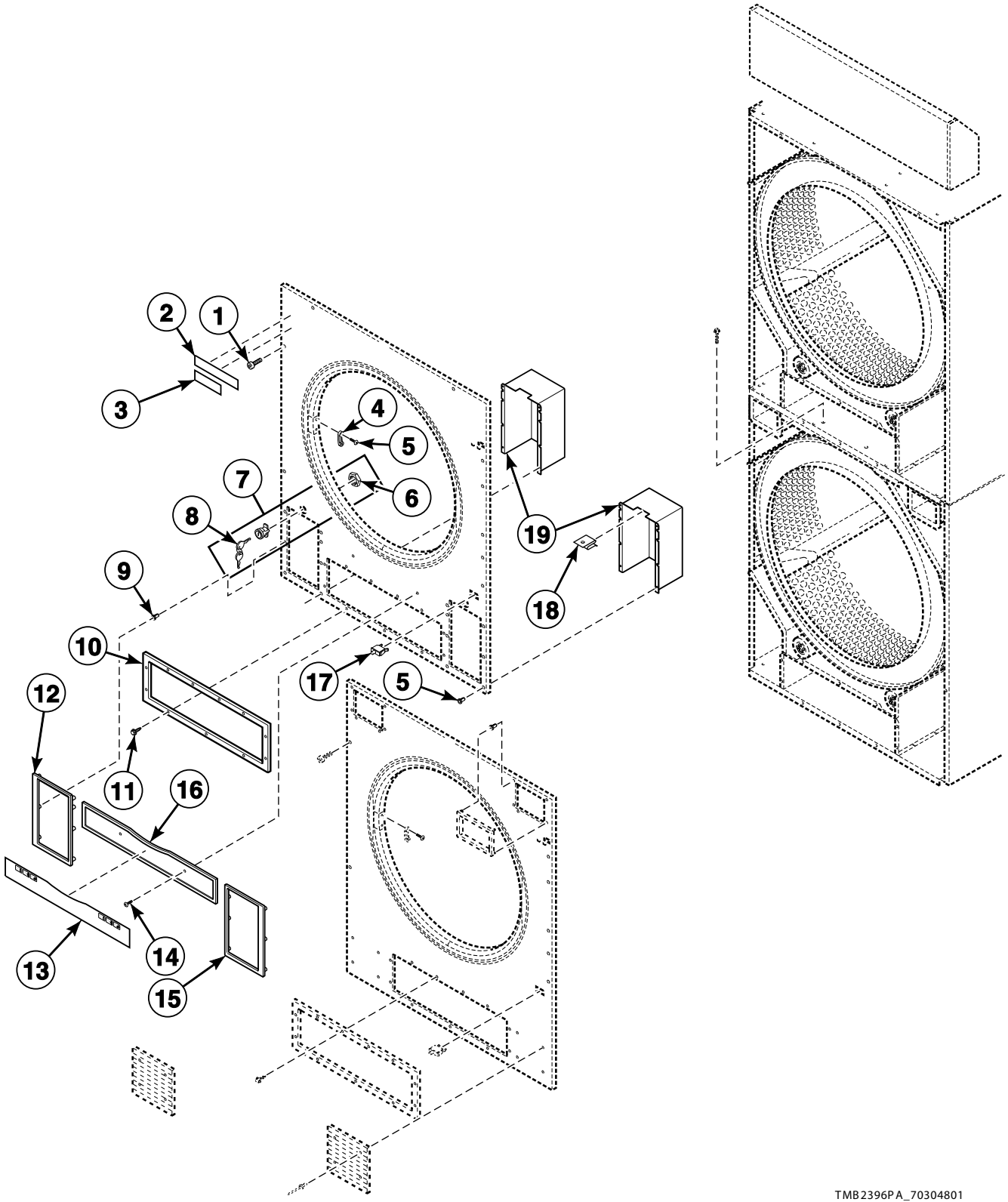
Lower Front Panel Assemblies

REF	PART NO.	DESCRIPTION	COMMENTS
	70399406	Access Panel Trim	T45 G and K models
	70399401	Access Panel Trim	T30 G and K models
	298P4P	Spray Paint	White
	297P4	Spray Paint	Almond
	286P4	Spray Paint	Blue
	122P4P	Porcelain Touch-Up Paint	White
	215P4P	Porcelain Touch-Up Paint	Almond
	370P4P	Porcelain Touch-Up Paint	Bisque
1	70173401P	Front Panel Seal	T30 models; Requires 511637P Adhesive
	70173402	Front Cylinder Seal	T45 models; Requires 511637P Adhesive
2	70391205*	Lower Front Panel Assembly	T30 P CE models through 9/30/14; T30 U CE models through 8/17/14; All other T30 CE models; OPL and card
	70391206P	Lower Front Panel Assembly	T30 P CE models through 9/30/14; T30 U CE models through 8/17/14; All other T30 CE models; OPL and card; Stainless steel
	70391201*P	Lower Front Panel Assembly	T30 P models through 9/30/14; All other T30 models except U models; Coin
	70391202P	Lower Front Panel Assembly	T30 P models through 9/30/14; All other T30 models except U models; Coin; Stainless steel
	70391203*P	Lower Front Panel Assembly	T30 P models through 9/30/14; T30 U models through 8/17/14; All other T30 models; OPL and card
	70391204	Lower Front Panel Assembly	T30 P models through 9/30/14; T30 U models through 8/17/14; All other T30 models; OPL and card; Stainless steel
	70485402	Lower Front Panel Assembly Kit	T30 H models; Stainless steel; Includes trim
	70454502	Lower Front Panel Assembly	T30 S models; Stainless steel; Includes trim
	70391401*P	Lower Front Panel Assembly	T45 models except P and U models; Coin
	70391402P	Lower Front Panel Assembly	T45 models except P and U models; Coin; Stainless steel
	70391403*P	Lower Front Panel Assembly	T45 U models through 8/17/14; All other T45 models except P models; OPL and card
	70391404P	Lower Front Panel Assembly	T45 U models through 8/17/14; All other T45 models except P models; OPL and card; Stainless steel
	70341207LG	Lower Front Panel	T30 U non-CE models; OPL models starting 8/18/14; Gray
	70341208LG	Lower Front Panel	T30 U CE models; OPL models starting 8/18/14; Gray
	70303909LG	Lower Front Panel	T45 U non-CE models; OPL models starting 8/18/14; Gray
	70303910LG	Lower Front Panel	T45 U CE models; OPL models starting 8/18/14; Gray
	70341207DG	Lower Front Panel	T30 P non-CE models; OPL and card models starting 10/1/14
	70341208DG	Lower Front Panel	T30 P CE models; OPL and card models starting 10/1/14
	70341209DG	Lower Front Panel	T30 P models; Coin models starting 10/1/14
	70303909DG	Lower Front Panel	T45 P non-CE models; OPL and card
	70303910DG	Lower Front Panel	T45 P CE models; OPL and card
	70303911DG	Lower Front Panel	T45 P models; Coin
3	70418101	Instruction Label	Card models

*** Add Letter To Designate Color. L - Almond Q - Bisque W - White**

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Upper Cabinet Front Components



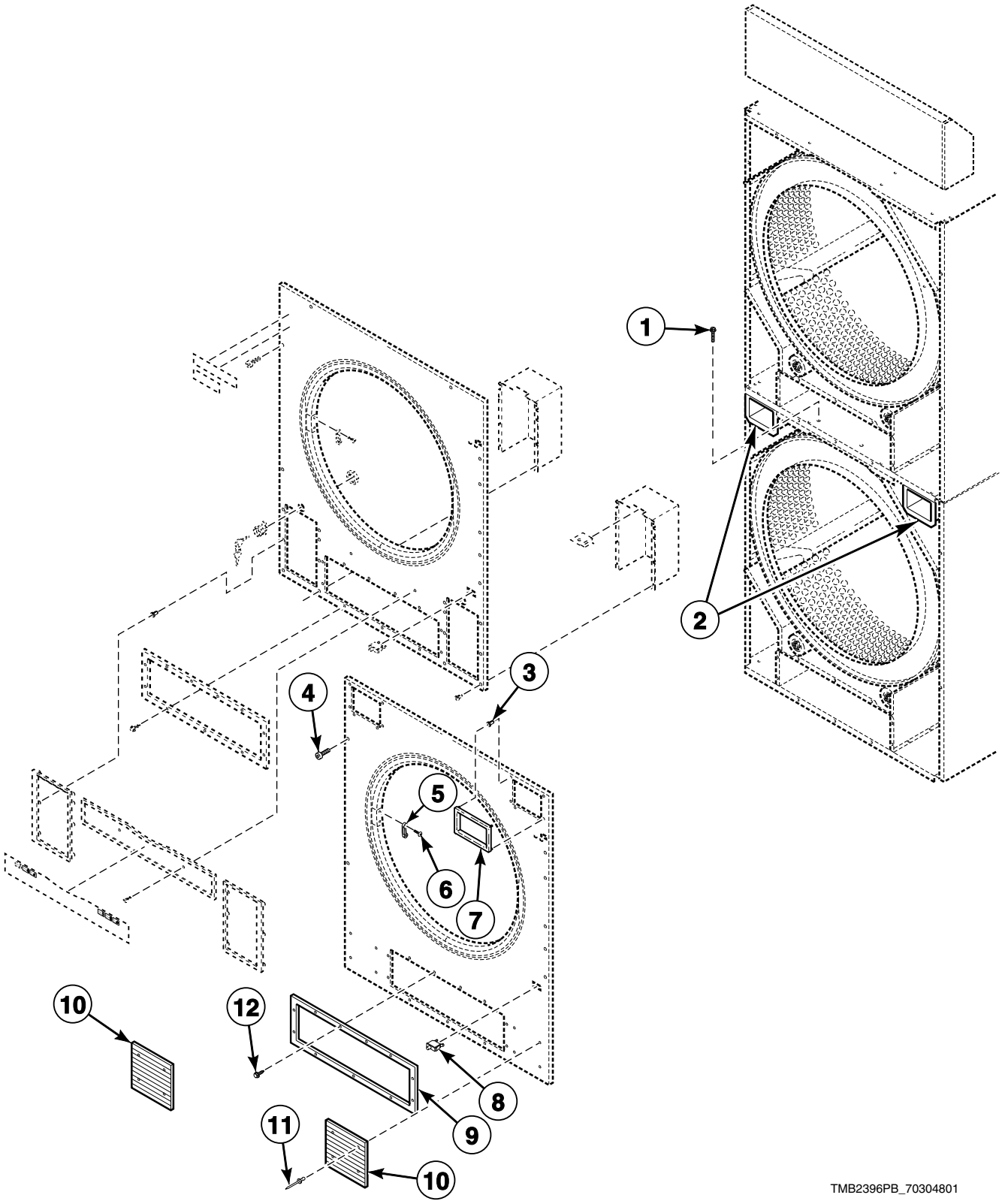
© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Upper Cabinet Front Components

REF	PART NO.	DESCRIPTION	COMMENTS
	70017301	Front Panel Baffle Seal	2 required
	M410892	Warning Label	
1	M400003	Pop Rivet	
2	44062901	Nameplate	C models
	B12389801	Nameplate	D and I models
	70414001	Label	G and K models; Coin
3	70289201	Nameplate	T30 C models through Serial No. 0205xxxxx
	44129906	Nameplate	T30 C models starting Serial No. 0205xxxxx
	44129908	Nameplate	T45 C models
	70286601	Label	T30 D models through 7/8/12
	70286602	Label	T45 D models through 7/8/12
	70289801	Nameplate	T30 I models through 7/8/12
	70289802	Label	T45 I models through 7/8/12
4	M401223	Door Latch	
5	M400003	Pop Rivet	2 required for item 4; 4 required for item 19
6	44088801	Nut	Panel lock
7	44089301P	Lock, Key and Nut Kit	RL001
8	70155601	Key	RL001
9	M400972	Shadow Box Clip	6 required per coin vault trim
10	70117901P	Lint Drawer Gasket	T30 models
	70300201P	Lint Drawer Gasket	T45 models
11	70275801	Screw	8 required
12	70117001	Control Trim	H and N models; Gray; Left
	70116904	Control Trim	U models; Models starting 8/18/14; Gray; Left
	70116902	Control Trim	U models through 8/17/14; All other models; Black; Left
13	70114601	Overlay	T30 non-CE S and U models; Coin
	70115401	Overlay	T30 non-CE S models; Card
	70362601	Overlay	T30 CE S and U models; Blank
	70412901	Overlay	T30 P models; Models through 9/30/14
	70509201	Overlay	T30 P models; Models starting 10/1/14; Coin
	70509401	Overlay	T30 P models; Models starting 10/1/14; OPL
	70243801	Overlay	L models
	70299701	Center Trim Overlay	T45 non-CE S and U models; Coin
	70362701	Overlay	T45 non-CE S models; Card
	70362301	Overlay	T45 CE S and U models; Blank
	70509301	Overlay	T45 P models; Models starting 10/1/14; Coin
	70509501	Overlay	T45 P models; Models starting 10/1/14; OPL
14	M405188	Screw	2 required for S and U models
15	70117001	Control Trim	H and N models; Gray; Right
	70116903	Control Trim	U models; Models starting 8/18/14; Gray; Right
	70116901	Control Trim	U models through 8/17/14; All other models; Black; Right
16	70120501	Control Trim	T30 models; Center
	70299601	Center Trim	T45 models; Center
17	70413301	Pushbutton Switch	Door switch
18	M406494	Panel Clip	2 required per control housing
19	70119901	Control Housing	

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Lower Cabinet Front Components



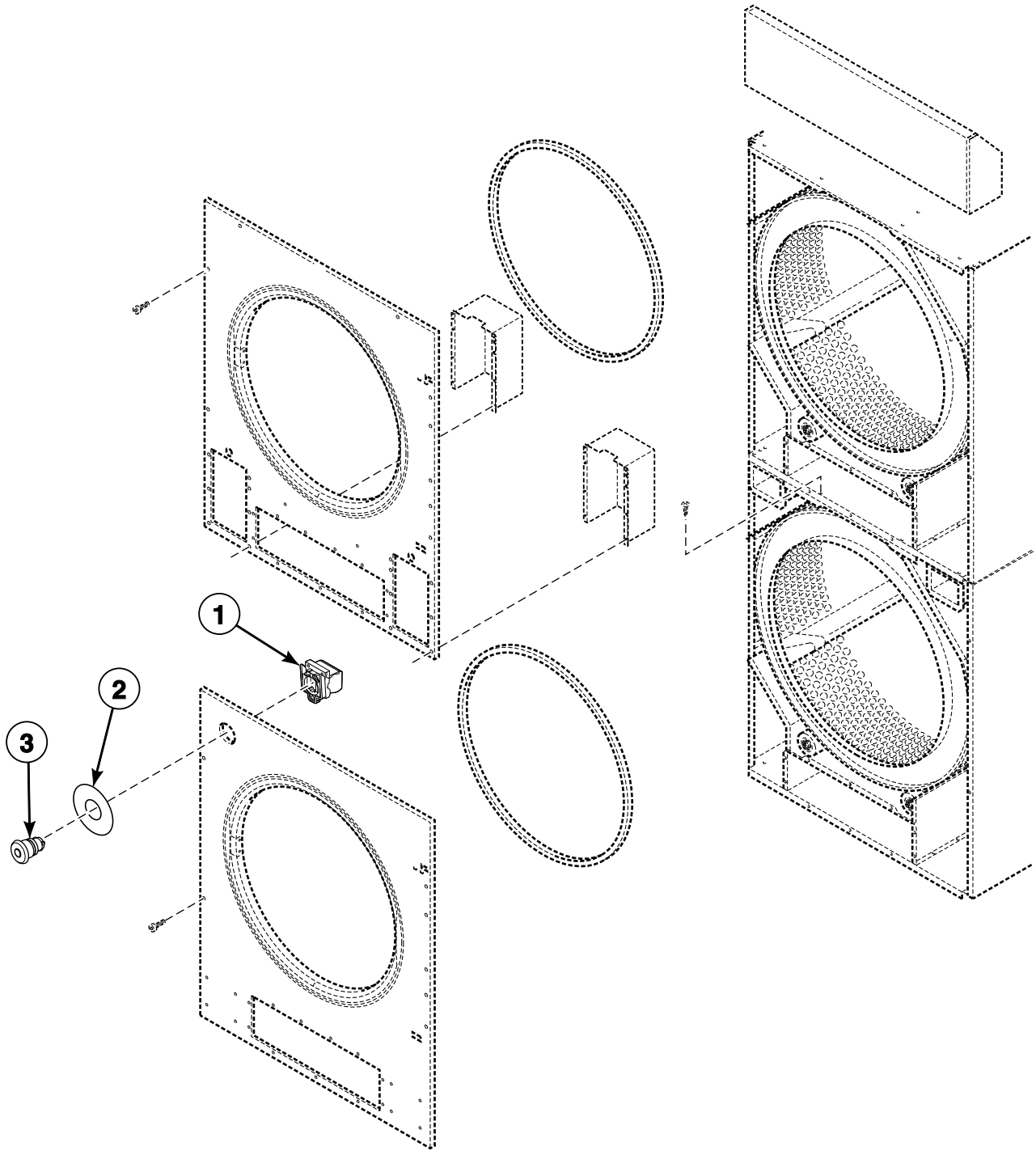
© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Lower Cabinet Front Components

REF	PART NO.	DESCRIPTION	COMMENTS
	M4379P4	Tumbler Dolly Kit	
	M410892	Warning Label	
	70345801	Base Harness	Models through 7/31/11
	70449001	Base Harness	Models starting 8/1/11
	70017301	Front Panel Baffle Seal	2 required
1	70069901	Screw	
2	70180101	Coin Vault Assembly	
3	M400972	Shadow Box Clip	6 required per coin vault trim
4	70033502	Screw	For painted front panels
	70182601	Screw	For stainless steel front panels
5	M401223	Door Latch	
6	44166601	Pop Rivet	2 required per latch; 4 required per control housing
7	70117501	Coin Vault Trim	H and N models; Gray
	70117502	Coin Vault Trim	All other models except U models; Black
8	70413301	Pushbutton Switch	Door switch
9	70117901P	Lint Drawer Gasket	T30 models
	70300201P	Lint Drawer Gasket	T45 models
10	70117606	Kickplate	H and N models; U models starting 8/18/14; Gray
	70117605	Kickplate	U models through 8/17/14; All other models; Black
11	70126401	Pop Rivet	H and N models; U models starting 8/18/14; 4 required per kickplate; Gray
	70126301	Pop Rivet	U models through 8/17/14; All other models; 4 required per kickplate; Black
12	70275801	Screw	8 required

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Emergency Stop Button for CE Models



TMB2347P_70304801

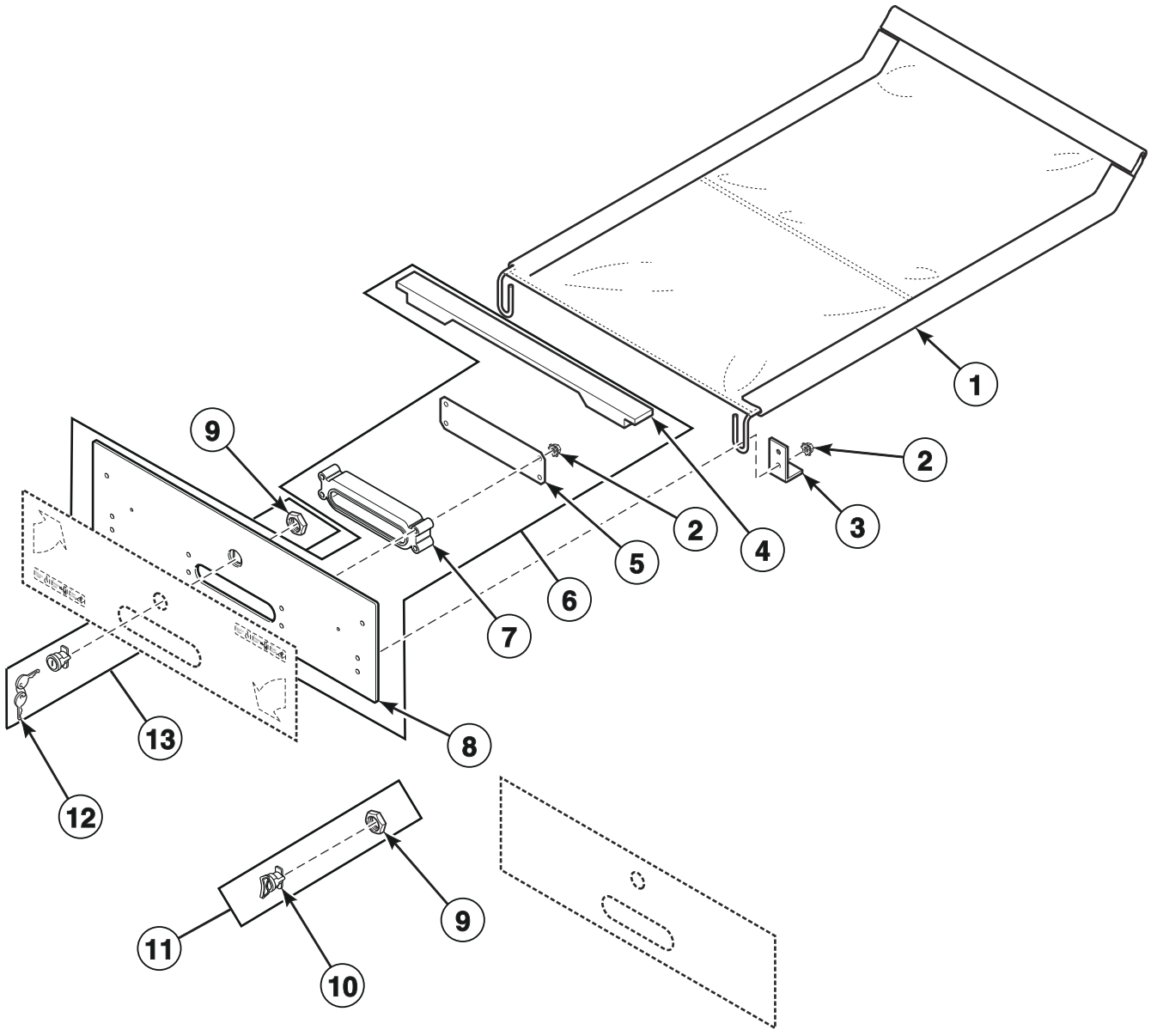
© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Emergency Stop Button for CE Models

REF	PART NO.	DESCRIPTION	COMMENTS
	70364102	Emergency Stop Harness	2 contacts
	70364101P	Emergency Stop Harness	4 contacts
	F200233700P	Emergency Stop Button Kit	Models starting 10/1/07
1	44018701	Contact Block	Models through 9/30/07; With base
	44018901	Contact Block	Models through 9/30/07; Without base
	F200233401P	Contact Block Switch	Models starting 10/1/07 through 8/17/14
	F8069501	Contact Switch	Models starting 8/18/14
	F8538101	Contact Base	Models starting 8/18/14
2	44012901	Emergency Stop Label	
3	44018801	Pushbutton	Models through 9/30/07
	F200233500	Emergency Stop Pushbutton	Models starting 10/1/07

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Lint Drawer Components



TMB2735P_70304801

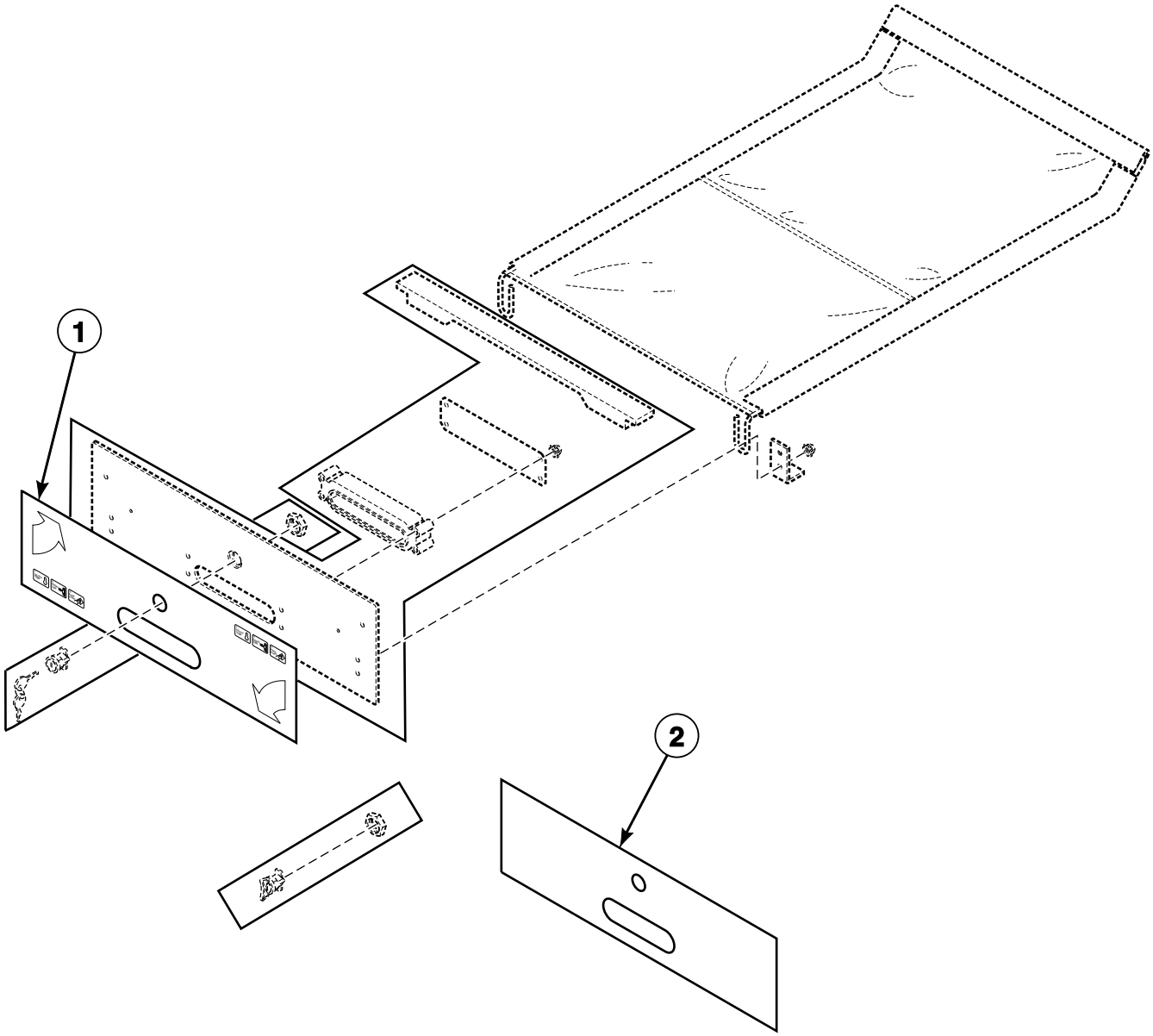
© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Lint Drawer Components

REF	PART NO.	DESCRIPTION	COMMENTS
	70342401	Lock Shim	T30 models; Black
	70342402	Lock Shim	T30 models; Gray
1	70290601	Lint Screen Assembly	T30 models
	70301201	Lint Screen Assembly	T45 models
2	44087101	Nut	6 required
3	70026901	Lint Screen Bracket	2 required
4	70333101	Lint Frame Gasket	T30 models
	70333103	Lint Frame Gasket	T45 models
5	70323201	Lint Drawer Handle Plate	
6	70322901P	Lint Drawer Front Kit	T30 models; Black; Includes 70342401 Lock Shim
	70322902P	Lint Drawer Front Kit	T30 models; Gray; Includes 70342402 Lock Shim
	70323001	Lint Drawer Front Assembly	T45 models; Black
	70323002	Lint Drawer Front Assembly	T45 models; Gray
7	70320801	Lint Drawer Handle	Black
	70320802	Lint Drawer Handle	Gray
8	70322906	Lint Panel and Studs Assembly	T30 U models; Models starting 8/18/14; Gray
	70323004	Lint Panel and Studs Assembly	T45 U models; Models starting 8/18/14; Gray
9	44088801	Nut	
10	70399201	Panel Latch	C, D, G, H, I, K, S and U models; 3O, BG and QT control suffixes
11	70399201P	Panel Latch Kit	C, D, G, H, I, K, S and U models
12	70155602	Key	RL002
13	44089302P	Lock, Key and Nut Kit	RL002

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Lint Drawer Overlays



TMB2735PA_70304801

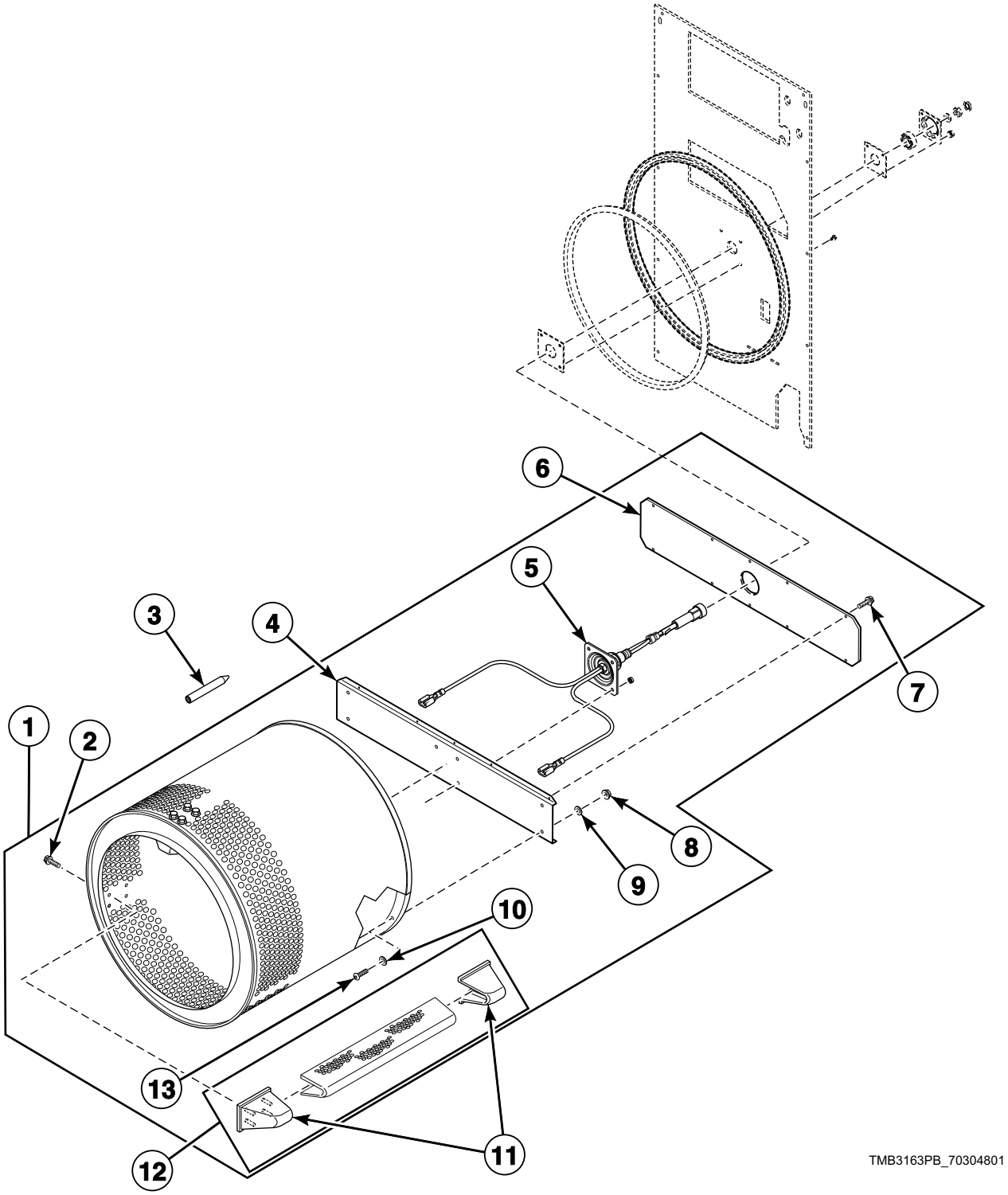
© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Lint Drawer Overlays

REF	PART NO.	DESCRIPTION	COMMENTS
1	70114701	Overlay	T30 S non-CE models; Upper lint drawer; OPL and coin
	70136301	Overlay	T30 S CE models; Upper lint drawer; OPL and coin
	70506001	Overlay	T30 H models; Gray/Green; Upper lint drawer
	70506101	Overlay	T30 H models; Green; Upper lint drawer
	70375301	Overlay	T30 H models; Gray; Upper lint drawer; OPL
	70395901	Overlay	T30 H non-CE models; Gray; Upper lint drawer; Coin
	70136501	Overlay	T30 H CE models; Gray; Upper lint drawer; Coin
	70460901	Overlay	T30 U models; Models through 8/17/14; Upper lint drawer
	70499501	Overlay	T30 U models; Models starting 8/18/14; Upper lint drawer
	70304301	Overlay	T30 N models; Upper lint drawer
	70351601	Overlay	T30 M models; Upper lint drawer
	70411601	Overlay	T30 G models; Upper lint drawer
	70137101	Overlay	T30 P models; Upper lint drawer
	70413701	Overlay	T30 K models; Upper lint drawer
	70258201	Overlay	T30 C, D and I non-CE and non-Australian models; Upper lint drawer
	70285001	Overlay	T30 C and D CE models; Upper lint drawer
	70299901	Overlay	T45 S models; Upper lint drawer
	70428701	Overlay	T45 S models; Upper lint drawer; Icon
	70461001	Overlay	T45 U models; Models through 8/17/14; Upper lint drawer
	70494101	Overlay	T45 U models; Models starting 8/18/14; Upper lint drawer
	70506201	Overlay	T45 H models; Gray/Green; Upper lint drawer
	70506301	Overlay	T45 H models; Green; Upper lint drawer
	70363101	Overlay	T45 H models; Gray; Upper lint drawer; OPL
	70428901	Overlay	T45 H models; Gray; Upper lint drawer; OPL; Icon
	70396001	Overlay	T45 H models; Gray; Upper lint drawer; Coin
	70428801	Overlay	T45 H models; Gray; Upper lint drawer; Coin; Icon
	70381101	Overlay	T45 M models; Upper lint drawer
	70408001	Overlay	T45 C and I models; Upper lint drawer
	70408002	Overlay	T45 D models; Upper lint drawer
	70413801	Overlay	T45 K models; Upper lint drawer
	70511501	Overlay	T45 P models; Models starting 10/1/14; Upper lint drawer
2	70115301	Overlay	T30 C, D, G, I, K, L, P and S non-CE models; T30 U non-CE models through 8/17/14; Lower lint drawer
	70136401	Overlay	T30 C, D, G, K, L, P, S and U CE models; Lower lint drawer
	70115201	Overlay	T30 H non-CE models; T30 U non-CE models starting 8/18/14; Lower lint drawer
	70136601	Overlay	T30 H CE models; Lower lint drawer
	70351701	Overlay	T30 M models; Lower lint drawer
	70300001	Overlay	T45 C, D, G, I, K, L, P and S models; T45 U models through 8/17/14; Lower lint drawer
	70325301	Overlay	T45 H models; T45 U models starting 8/18/14; Lower lint drawer
	70428702	Overlay	T45 S models; Lower lint drawer; Icon
	70428802	Overlay	T45 H models; Lower lint drawer; Icon
	70381201	Overlay	T45 M models; Lower lint drawer

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Cylinder and Trunnion Components



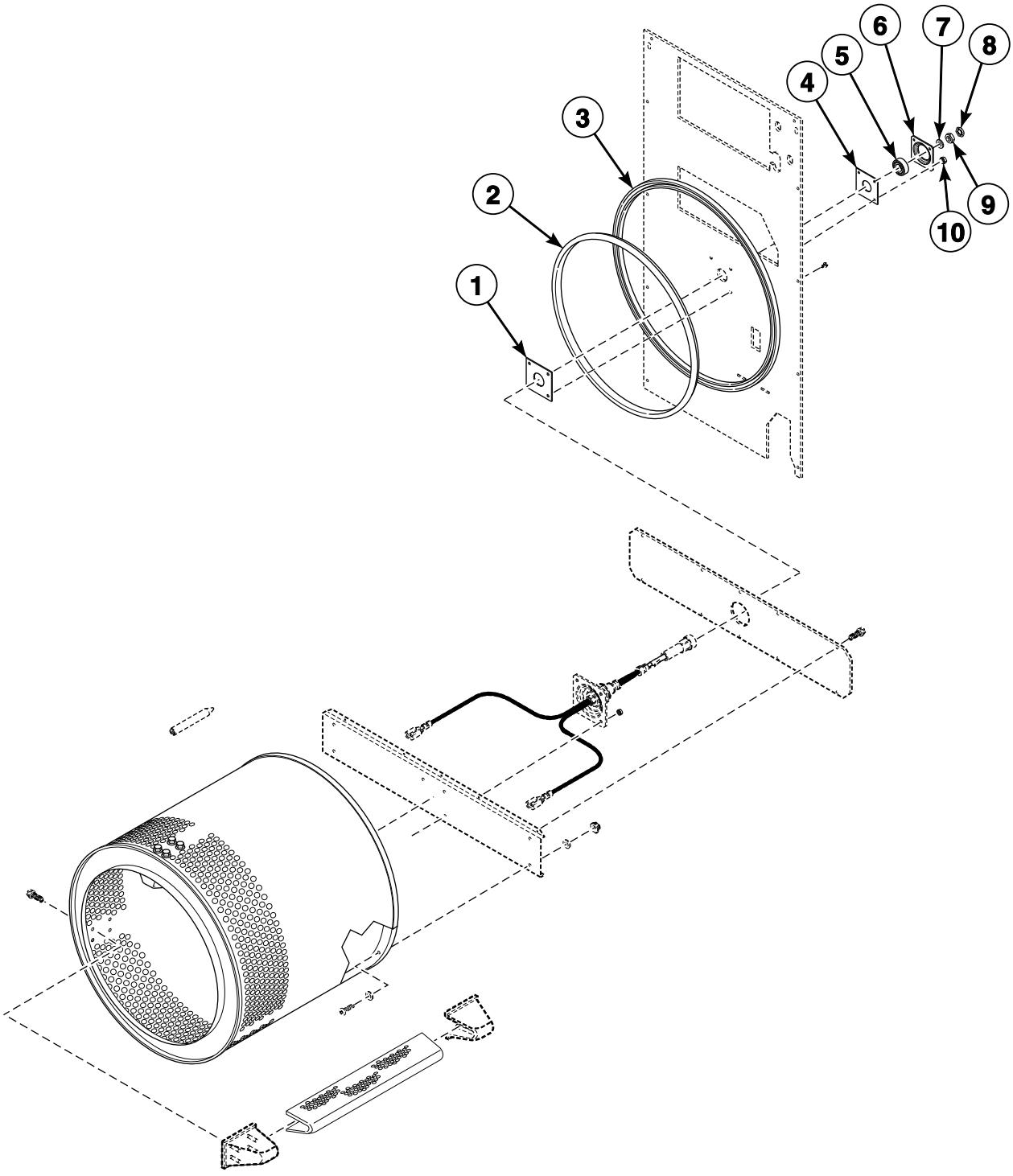
© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Cylinder and Trunnion Components

REF	PART NO.	DESCRIPTION	COMMENTS
	70343101P	Drywall Screw Magnet Kit	Includes 6 magnets and 6 screws
1	70372503P	Cylinder Assembly	T30 K models; Non-moisture sensing
	70372501P	Cylinder Assembly	All other T30 models; Galvanized; Non-moisture sensing
	70372502P	Cylinder Assembly	All other T30 models; Stainless steel; Non-moisture sensing
	70372903	Cylinder Assembly	T45 K models; Non-moisture sensing
	70372901P	Cylinder Assembly	All other T45 models; Galvanized; Non-moisture sensing
	70372902P	Cylinder Assembly	All other T45 models; Stainless steel; Non-moisture sensing
	70443903	Cylinder and Trunnion Assembly	T30 G and K models; Moisture sensing
	70443901	Cylinder and Trunnion Assembly	All other T30 models; Galvanized; Moisture sensing
	70443902	Cylinder and Trunnion Assembly	All other T30 models; Stainless steel; Moisture sensing
	70444003	Cylinder and Trunnion Assembly	T45 G and K models; Moisture sensing
	70444001	Cylinder and Trunnion Assembly	All other T45 models; Galvanized; Moisture sensing
	70444002	Cylinder and Trunnion Assembly	All other T45 models; Stainless steel; Moisture sensing
2	62588	Screw	
3	263P4	Cylinder Guide Tool	
4	70257101	Rear Cylinder Channel	T30 models; Non-moisture sensing
	70257102	Rear Cylinder Channel	T30 models; Moisture sensing
	70305201	Rear Cylinder Channel	T45 models; Non-moisture sensing
	70305202	Rear Cylinder Channel	T45 models; Moisture sensing
5	M4960P3	Trunnion and Seal Kit	T30 models; Also order 511637P Adhesive; Non-moisture sensing
	M4962P3	Trunnion and Seal Kit	T45 models; Also order 511637P Adhesive; Non-moisture sensing
	70454601	Trunnion and Wire Assembly	Moisture sensing; Includes 70244702 Trunnion Assembly
6	70257201	Rear Cylinder Channel Plate	T30 models
	70305301	Rear Cylinder Channel Plate	T45 models
7	430497	Screw	10 required
8	M412986	Nut	
9	M400080	Washer	Models through Serial No. 0708006765
10	70411301	Washer	Models starting Serial No. 0708006766
11	70070101	End Cap	Non-moisture sensing
	70070102	End Cap	Moisture sensing
12	70433002	Cylinder Rib Assembly	T30 models; Moisture sensing
	70433001	Cylinder Rib Assembly	T45 models; Moisture sensing
13	70392801	Bolt	8 required

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Bearing Components



TMB3163PA_70304801

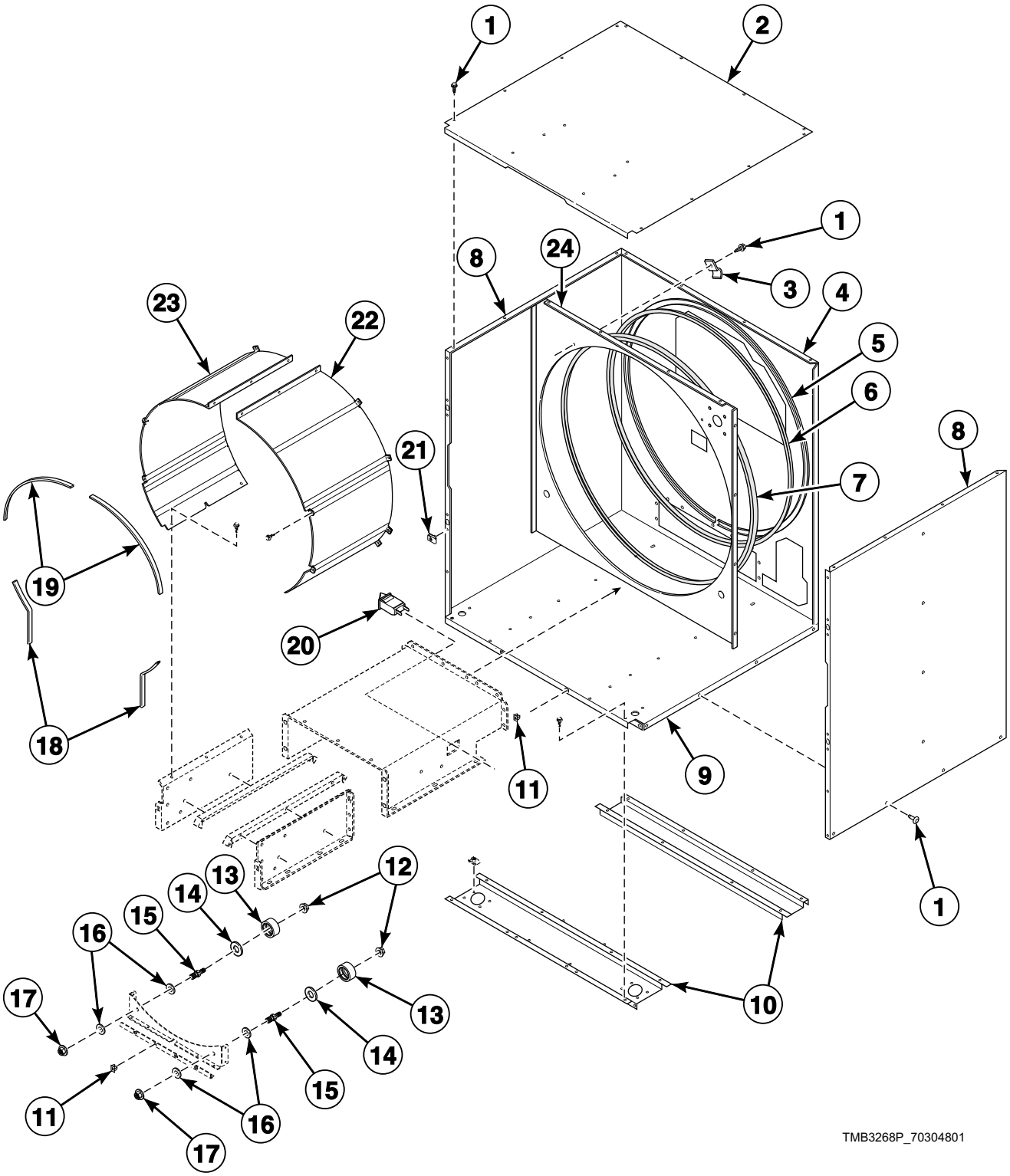
© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Bearing Components

REF	PART NO.	DESCRIPTION	COMMENTS
1	430352	Cylinder Bearing Stud Plate Assembly	
2	70013701P	Rear Cylinder Seal	T30 models; Requires 511637P Adhesive
	70013703	Rear Cylinder Seal	T45 models; Requires 511637P Adhesive
3	70506402	Rear Cylinder Seal Support	T30 models
	70506403	Rear Cylinder Seal Support	T45 models
4	70355001	Rear Bearing Shim	
5	70448701	Support Bearing	
6	70013901	Rear Cylinder Bearing Housing	
7	M400991	Washer	
8	M400034	Nut	
9	M400022	Nut	
10	M412986	Nut	
	70411301	Washer	Models starting Serial No. 0708006766

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Cabinet Components



© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

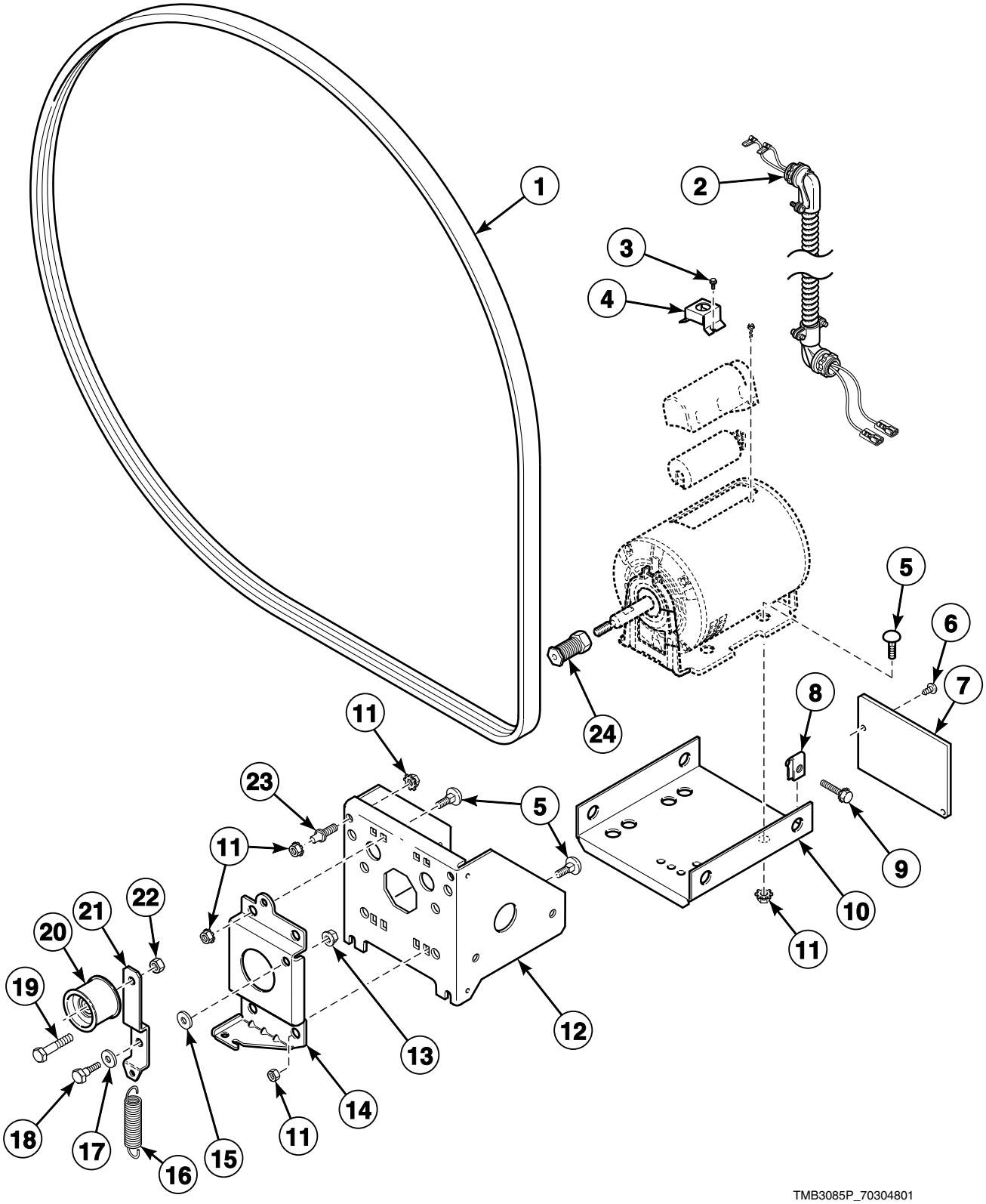
Cabinet Components

REF	PART NO.	DESCRIPTION	COMMENTS
	430352	Cylinder Bearing Stud Plate Assembly	
	70058501	Pop Rivet	
	21899	Nut	For leveling legs
	70247701	Screw	For leveling legs
	298P4P	Spray Paint	White
	297P4	Spray Paint	Almond
	286P4	Spray Paint	Blue
	122P4P	Porcelain Touch-Up Paint	White
	215P4P	Porcelain Touch-Up Paint	Almond
	370P4P	Porcelain Touch-Up Paint	Bisque
1	430497	Screw	
2	70357701	Top Panel Assembly	T30 models; Upper; Includes threaded insert
	70357801	Top Panel Assembly	T45 models; Upper; Includes threaded insert
3	70226701	Clip	
4	70339401	Rear Panel	T30 gas models
	70339402	Rear Panel	T30 electric and steam models
	70301701	Rear Panel	T45 models
5	70506402	Rear Cylinder Seal Support	T30 models
	70506403	Rear Cylinder Seal Support	T45 models
6	70013701P	Rear Cylinder Seal	T30 models; Requires 511637P Adhesive
	70013703	Rear Cylinder Seal	T45 models; Requires 511637P Adhesive
7	70066003	Center Cylinder Seal Assembly	T30 models; Includes center cylinder seal support and center cylinder seal
	70066005	Center Cylinder Seal	T45 models; Includes center cylinder seal support and center cylinder seal
8	70231801LG	Side Panel	T30 U models; Models starting 8/18/14
	70231801DG	Side Panel	T30 P models; Models starting 10/1/14
	70231801*P	Side Panel	T30 P models through 9/30/14; T30 U models through 8/17/14; All other T30 models
	70301801LG	Side Panel	T45 U models; Models starting 8/18/14
	70301801DG	Side Panel	T45 P models; Models starting 10/1/14
	70301801*P	Side Panel	T45 P models through 9/30/14; T45 U models through 8/17/14; All other T45 models
9	70339501	Top Panel	T30 models; Lower
	70302001	Top Panel	T45 models; Lower
10	70288201	Channel Base Assembly	T30 models
11	70030501	Expansion Clip	
12	430576	Nut	
13	70298701P	Roller Bearing Assembly	
14	70443601	Roller Seal	Models starting 3/1/10
15	70249501	Roller Shaft	
16	70261401	Washer	
17	70288801	Nut	
18	70015711	Sheet Metal Edge Gasket	T30 models; Lower
	70015707	Sheet Metal Edge Gasket	T45 models; Lower
19	70015712	Sheet Metal Edge Gasket	T30 models; Upper
	70015708	Sheet Metal Edge Gasket	T45 models; Upper
20	431159	Switch	For lint drawer
21	70030401	Nut	
22	70339301	Cylinder Shroud	T30 models; Right
	70301901	Cylinder Shroud	T45 models; Right
23	70339302	Cylinder Shroud	T30 models; Left
	70301902	Cylinder Shroud	T45 models; Left
24	70339201	Center Partition	T30 models
	70301601	Center Partition	T45 models

*** Add Letter To Designate Color. L - Almond Q - Bisque W - White**

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Drive Motor Components



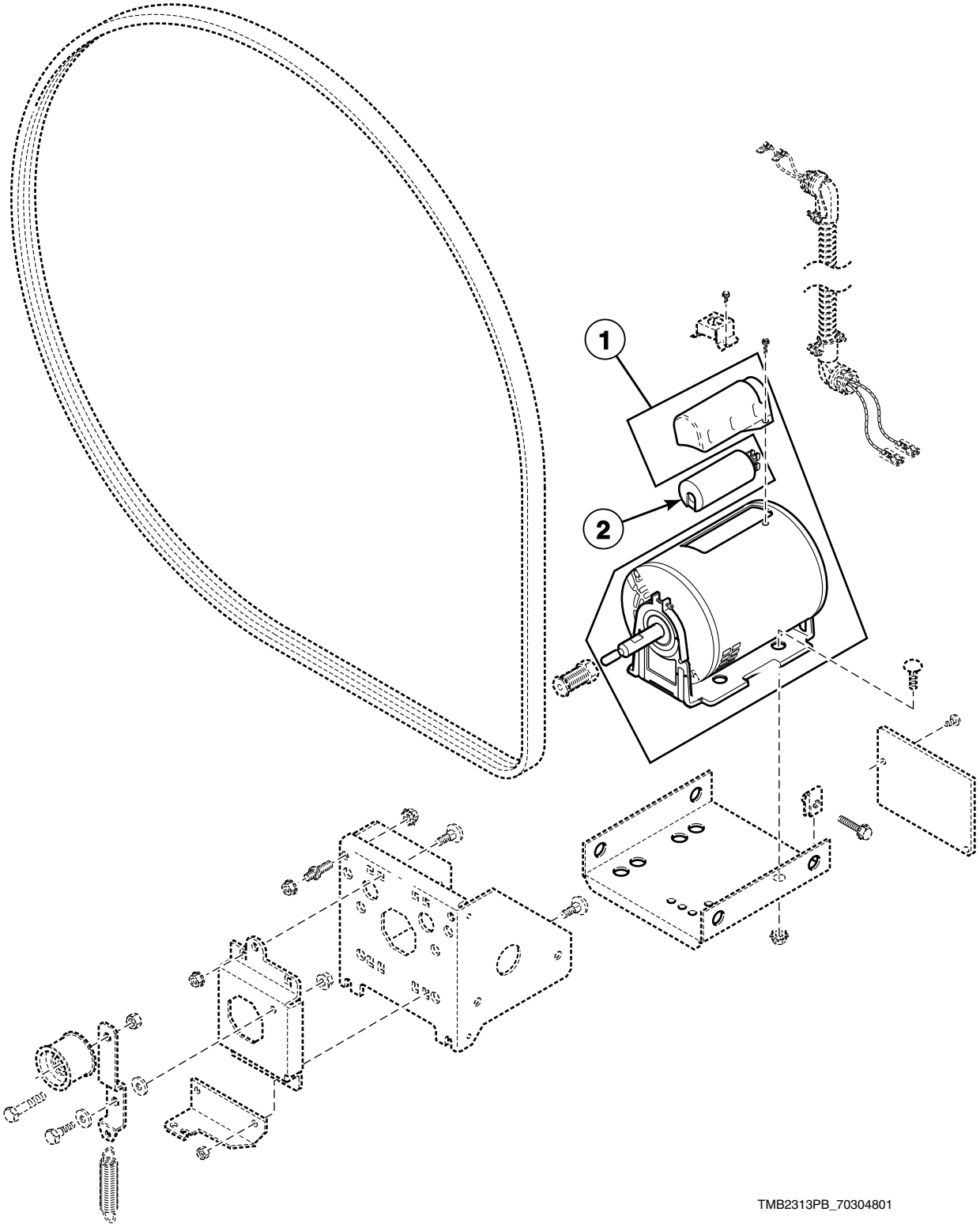
© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Drive Motor Components

REF	PART NO.	DESCRIPTION	COMMENTS
	M4853P3	Belt Tension Tool Kit	
1	70276201P	Belt	T30 models
	70276204P	Belt	T45 models
2	70316701P	Cylinder Motor Harness	Models through 2/28/10; 1 Phase models; 3 Phase electric models with 240 Volt and below
	70316801P	Cylinder Motor Harness	Models through 2/28/10; 3 Phase models except electric models with 240 Volt and below
	70439901	Cylinder Motor Harness	Models starting 3/1/10; 1 Phase models; 3 Phase electric models with 240 Volt and below
	70440301	Cylinder Motor Harness	Models starting 3/1/10; 3 Phase models except electric models with 240 Volt and below
3	23222	Screw	
4	70321701	Motor Conduit Mounting Bracket	
5	70062401	Bolt	
6	430497	Screw	
7	70202501	Drive Access Cover	
8	27222	Nut	4 required
9	M412985	Screw	
10	70127301	Motor Mount Bracket	T30 models
	70312001	Motor Mount Bracket	T45 models
11	M412986	Nut	
12	70261701	Motor Channel	
13	29796	Nut	
14	70443301	Idler Bracket	
15	70270301	Washer	
16	70045301	Drum Idler Spring	With silencer
17	70265901	Washer	
18	431539	Screw	
19	430648	Screw	
20	70050401P	Idler Wheel Assembly	
21	70259901	Cylinder Idler Arm	
22	56156	Nut	
23	70334701	Double Ended Stud	
24	70284203	Motor Pulley	T30 models; 50 Hertz
	70284201	Motor Pulley	T30 models; 60 Hertz
	70284204	Motor Pulley	T45 models; 50 Hertz
	70284208	Motor Pulley	T45 models; 60 Hertz

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Drive Motors and Motor Capacitors



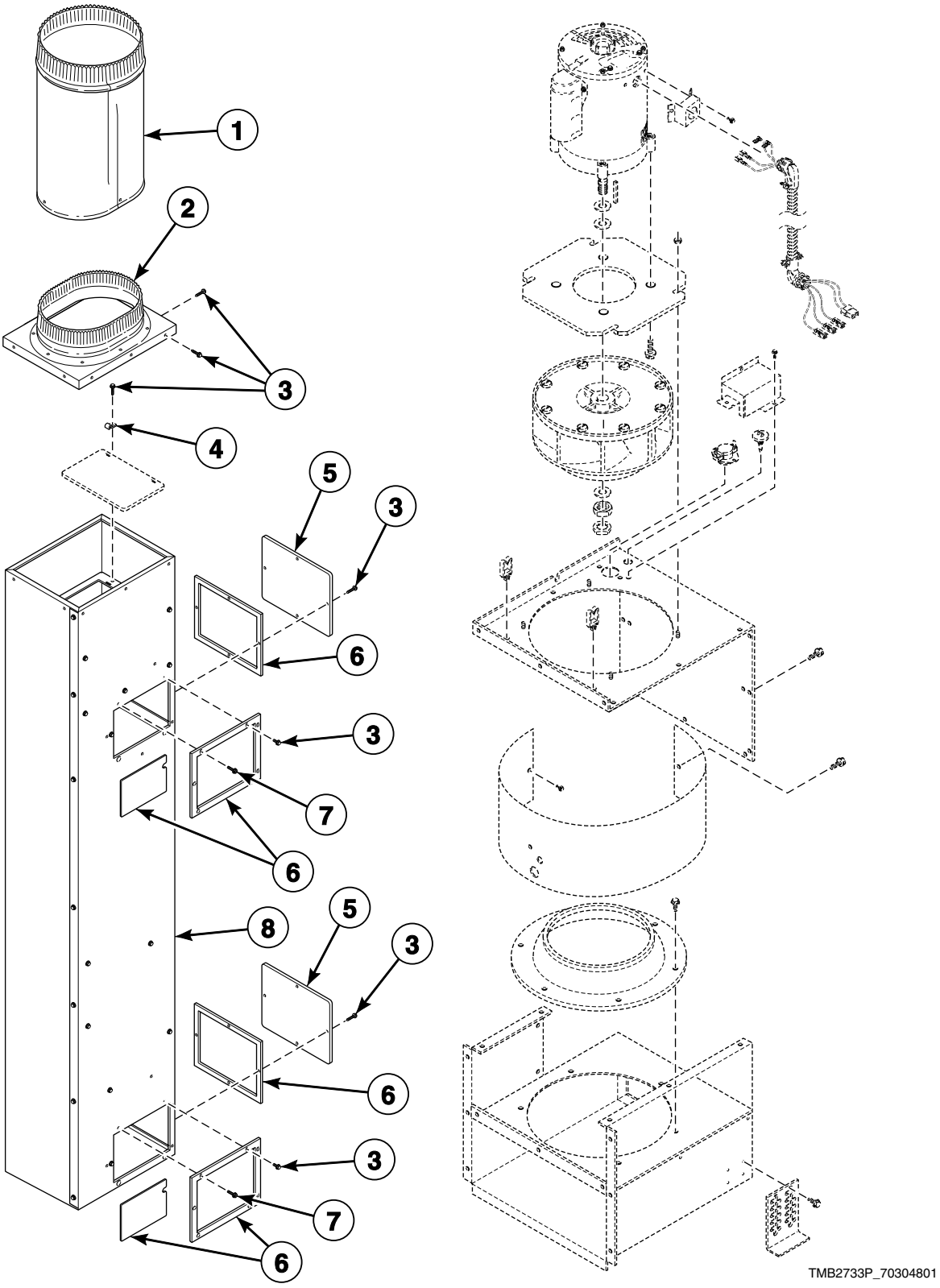
© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Drive Motors and Motor Capacitors

REF	PART NO.	DESCRIPTION	COMMENTS
1	70337901P	Drive Motor Kit	T30 models; 120-240 Volt/60 Hertz/1 Phase; Low Amp
	70338001P	Drive Motor Kit	T30 models; 230-240 Volt/50 Hertz/1 Phase; No run capacitor
	70338101P	Drive Motor	T30 models; 200-480 Volt/60 Hertz/3 Phase and 200-415 Volt/50 Hertz/3 Phase; No capacitors
	70392901P	Drive Motor	T45 models; 100-120 or 208-240 Volt/60 Hertz/1 Phase
	70298401P	Drive Motor	T45 models; 200-240 Volt/60 Hertz/3 Phase; No capacitors
	70401501	Drive Motor	T45 models; 100 or 200 Volt/50 Hertz/1 Phase; No run capacitor
	70401601	Drive Motor	T45 models; 230-240 Volt/50 Hertz/1 Phase; No run capacitor
	70401701	Drive Motor	T45 models; 380 Volt/50 Hertz/3 Phase; No capacitors
	70401801	Drive Motor	T45 models; 400-415 Volt/50 Hertz/3 Phase; No capacitors
2	70211502	Motor Capacitor	T30 models; Start; For 70337901 Drive Motor on 20 Amp models
	70211401	Motor Capacitor	T30 models; Run; For 70337901 Drive Motor on 20 Amp models
	M410296	Motor Capacitor	T30 models; Start; For 70338001P Drive Motor Kit
	70413101	Motor Capacitor	T45 models; Start; For 70392901P Drive Motor
	70413201	Motor Capacitor	T45 models; Run; For 70392901P Drive Motor
	70435702	Motor Capacitor	T45 models; Start; For 70401501 Drive Motor
	70435701	Motor Capacitor	T45 models; Start; For 70401601 Drive Motor

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Exhaust Components



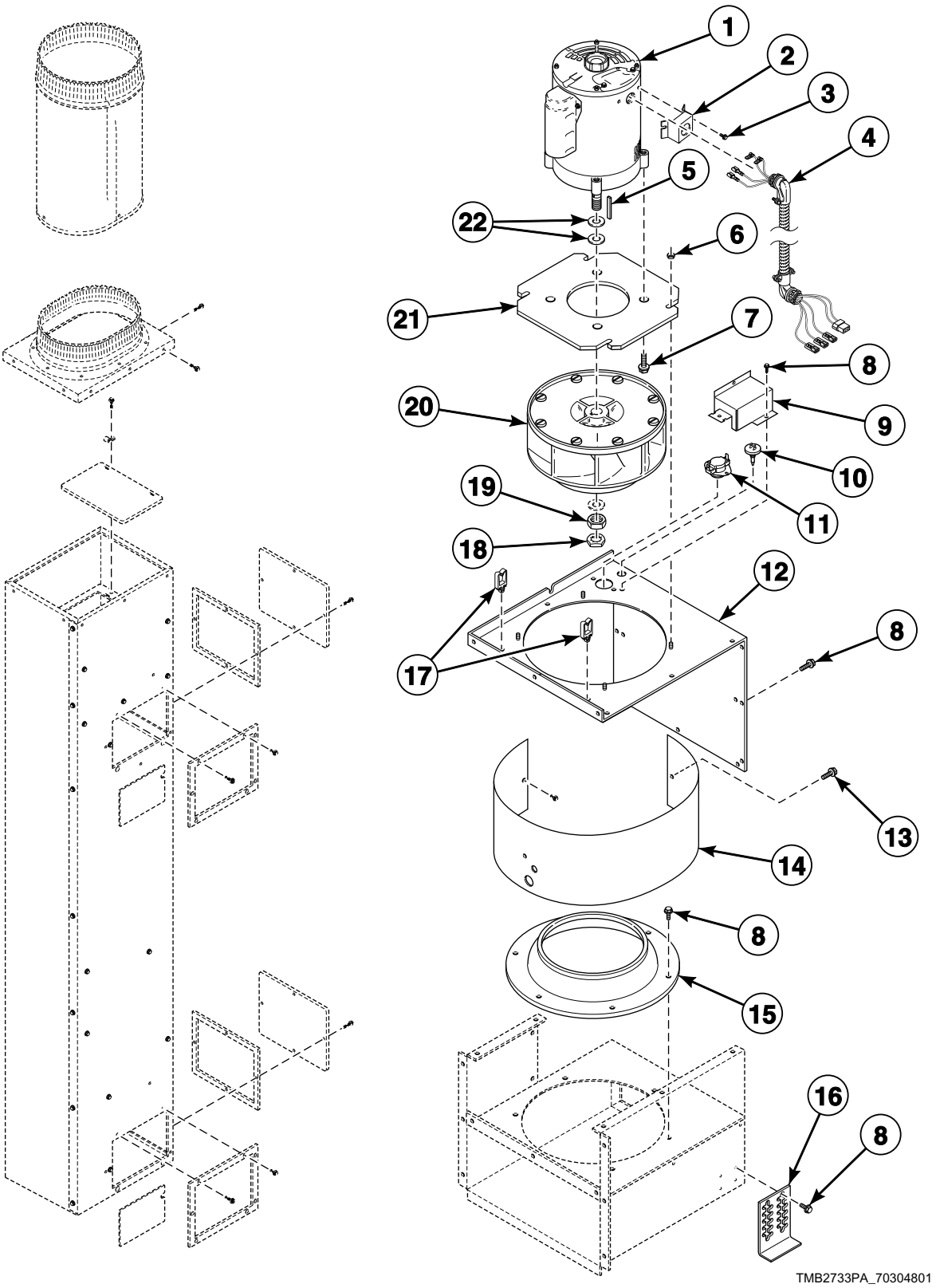
© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Exhaust Components

REF	PART NO.	DESCRIPTION	COMMENTS
	70289101P	Lint Panel Gasket	Sold per foot
1	70425801	Exhaust Pipe Assembly	T45 CE models
	44154301	Exhaust Pipe	T30 CE models
2	70207501	Duct Cover	Classic T30 models
	70478101	Duct Cover	Eco T30 models
	70307601	Duct Cover	T45 models
3	430497	Screw	12 required
4	70226701	Clip	
5	70340301	Duct Access Cover	T30 models; 2 required
	70308701	Duct Access Cover	T45 models
6	70340401	Exhaust Duct Gaskets Assembly	T30 models; 2 required
	70302801P	Exhaust Duct Gaskets Assembly	T45 models; 2 required
7	M411072	Screw	2 required
8	70340502	Exhaust Duct Assembly	T30 CE models; Includes cap, dampers and gaskets; Order blower housing scroll separately
	70340501	Exhaust Duct Assembly	All other T30 models; Includes cap, dampers and gaskets; Order blower housing scroll separately
	70311902	Exhaust Duct Assembly	T45 CE models; Includes cap, dampers and gaskets; Order blower housing scroll separately
	70311901	Exhaust Duct Assembly	All other T45 models; Includes cap, dampers and gaskets; Order blower housing scroll separately

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Blower Components



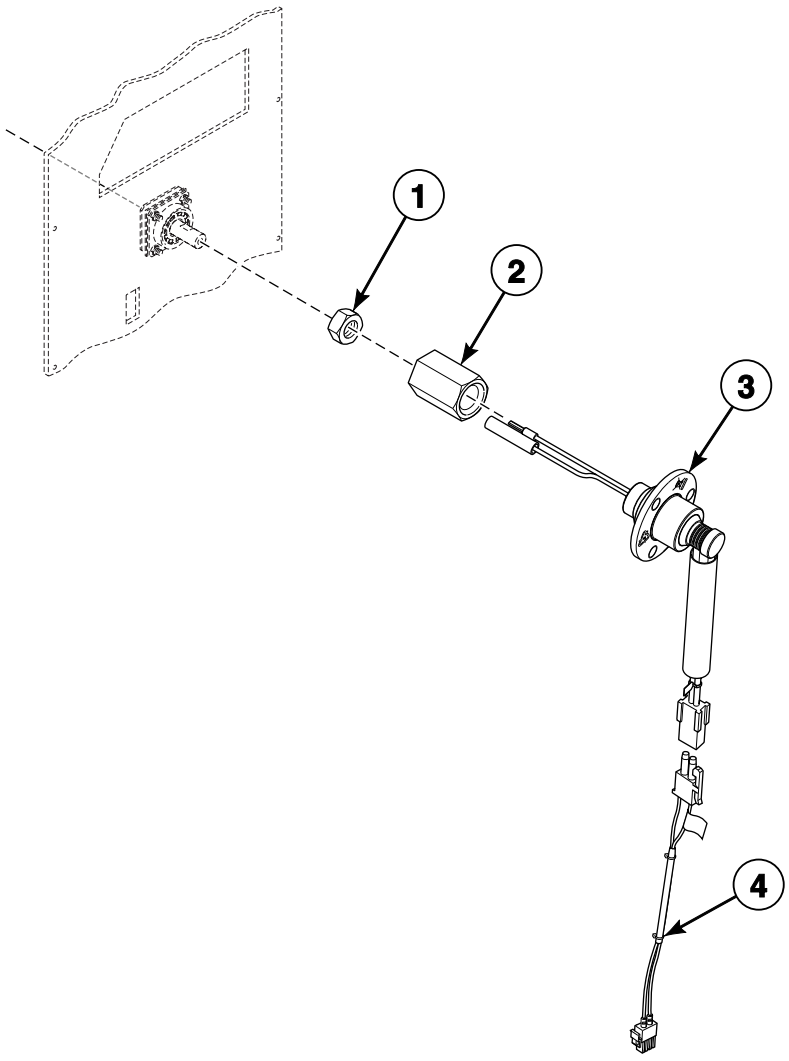
© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Blower Components

REF	PART NO.	DESCRIPTION	COMMENTS
	70392701P	Gasket	For blower housing opening
1	70337601P	Blower Motor Kit	T30 models; 120-240 Volt/60 Hertz/1 Phase; Low Amp; Use 70211501 Motor Capacitor (start)
	70337701P	Blower Motor Kit	T30 models; 230-240 Volt/50 Hertz/1 Phase; Use 70211501 Motor Capacitor (start)
	70342601P	Blower Motor	200-480 Volt/60 Hertz/3 Phase and 200-415 Volt/50 Hertz/3 Phase
	70297901P	Blower Motor	T45 models; 100-120 or 208-240 Volt/60 Hertz/1 Phase; Use 70435701 Motor Capacitor (start)
	70401401	Blower Motor	T45 models; 100 or 200 Volt/50 Hertz/1 Phase
2	70321701	Motor Conduit Mounting Bracket	
3	23222	Screw	
4	70440001P	Fan Motor Harness	1 Phase models; 3 Phase electric models with 240 Volt and below
	70317001	Fan Motor Harness	Models through 2/28/10; 3 Phase models except electric models with 240 Volt and below
	70440401	Fan Motor Harness	Models starting 3/1/10; 3 Phase models except electric models with 240 Volt and below
5	70144101	Key	
6	29786	Nut	4 required
7	70126101	Screw	4 required
8	430497	Screw	12 required
9	70346301	Thermistor Cover	
10	M414704	Thermistor	
11	M411307	Limit Thermostat	Auto reset
12	70341401	Blower Housing Cover Assembly	T30 models
	70322801	Blower Housing Cover Assembly	T45 models
13	51780	Screw	
14	70340801	Blower Housing Scroll	T30 models
	70303201	Blower Housing Scroll	T45 models
15	70014101	Blower Inlet Cone	T30 models
	70303101	Blower Inlet Cone	T45 models
16	70200301	Rear Stabilizer Bracket	
17	70366201	Wire Clip	2 required
18	M400034	Nut	
19	M400022	Nut	
20	70359801P	Blower Assembly	T30 models
	70302201P	Blower Assembly	T45 models
21	70341001	Blower Motor Mounting Plate	T30 models
	70303401	Blower Motor Mounting Plate	T45 models
22	M400991	Washer	3 required

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Moisture Sensing Components



TMB3147P_70304801

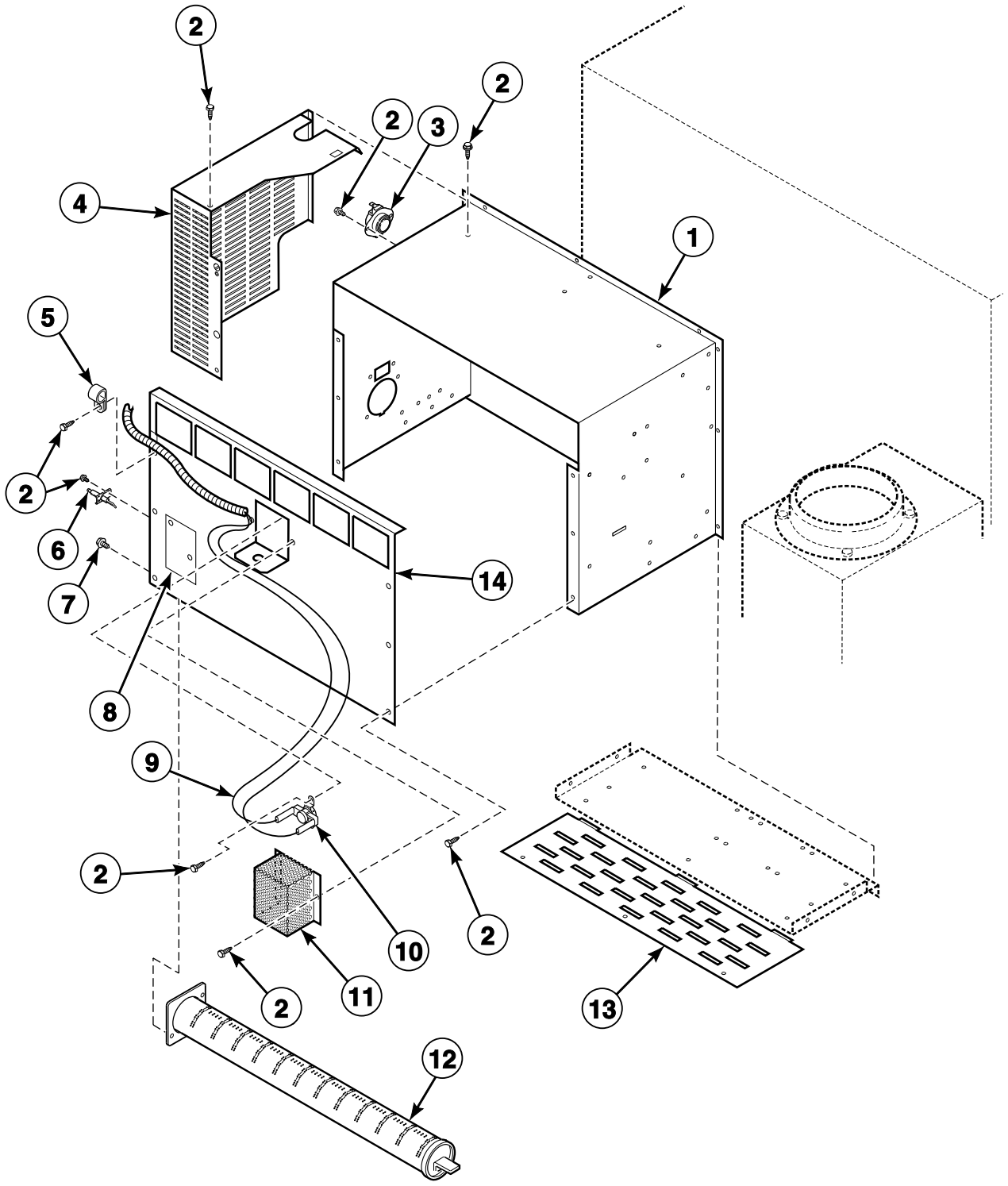
© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Moisture Sensing Components

REF	PART NO.	DESCRIPTION	COMMENTS
	70468901	Moisture Sensor Test Wires	Use to troubleshoot the moisture sensor circuit
1	M400035	Nut	
2	44224401	Slip Ring Holder	
3	44222701	Slip Ring Assembly	
4	70448901	Moisture Sensor Harness Assembly	

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Gas Burner Housing and Secondary Stove Limit



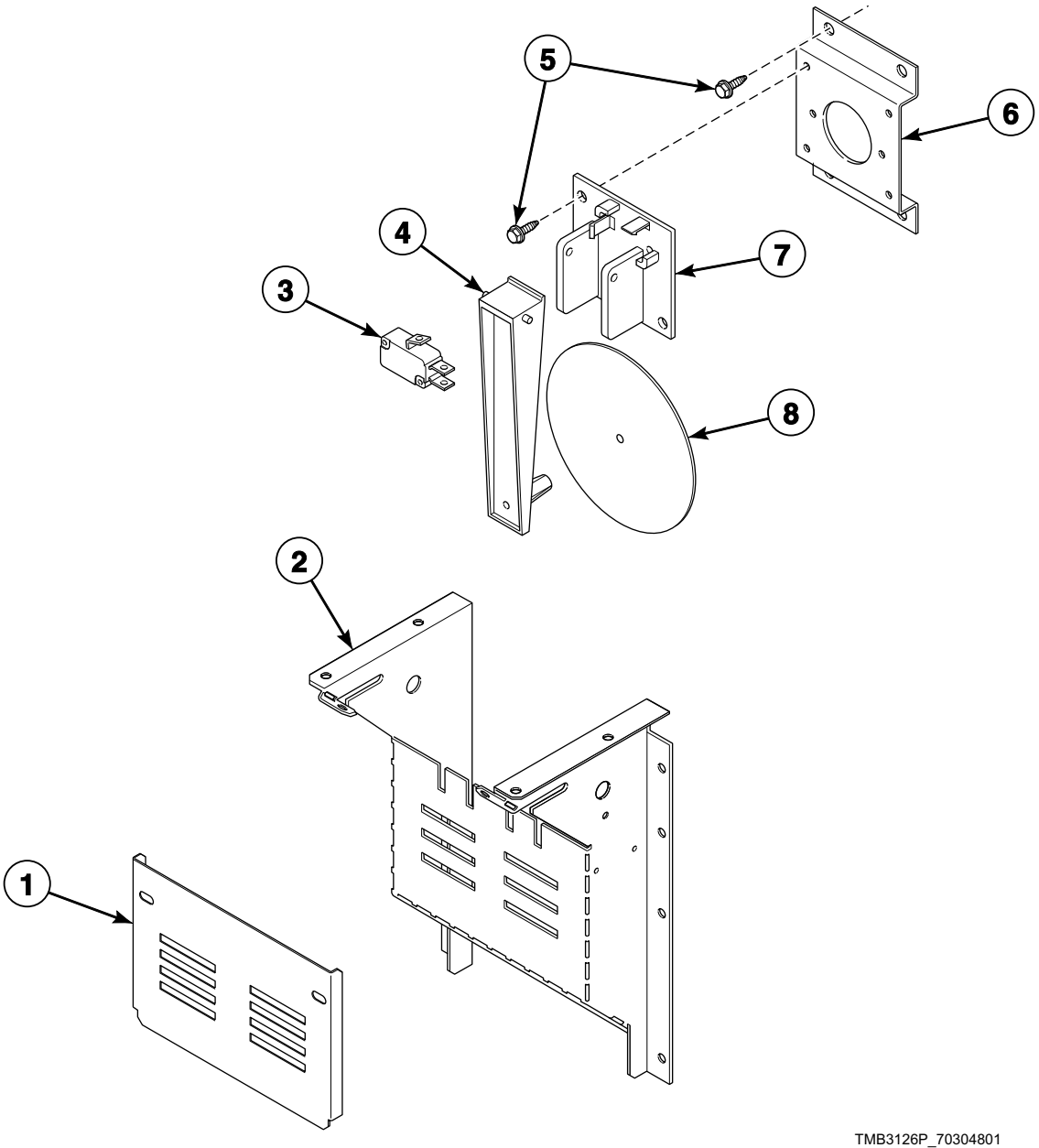
© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Gas Burner Housing and Secondary Stove Limit

REF	PART NO.	DESCRIPTION	COMMENTS
	70316501	Stove Limit Harness	
	M4903P3	Stove Limits Kit	T30 Australian models; Models through Serial No. 0311000078; In addition, order 70299101 Secondary Stove Limit Kit
1	70333401	Stove Top and Sides	T30 models
	70306001	Stove Top and Sides	T45 models
2	430497	Screw	
3	M409219	Limit Thermostat	Non-CE models
	70397101	Manual Reset Thermostat	T30 Korean models
	70186301	Manual Reset Thermostat	Australian models; T45 Korean models
4	70233401	Gas Valve Cover	T30 Australian and CE models
	70425001	Gas Valve Cover	T45 Australian and CE models
5	70203701	Pipe Clip	
6	70032801P	Spark Electrode	Models through 9/16/12
	70466501P	Spark Electrode	Models starting 9/17/12
7	05161	Screw	
8	70159601	Igniter Cover	
9	70316501	Stove Limit Harness	
10	70299001	Limit Thermostat	
11	M414477	Thermostat Cover	
12	70229801P	Gas Burner	
13	70188801	Burner Grill	T30 models
	70306501	Burner Grill	T45 models
14	70371501	Stove Back	T30 models
	70375201	Stove Back	T45 models

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Airflow Switch



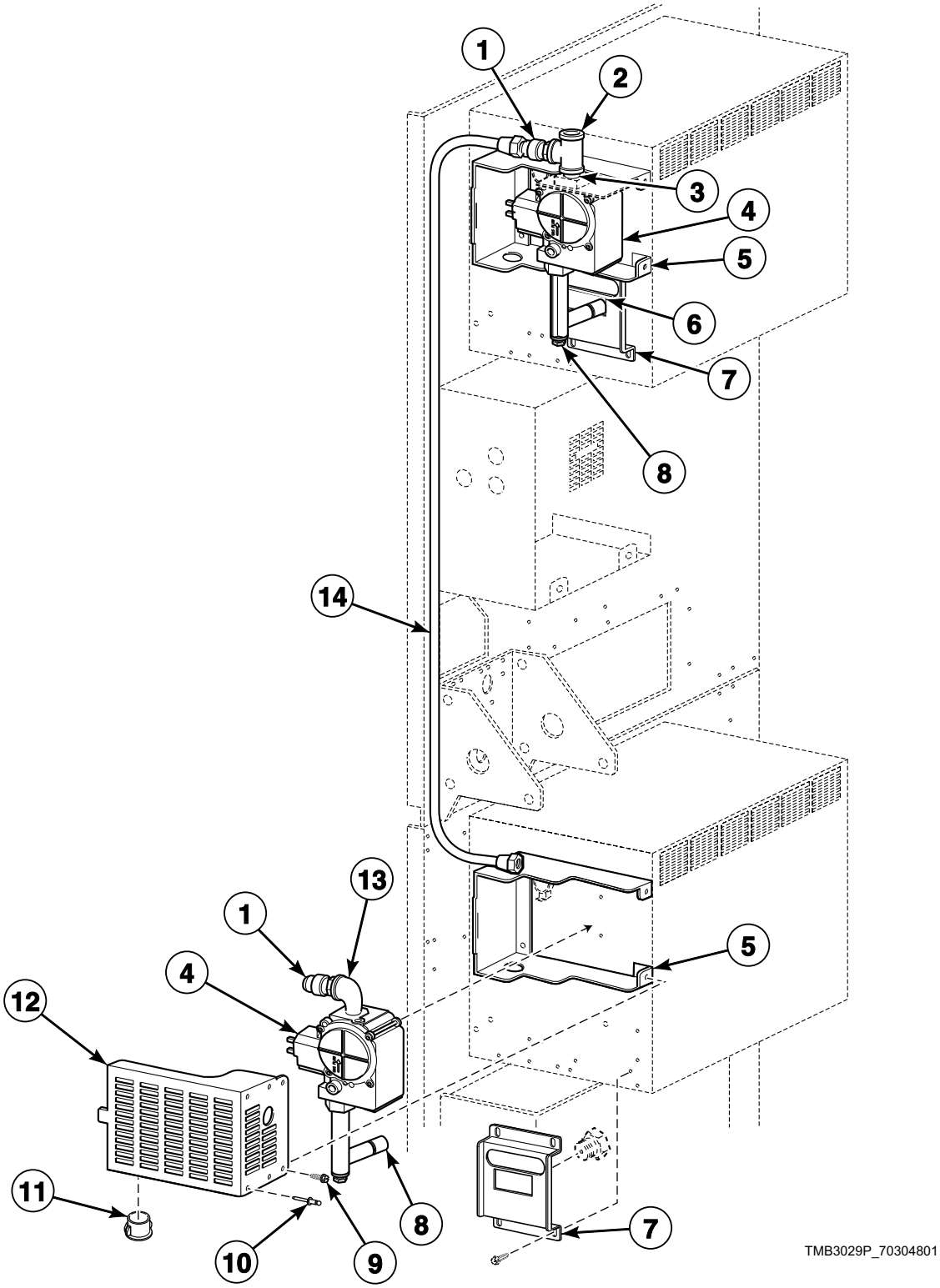
© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Airflow Switch

REF	PART NO.	DESCRIPTION	COMMENTS
1	70356601	Airflow Switch Cover	Non-moisture sensing
	70465701	Airflow Switch Cover	Moisture sensing
2	70356101	Airflow Switch Wrapper	
3	70411901	Switch	
4	70319401	Airflow Switch Arm	
5	430497	Screw	
6	70356301	Switch Bracket	
7	70319601	Airflow Switch and Arm Bracket	
8	70319201	Airflow Switch Vane	

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Gas Valve and Piping - Non-CE and Non-Australian Gas Models



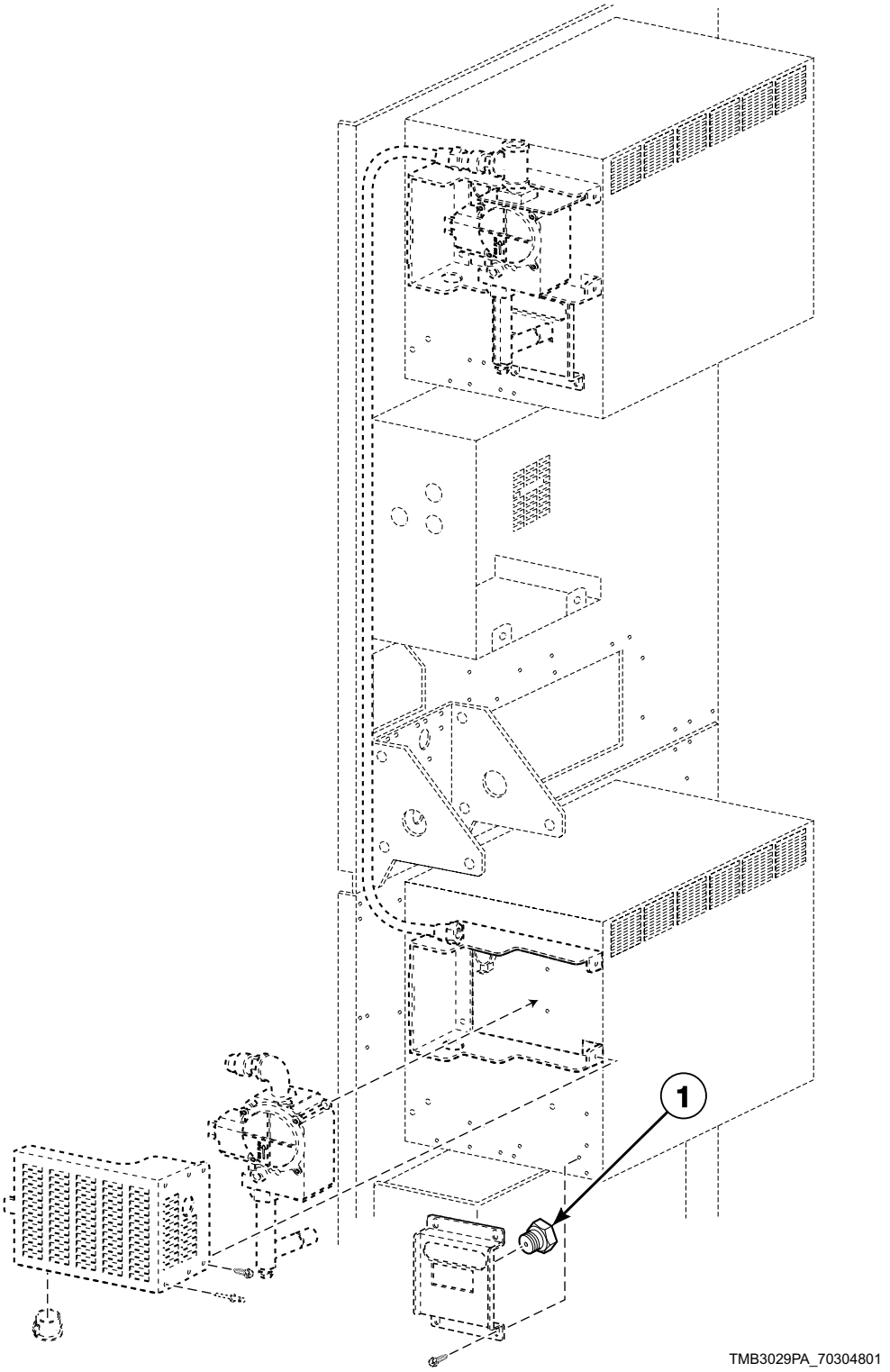
© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Gas Valve and Piping - Non-CE and Non-Australian Gas Models

REF	PART NO.	DESCRIPTION	COMMENTS
	M4970P3	Replacement Gas Valve Kit	Natural Gas (N.G.); Use to replace old valve before 12/15/09 with new valve
	M4972P3	Replacement Gas Valve Kit	Liquid Petroleum Gas (L.P.); Use to replace old valve before 12/15/09 with new valve
	M4707P3	L.P. Conversion Kit	T30 models; 0-2,000 feet
	M4880P3	L.P. Conversion Kit	T45 models; 0-2,000 feet
	M412997	Harness Assembly	
1	70262601	Pipe	
2	70267501	Pipe Tee	Models through 1/31/10
	70071801	Tee	Models starting 2/1/10
3	431486	Pipe Nipple	
4	44154501P	Gas Valve	N.G.
	44154502P	Gas Valve	L.P.
5	70328201	Forward Valve Cover	
6	70249001	Orifice Keeper Bracket	
7	70248901	Orifice Holder Bracket	
8	70435901P	Orifice Adapter	
9	430497	Screw	
10	70058501	Pop Rivet	3/16 inch
11	M400770	Snap Bushing	
12	70282401	Rear Valve Cover	
13	H86070034	Street Elbow	
14	70281601	Tube	T30 models
	70281602	Tube	T45 models

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Burner Orifices - Non-CE and Non-Australian Gas Models



© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Burner Orifices - Non-CE and Non-Australian Gas Models

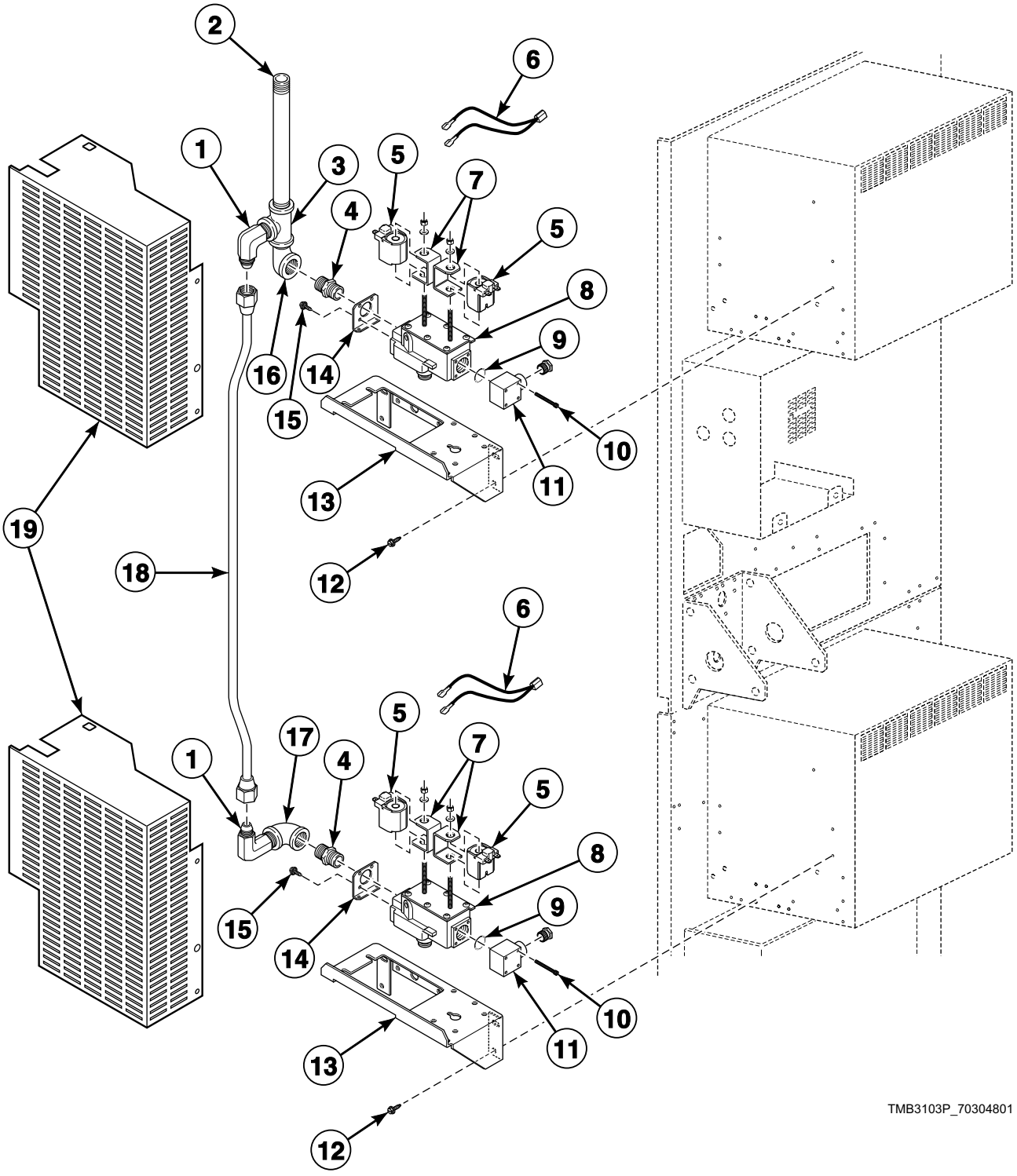
REF	PART NO.	DESCRIPTION	COMMENTS
1	M406361	Burner Orifice	Classic T30 models; Liquid Petroleum Gas (L.P.); Drill no. 40 (2.5 mm); 0-2,000 feet; *
	M403017	Burner Orifice	Classic T30 models; L.P.; Drill no. 42 (2.4 mm); 2,001-6,000 feet; *
	M406184	Burner Orifice	Classic T30 models; L.P.; Drill no. 43 (2.3 mm); 6,001-8,000 feet; *
	M401011	Burner Orifice	Classic T30 models; L.P.; Drill no. 44 (2.2 mm); 8,001-10,000 feet; *
	M401002	Burner Orifice	Classic T30 models; Natural Gas (N.G.); Drill no. 20 (4.1 mm); 0-2,000 feet; *
	M402996	Burner Orifice	Classic T30 models; N.G.; Drill no. 22 (4.0 mm); 2,001-4,000 feet; *
	M402980	Burner Orifice	Classic T30 models; N.G.; Drill no. 24 (3.9 mm); 4,001-6,000 feet; *
	M401000	Burner Orifice	Classic T30 models; N.G.; Drill no. 26 (3.7 mm); 6,001-8,000 feet; *
	M401014	Burner Orifice	Classic T30 models; N.G.; Drill no. 28 (3.6 mm); 8,001-10,000 feet; *
	M411375	Burner Orifice	Classic T45 models; 50 Hertz; L.P.; Drill no. 36 (2.7 mm); 0-2,000 feet; *
	M411512	Burner Orifice	Classic T45 models; 60 Hertz; L.P.; Drill no. 34 (2.8 mm); 0-2,000 feet; *
	M411375	Burner Orifice	Classic T45 models; L.P.; Drill no. 36 (2.7 mm); 2,001-6,000 feet; *
	M411376	Burner Orifice	Classic T45 models; L.P.; Drill no. 38 (2.6 mm); 6,001-8,000 feet; *
	M406361	Burner Orifice	Classic T45 models; L.P.; Drill no. 40 (2.5 mm); 8,001-10,000 feet; *
	M411373	Burner Orifice	Classic T45 models; 50 Hertz; N.G.; Drill no. 16 (4.5 mm); 0-2,000 feet; *
	M411510	Burner Orifice	Classic T45 models; 60 Hertz; N.G.; Drill no. 13 (4.7 mm); 0-2,000 feet; *
	M411511	Burner Orifice	Classic T45 models; N.G.; Drill no. 15 (4.6 mm); 2,001-4,000 feet; *
	M411373	Burner Orifice	Classic T45 models; N.G.; Drill no. 16 (4.5 mm); 4,001-6,000 feet; *
	M402988	Burner Orifice	Classic T45 models; N.G.; Drill no. 18 (4.3 mm); 6,001-8,000 feet; *
	M401002	Burner Orifice	Classic T45 models; N.G.; Drill no. 20 (4.1 mm); 8,001-10,000 feet; *
	M401007	Burner Orifice	Models HTT45D and STT45D; 50 Hertz; Drill no. 39 (2.5 mm); *
	N/A	Burner Orifice	Models HTT45D and STT45D; 60 Hertz; Drill no. 37 (2.6 mm); *
	44254001	Burner Orifice	Eco T30 models; 50 Hertz; N.G.; 3.4 mm; 0-2,000 feet; *
	M402489	Burner Orifice	Eco T30 models; 50 Hertz; N.G.; Drill no. 1/8 (3.2 mm); 2,001-4,000 feet; *
	70070903	Burner Orifice	Eco T30 models; 50 Hertz; N.G.; 3.1 mm; 4,001-6,000 feet; *
	M401017	Burner Orifice	Eco T30 models; 50 Hertz; N.G.; Drill no. 31 (3.0 mm); 6,001-8,000 feet; *
	M401022	Burner Orifice	Eco T30 models; 50 Hertz; N.G.; Drill no. 33 (2.9 mm); 8,001-10,000 feet; *
	M400997	Burner Orifice	Eco T30 models; 60 Hertz; N.G.; Drill no. 29; 0-2,000 feet; *
	44253801	Burner Orifice	Eco T30 models; 60 Hertz; N.G.; 3.3 mm; 2,001-4,000 feet; *
	M402489	Burner Orifice	Eco T30 models; 60 Hertz; N.G.; Drill no. 1/8 (3.2 mm); 4,001-6,000 feet; *
	70070903	Burner Orifice	Eco T30 models; 60 Hertz; N.G.; 3.1 mm; 6,001-8,000 feet; *
	M402444	Burner Orifice	Eco T30 models; 60 Hertz; N.G.; Drill no. 32 (2.9 mm); 8,001-10,000 feet; *
	M402992	Burner Orifice	Eco T45 models; 50 Hertz; N.G.; Drill no 21 (4.0 mm) ; 0-2,000 feet; *
	M402980	Burner Orifice	Eco T45 models; 50 Hertz; N.G.; Drill no. 24 (3.9 mm); 2,001-4,000 feet; *
	M401000	Burner Orifice	Eco T45 models; 50 Hertz; N.G.; Drill no. 26 (3.7 mm); 4,001-6,000 feet; *
	M401014	Burner Orifice	Eco T45 models; 50 Hertz; N.G.; Drill no. 28 (3.6 mm); 6,001-8,000 feet; *
	M400997	Burner Orifice	Eco T45 models; 50 Hertz; N.G.; Drill no. 29; 8,001-10,000 feet; *
	M402995	Burner Orifice	Eco T45 models; 60 Hertz; N.G.; Drill no. 19 (4.2 mm); 0-2,000 feet; *
	M402992	Burner Orifice	Eco T45 models; 60 Hertz; N.G.; Drill no. 21 (4.0 mm); 2,001-4,000 feet; *
	M401020	Burner Orifice	Eco T45 models; 60 Hertz; N.G.; Drill no. 23 (3.9 mm); 4,001-6,000 feet; *
	M401000	Burner Orifice	Eco T45 models; 60 Hertz; N.G.; Drill no. 26 (3.7 mm); 6,001-8,000 feet; *
	M401014	Burner Orifice	Eco T45 models; 60 Hertz; N.G.; Drill no. 28 (3.6 mm); 8,001-10,000 feet; *

N/A = Part no longer available

*** NOTE: One orifice required per pocket**

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Gas Valve and Piping - T30 CE and Australian Gas Models



© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

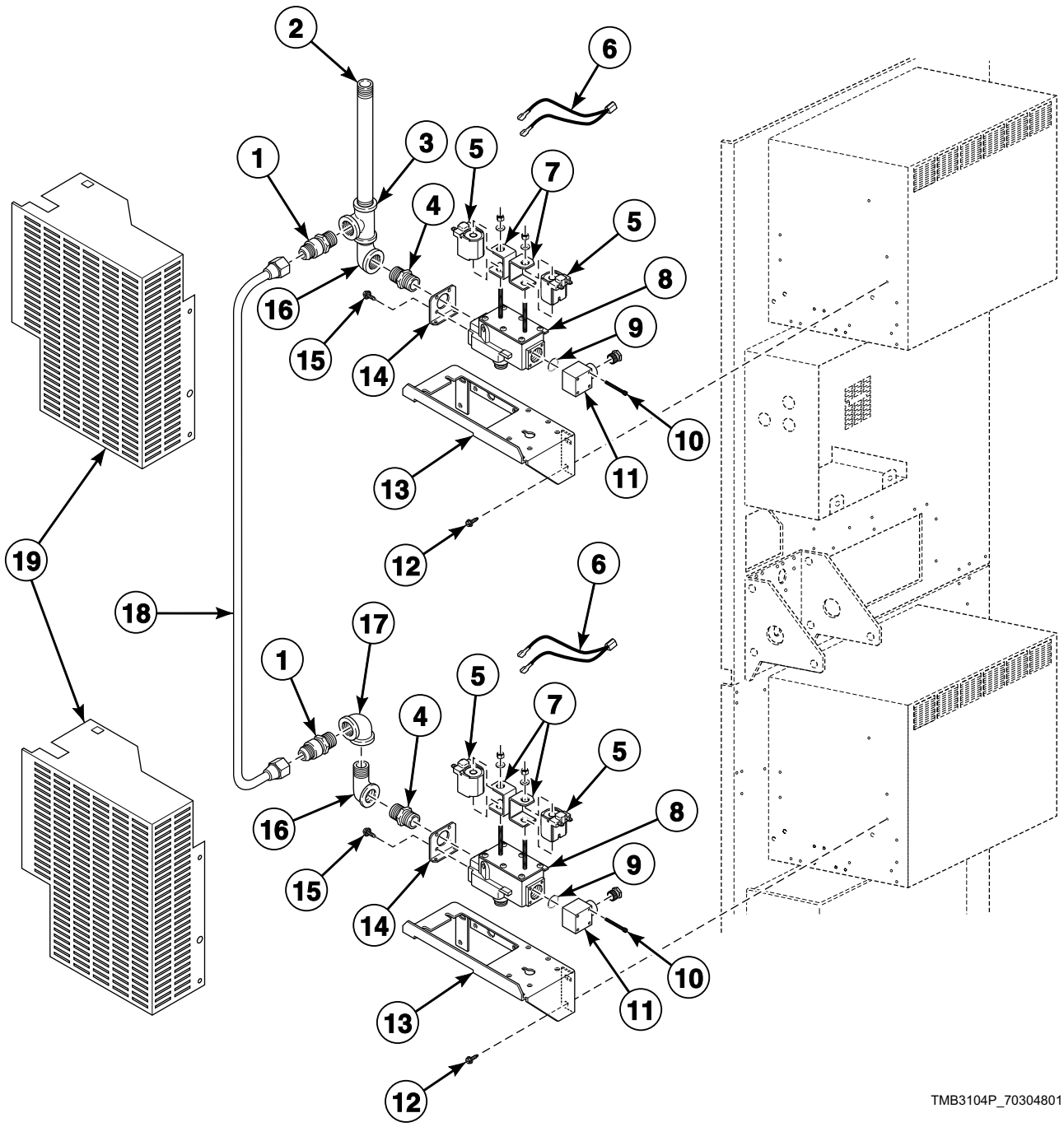
Gas Valve and Piping - T30 CE and Australian Gas Models

REF	PART NO.	DESCRIPTION	COMMENTS
	M4733P3	N.G. Valve Conversion Kit	Regulated; Liquid Petroleum Gas (L.P.) to Natural Gas (N.G.)
	M4734P3	L.P. Valve Conversion Kit	Unregulated; N.G. to L.P.; Models through 12/31/13
	M4746P3	Valve Bracket and Cover Kit	Includes items 13 and 19
	M413650	Gas Valve Harness Assembly	Australian models; Use with item 8
	70184001	Gas Valve Harness	CE models; Use with item 8
1	70208701	Elbow	
2	70210201	Pipe Nipple	
3	70071801	Tee	
4	70131901	Adapter	
5	70260101	Gas Valve Coil	24 Volt
6	M413650	Gas Valve Harness Assembly	
7	70260601	Valve Coil Bracket	
8	70457301P	N.G. Valve	Models through 12/31/13
	44154503	N.G. Valve	Models starting 1/1/14
	70457302P	L.P. Valve	Models through 12/31/13
	44154504	L.P. Valve	Models starting 1/1/14
9	431482	O-Ring	
10	431484	Screw	
11	70223501	Spud Adapter	
12	430497	Screw	
13	70233301	Gas Valve Bracket	
14	70457701	Valve Support Bracket	
15	23222	Screw	8 required
16	H86070034	Street Elbow	
17	70079601	Elbow	
18	70281603	Tube	
19	70233401	Gas Valve Cover	

NOTE: For CE gas and orifice information, refer to installation manual.

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Gas Valve and Piping - T45 CE and Australian Gas Models



© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Gas Valve and Piping - T45 CE and Australian Gas Models

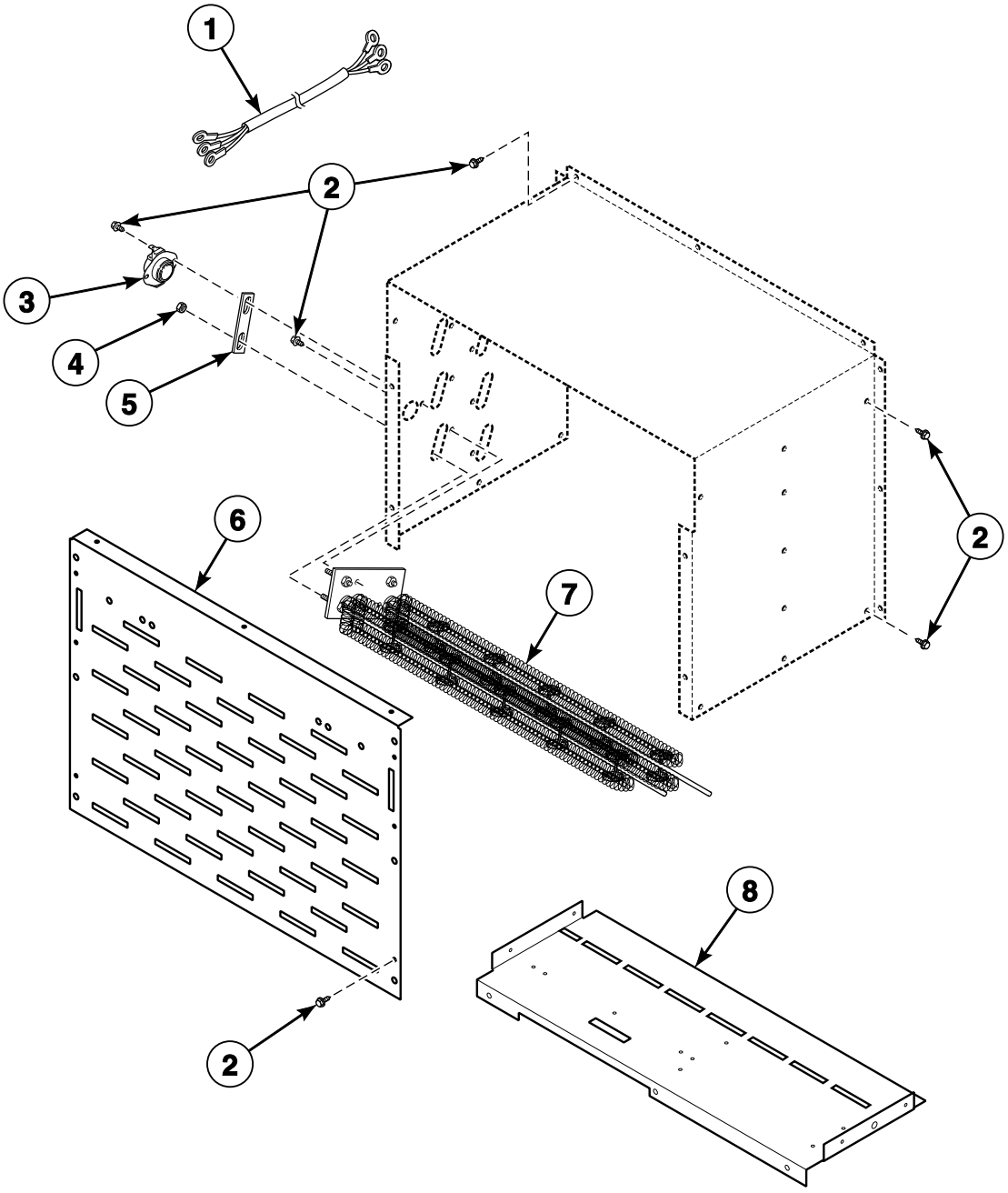
REF	PART NO.	DESCRIPTION	COMMENTS
	M4733P3	N.G. Valve Conversion Kit	Regulated; Liquid Petroleum Gas (L.P.) to Natural Gas (N.G.)
	M4734P3	L.P. Valve Conversion Kit	Unregulated; N.G. to L.P.; Models through 12/31/13
	M4746P3	Valve Bracket and Cover Kit	Includes items 13 and 19
	M413650	Gas Valve Harness Assembly	Australian models; Use with item 8
	70184001	Gas Valve Harness	CE models; Use with item 8
1	70262601	Pipe	
2	70139601	Pipe Nipple	
3	70071801	Tee	
4	70131901	Adapter	
5	70260101	Gas Valve Coil	24 Volt
6	M413650	Gas Valve Harness Assembly	
7	70260601	Valve Coil Bracket	
8	70457301P	N.G. Valve	Models through 12/31/13
	44154503	N.G. Valve	Models starting 1/1/14
	70457302P	L.P. Valve	Models through 12/31/13
	44154504	L.P. Valve	Models starting 1/1/14
9	431482	O-Ring	
10	431484	Screw	
11	70223501	Spud Adapter	
12	430497	Screw	
13	70233301	Gas Valve Bracket	
14	70457701	Valve Support Bracket	
15	23222	Screw	8 required
16	H86070034	Street Elbow	
17	70079601	Elbow	
18	70281603	Tube	
19	70233401	Gas Valve Cover	

NOTE: For CE gas and orifice information, refer to installation manual.

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Electric Heater Components

T30 Electric Models



TMB3151P_70304801

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

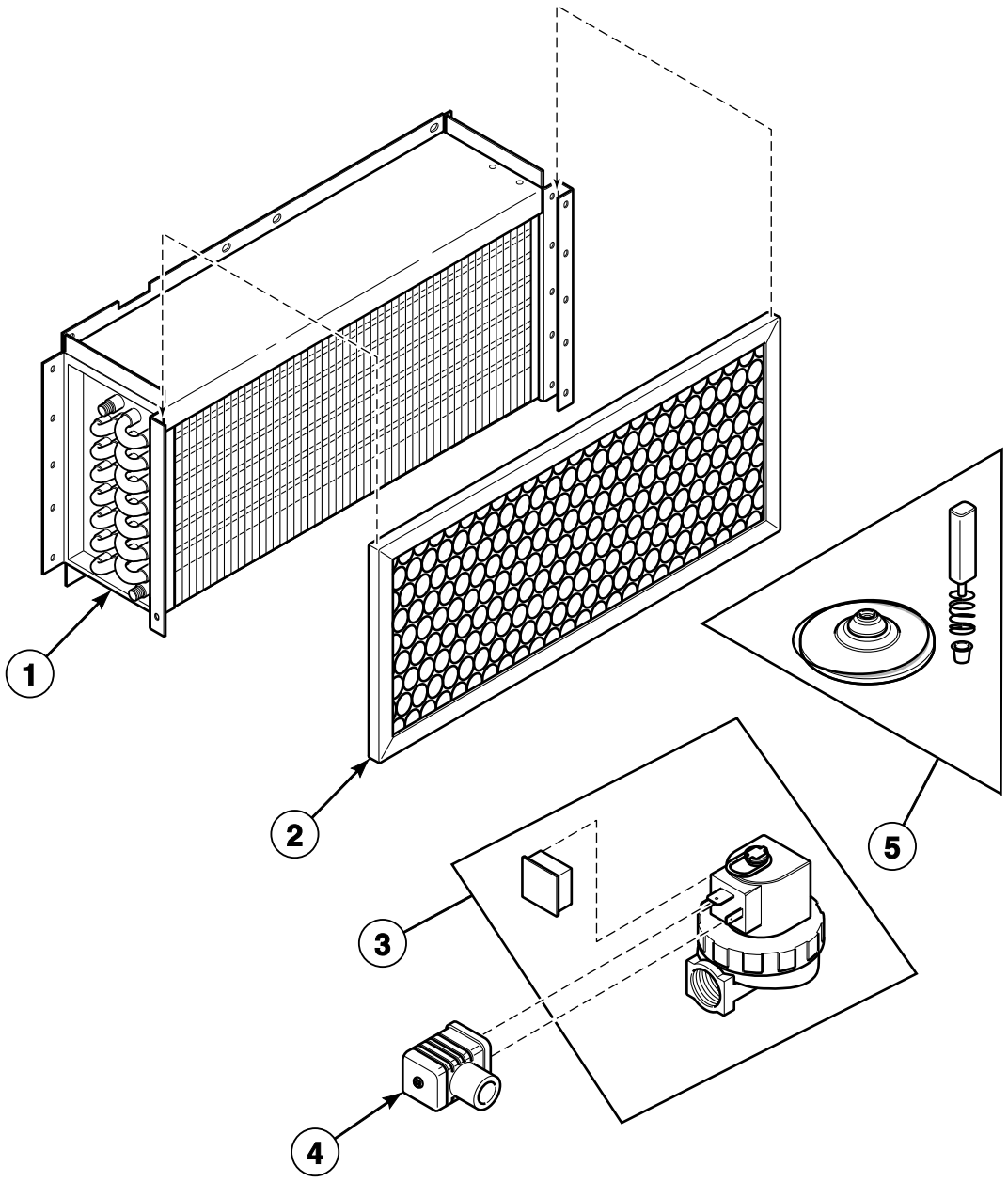
Electric Heater Components

REF	PART NO.	DESCRIPTION	COMMENTS
1	70167901	Heater Cable Set Assembly	H1-H3
	70168001	Heater Cable Set Assembly	H4-H6; Models with 240 Volt and below
2	430497	Screw	
3	M410220	Limit Thermostat	
4	Q6163	Nut	
5	M400869	Jumper Strip	
6	70214901	Stove Grill	
7	70034401P	Heater Element	Classic Non-CE and non-Australian models; 3 required; 7 kW; 208 Volt heater element for 200-208 Volt/1 or 3 Phase
	70034402P	Heater Element	Classic models; 3 required; 7 kW; 220 Volt heater element for 380 and 440 Volt/3 Phase
	70034403P	Heater Element	Classic models; 3 required; 7 kW; 240 Volt heater element for 230-240 Volt/1 or 3 Phase and 400-415 and 460-480 Volt/3 Phase
	70034415P	Heater Element	Eco models; 3 required; 4 kW; 208 Volt heater element for 200-208 Volt/1 or 3 Phase
	70034414P	Heater Element	Eco models; 3 required; 4 kW; 220 Volt heater element for 380 and 440 Volt/3 Phase
	70034416P	Heater Element	Eco models; 3 required; 4 kW; 240 Volt heater element for 230-240 Volt/1 or 3 Phase and 400-415 and 460-480 Volt/3 Phase
8	70333501	Lower Stove Cover	

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Steam Heater Components

T30 Steam Models



TMB3138P_70304801

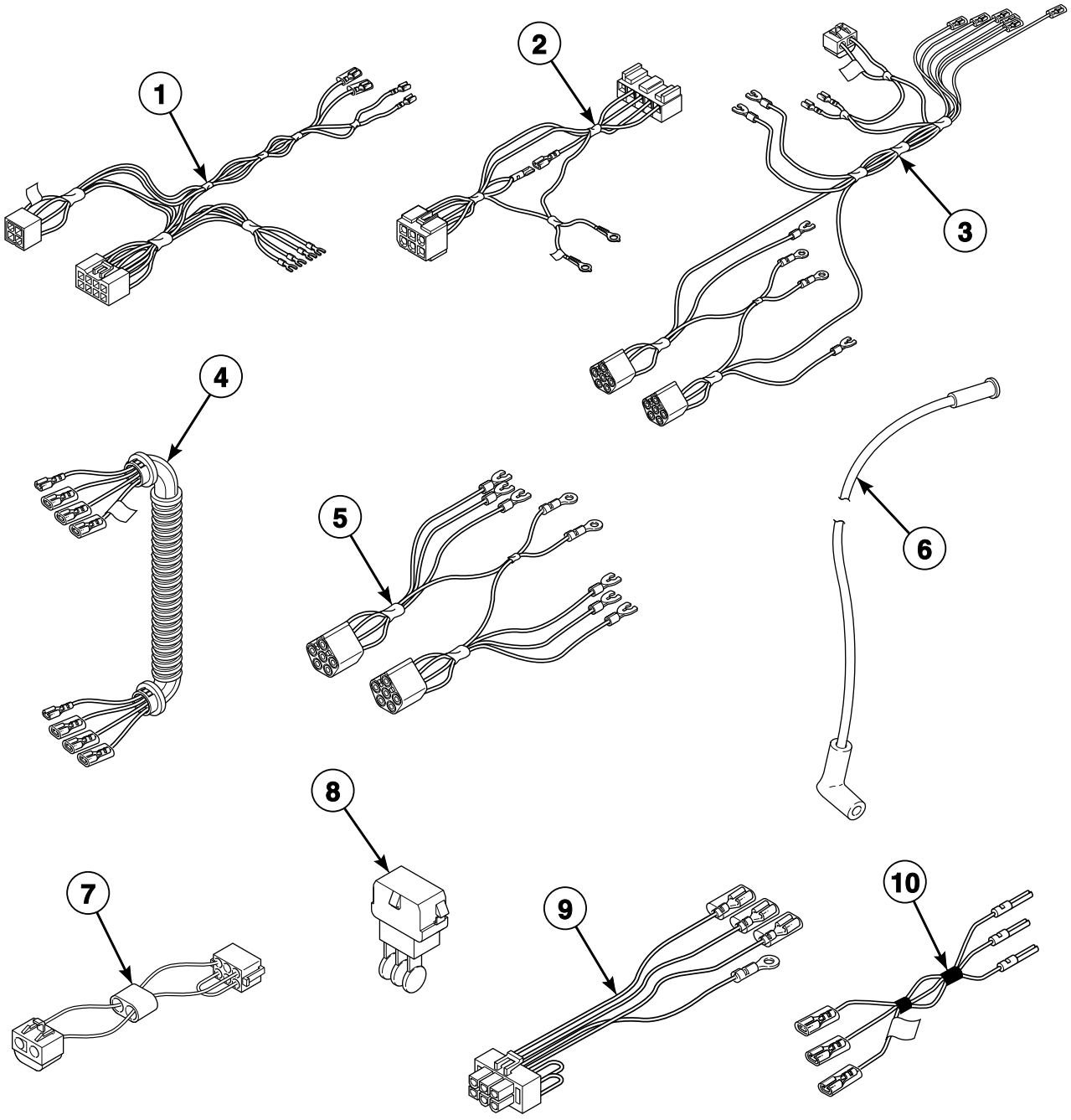
© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Steam Heater Components

REF	PART NO.	DESCRIPTION	COMMENTS
	M412997	Harness Assembly	
	F8382301	DIN Valve Adapter Kit	Use with F8322902 Steam Valve
	F8514801	Valve Coil	Use with F8322902 Steam Valve
1	70369101P	Steam Coil	4 coil
2	44172001	Filter	CE models
	70036001	Air Filter	All other models
3	F8521701	DIN Valve Kit	Parker; To replace 70351001 Steam Valve
	F8322902	Steam Valve	Asco
	70205701P	Steam Valve Coil	60 Hertz
	M412258	Steam Valve Coil	50 Hertz
4	70370301P	Solenoid Valve DIN Connector	
5	70351021P	Steam Valve Rebuild Kit	Parker; Use to rebuild 70351001P Steam Valve
	F8379502	Valve Rebuild Kit	Asco; Use to rebuild F8322902 Steam Valve

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Control Tray Harness - Gas Models



TMB3102P_70304801

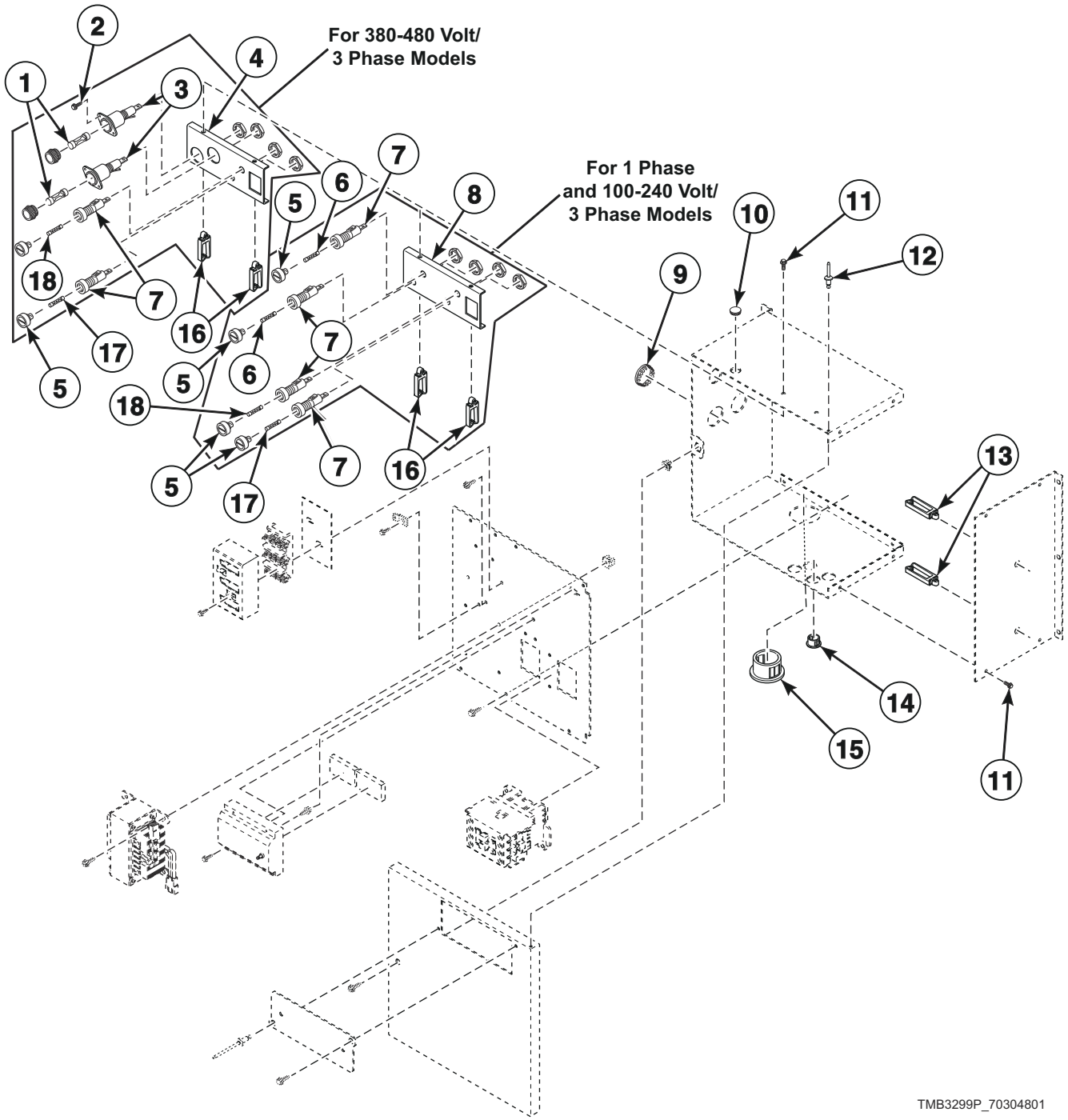
© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Control Tray Harness - Gas Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	70315801	Junction Box Harness	Dual secondary
2	44186701	Ignition Control Harness	Non-CE models
	44136601P	Ignition Control Harness	CE models
3	70347701P	Power Harness	Models through 2/28/10; Contactor; 1 Phase
	70316101P	Power Harness	Non-CE models; Models through 2/28/10; 3 Phase models with less than 380 Volts
	70332201	Power Harness	Models through 2/28/10; 3 Phase models with 380 Volts or more
	70445501	Power Harness	Models starting 3/1/10; Contactor; 1 Phase
	70439001	Power Harness	Non-CE models; Models starting 3/1/10; 3 Phase models with less than 380 Volts
	70438901	Power Harness	Models starting 3/1/10; 3 Phase models with 380 Volts or more
4	70316201	Power Harness	Models through 2/28/10; Upper pocket to lower pocket
	70439501	Power Harness	Models starting 3/1/10; Upper pocket to lower pocket
5	70320201	Motor Contactor Harness	Models through 2/28/10; 3 Phase
	44142601P	Motor Contactor Harness	Models starting 3/1/10; 3 Phase
6	70323601	High Voltage Lead	Models through 9/16/12; Use with 70367301P or 70367401P Ignition Control
	44239701	High Voltage Suppression Cable	Models starting 9/17/12; Use with 70458601, 70458701 or 70483201 Ignition Control
7	M413505	Jumper Harness Assembly	Non-CE models; 208 Volt/60 Hertz/1 Phase and 240 Volt/60 Hertz/1 Phase
	M413507	Jumper Configuration Assembly	CE models; Non-CE models with 230-240 Volt/50 Hertz/1 Phase, 200-208, 240 Volt/60 Hertz/3 Phase and 230-240 Volt/50 Hertz/3 Phase models with less than 380 Volts
	M413506	Jumper Harness Assembly	Non-CE models; 100, 200, 220 Volt/60 Hertz/1 Phase, 100, 200 Volt/50 Hertz/1 Phase and 200 Volt/50 Hertz/3 Phase models with less than 380 Volts
	M413508	Jumper Harness Assembly	Non-CE models with 380, 400-415 Volt/50 Hertz/3 Phase models with 380 Volts or more; CE 3 Phase models with 380 Volts or more
	M413510	Jumper Configuration Assembly	Non-CE models; 460-480 Volt/60 Hertz/3 Phase models with 380 Volts or more
8	M413863	Network Capacitor Assembly	3L, 3O, 3V and 3X control suffixes
9	M413878	Network Capacitor Harness Assembly	Models through 7/8/12; 3L, 3O, 3V and 3X control suffixes
	44143401P	Network Capacitor Harness Assembly	Models starting 7/9/12; Also order 00177 Male Tab Terminal; 3L, 3O, 3V and 3X control suffixes
10	70342101	Gas Disconnect Harness	CE models; Models through 2/28/10; Upper pocket
	70440501	Gas Disconnect Harness	CE models; Models starting 3/1/10; Upper pocket

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Control Tray Components - Non-CE and Non-Australian Gas Models (Drawing 1 of 2)



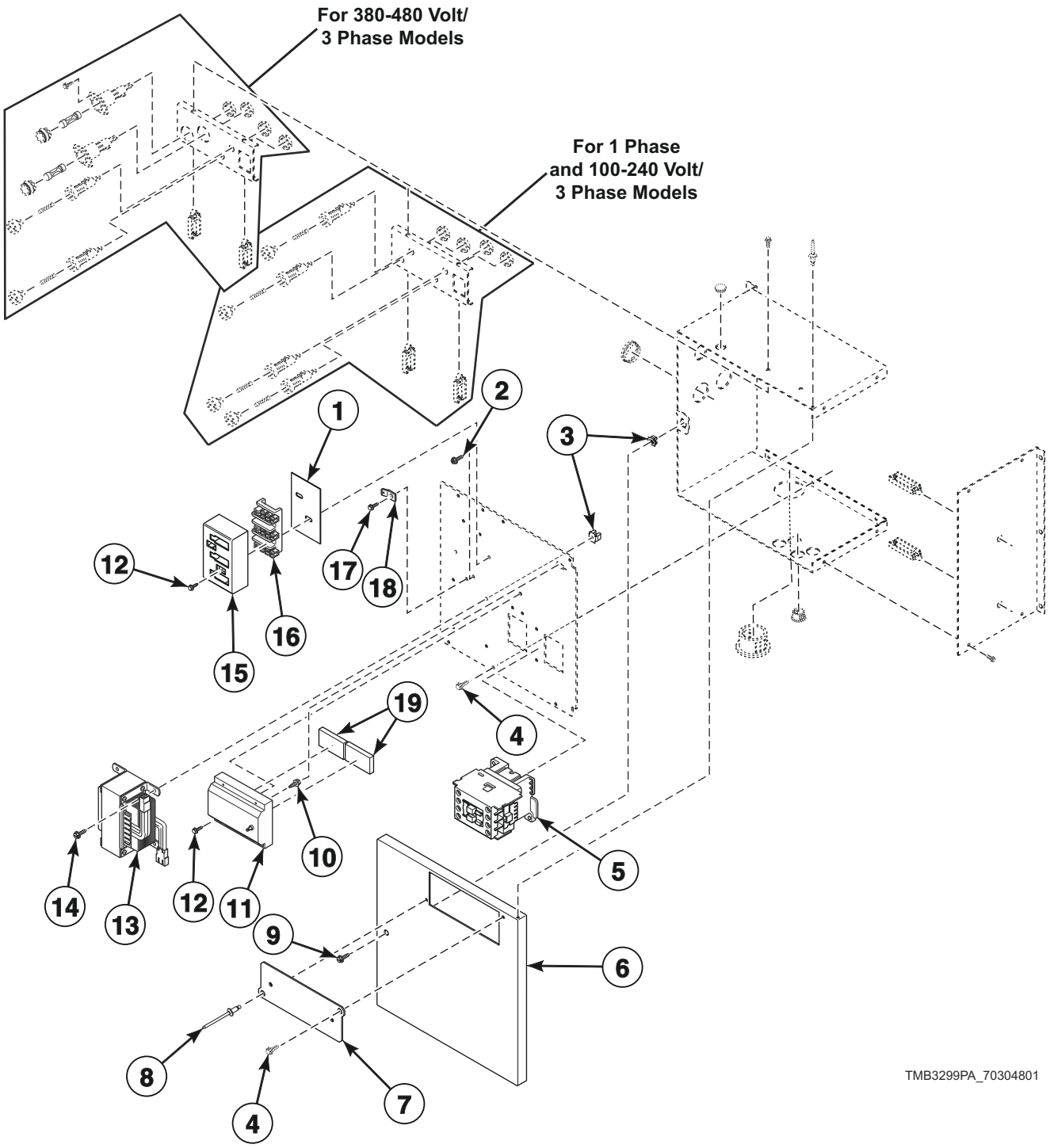
© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Control Tray Components - Non-CE and Non-Australian Gas Models (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	M413621	Fuse	2 required; 3 Phase models with 380 Volts or more
2	501086	Screw	4 required; 3 Phase models with 380 Volts or more
3	M413544P	Fuse Holder	2 required; 3 Phase models with 380 Volts or more; Models through 2/28/10
	44155601P	Fuse Holder	2 required; 3 Phase models with 380 Volts or more; Models starting 3/1/10
4	70313601	Fuse Bracket	3 Phase models with 380 Volts or more; Models through 2/28/10
	70313602	Fuse Bracket	3 Phase models with 380 Volts or more; Models starting 3/1/10
5	70329501	Fuse Holder Cap	3 required 1 Phase models; 4 required 3 Phase models with less than 380 Volts; 2 required 3 Phase models with 380 Volts or more
6	70406701	Fuse	1 required for 1 Phase; 2 required for 3 Phase models with less than 380 Volts; 2 Amp
7	70329401P	Fuse Holder Body	3 required 1 Phase models; 4 required 3 Phase models with less than 380 Volts; 2 required 3 Phase models with 380 Volts or more
8	70306901	Fuse Bracket	1 Phase and 3 Phase models with less than 380 Volts
9	M400985	Plug	2 required
10	M406124	Bushing	
11	51780	Screw	11 required
12	70058502	Pop Rivet	2 required
13	36274	Wire Clip	3 required
14	70178701	Snap Bushing	Models with 3L, BL,KL, LL or WL control suffixes
15	M402542	Snap Bushing	
16	70347601	Wire Clip	2 required
17	70406601	Fuse	3.5 Amp
18	70406501	Fuse	1.25 Amp

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Control Tray Components - Non-CE and Non-Australian Gas Models (Drawing 2 of 2)



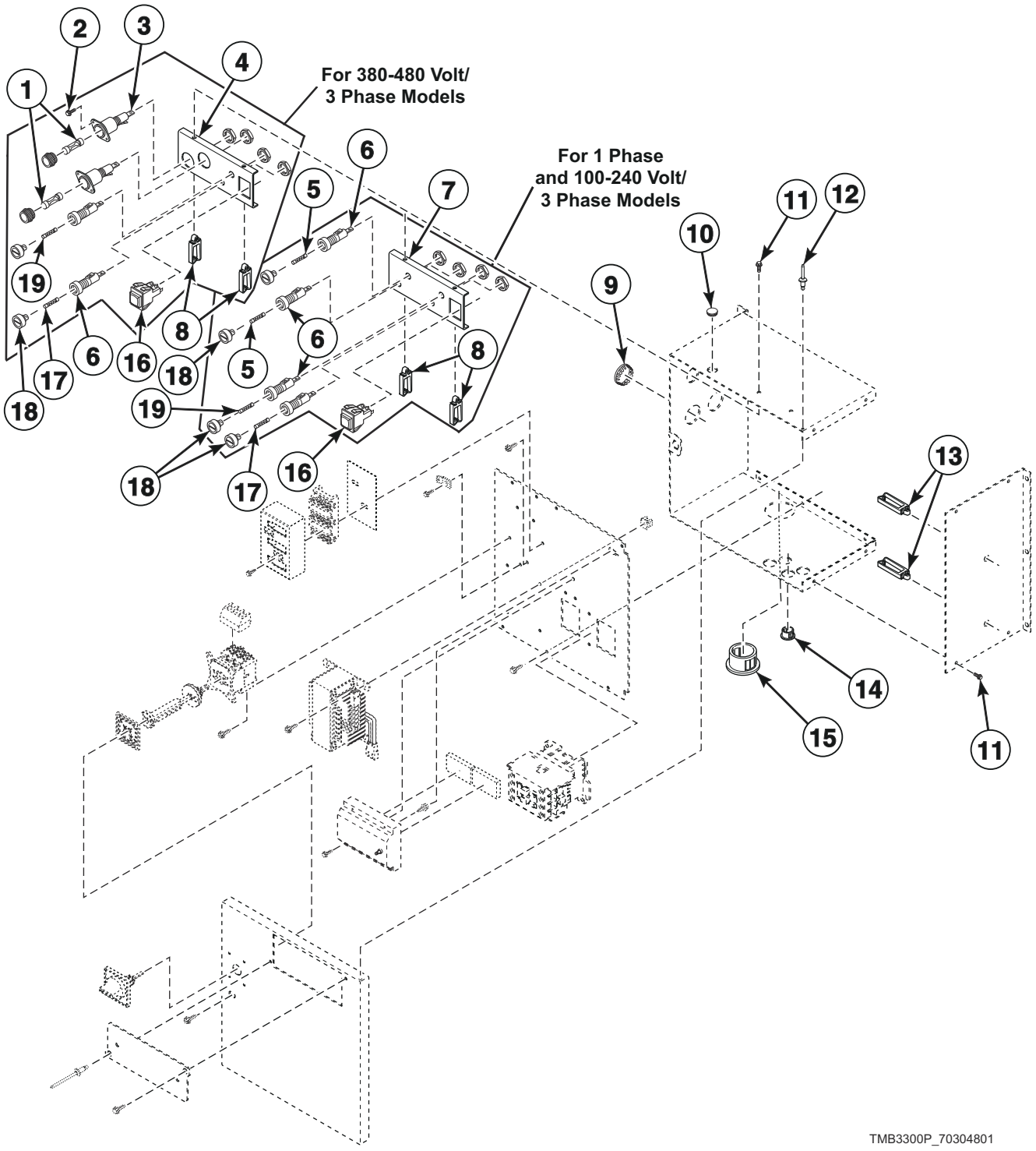
© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Control Tray Components - Non-CE and Non-Australian Gas Models (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	M413862	Insulator	
2	M402917	Screw	
3	70030501	Expansion Clip	5 required
4	51780	Screw	11 required
5	70323701P	Contactor	24 Volt
6	70313401	Contactor Box Cover	
7	70313301	Fuse Cover	
8	70058501	Pop Rivet	
9	33562	Screw	
10	38272	Screw	
11	70492501	Ignition Control Kit	Models through 9/16/12; Use with 44239701 High Voltage Suppression Cable
	70458601P	Ignition Control	Models starting 9/17/12; Use with 44239701 High Voltage Suppression Cable
12	44083001	Screw	2 required; Models through 9/16/12
	51783	Screw	2 required; Models starting 9/17/12
13	M414228P	Transformer	Multitap; 100, 200, 220 Volt/60 Hertz/1 Phase, 100, 200 Volt/50 Hertz/1 Phase and 230-240 Volt/50 Hertz/1 Phase models with 3L, 3O, 3V, 3X, LC, LL, LX, LY, NC, NJ, NR, NX, NY, WC, WL, WX, WY, ZC, ZR, ZX and ZY control suffixes; 3 Phase models with less than 380 Volts
	M414230P	Transformer	208-240 Volt/60 Hertz/1 Phase models with QT and SD control suffixes; 120, 208-240 Volt/60 Hertz/1 Phase models QT and SD control suffixes
	M414312P	Transformer	208-240 Volt/60 Hertz/1 Phase 3L, 3O, 3V, 3X, BC, BG, BL, BX, BY, LC, LL, LX, LY, NC, NJ, NR, NX, NY, WC, WL, WX, WY, ZC, ZR, ZX and ZY control suffixes
	M414229P	Transformer	Multitap; 3 Phase models with 380 Volts or more
14	M411072	Screw	4 required
15	70333001	Terminal Block Shield	
16	430642	Terminal Block	
17	430497	Screw	
18	00177	Male Tab Terminal	Ground
19	56128	Bumper Pad	2 required

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Control Tray Components - CE and Australian Gas Models (Drawing 1 of 2)



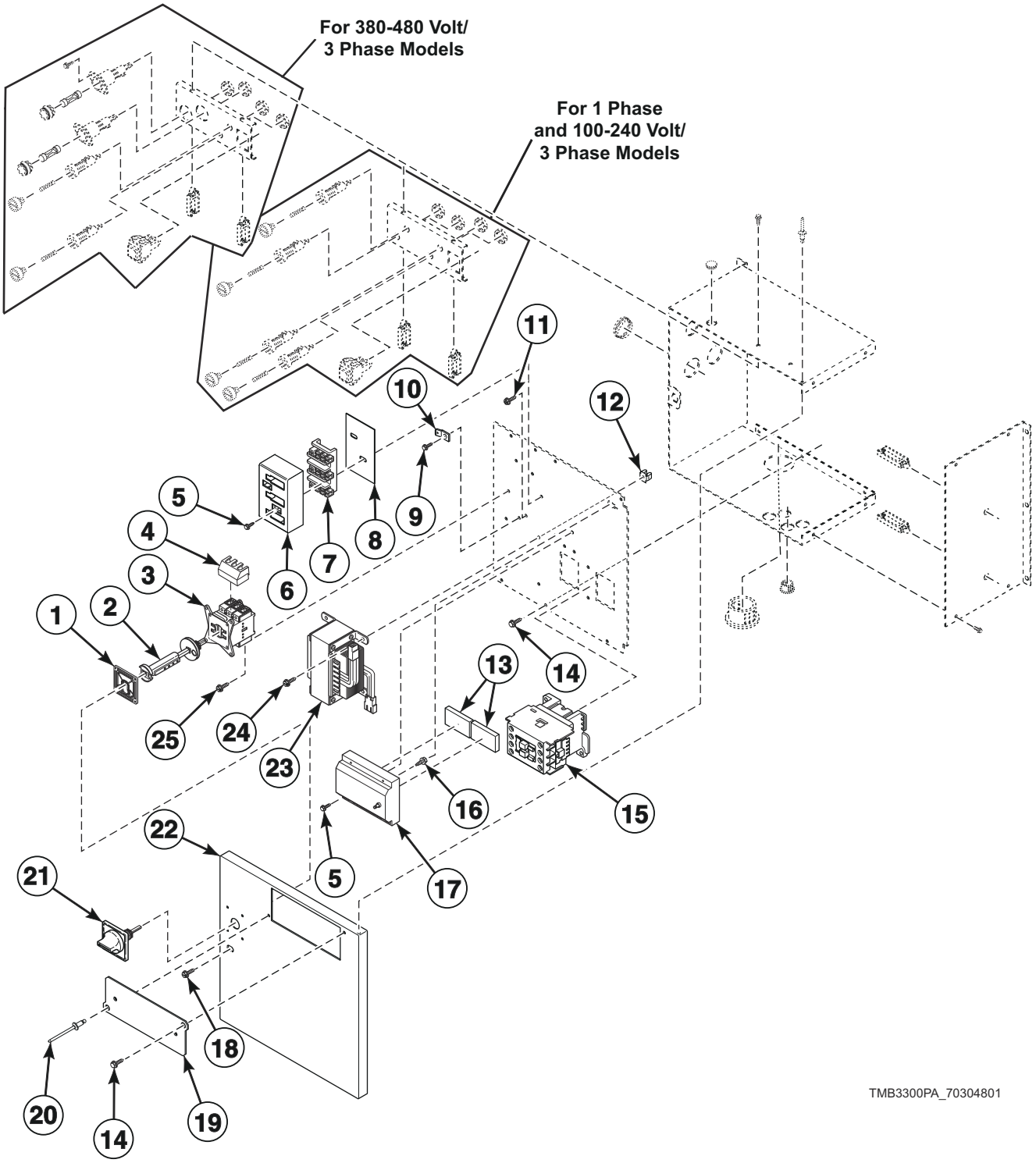
© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Control Tray Components - CE and Australian Gas Models (Drawing 1 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	M413621	Fuse	2 required for 3 Phase models with 380 Volts or more
2	501086	Screw	3 Phase models with 380 Volts or more
3	M413544P	Fuse Holder	2 required for 3 Phase models with 380 Volts or more; Models through 2/28/10
	44155601P	Fuse Holder	2 required for 3 Phase models with 380 Volts or more; Models starting 3/1/10
4	70313601	Fuse Bracket	3 Phase models with 380 Volts or more; Models through 2/28/10
	70313602	Fuse Bracket	3 Phase models with 380 Volts or more; Models starting 3/1/10
5	70406701	Fuse	1 required 1 Phase models; 2 required 3 Phase models with less than 380 Volts; 2 Amp
6	70329401P	Fuse Holder Body	3 required 1 Phase models; 4 required 3 Phase models with less than 380 Volts; 2 required 3 Phase models with 380 Volts or more
7	70306901	Fuse Bracket	1 Phase and 3 Phase models with less than 380 Volts
8	70347601	Wire Clip	2 required
9	M400985	Plug	2 required
10	M406124	Bushing	
11	51780	Screw	11 required
12	70058502	Pop Rivet	2 required
13	36274	Wire Clip	3 required
14	70178701	Snap Bushing	Models with 3L, BL, KL, LL and WL control suffixes
15	M402542	Snap Bushing	
16	M413431	Pushbutton Switch	
17	70406601	Fuse	3.5 Amp
18	70329501	Fuse Holder Cap	3 required 1 Phase models; 4 required 3 Phase models with less than 380 Volts; 2 required 3 Phase models with 380 Volts or more
19	70406501	Fuse	1.25 Amp

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Control Tray Components - CE and Australian Gas Models (Drawing 2 of 2)



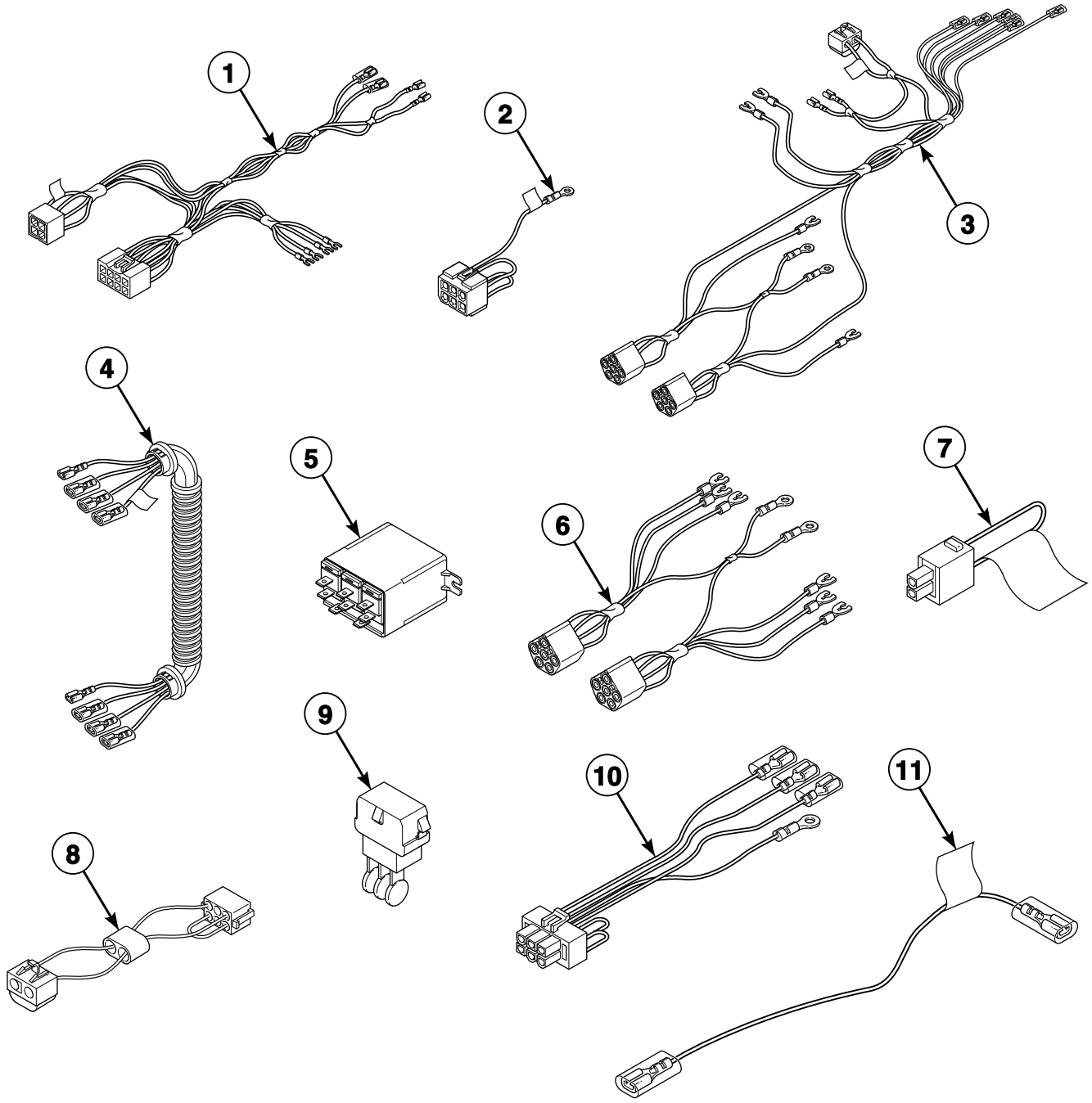
© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Control Tray Components - CE and Australian Gas Models (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
	70411001	ICM Reset Label	Ignition control
1	M412368	Door Interlock	Upper pocket; Models through 7/31/11
2	70342501P	Extension Handle	Upper pocket; Models through 7/31/11
3	M412187P	Mounting Switch Base	Upper pocket; Models through 7/31/11
4	M412366	Finger Guard	Upper pocket; Models through 7/31/11
5	44083001	Screw	2 required; Models through 9/16/12
	51783	Screw	2 required; Models starting 9/17/12
6	70333001	Terminal Block Shield	
7	430642	Terminal Block	
8	M413862	Insulator	
9	430497	Screw	
10	00177	Male Tab Terminal	Ground
11	M402917	Screw	
12	70030501	Expansion Clip	
13	56128	Bumper Pad	2 required
14	51780	Screw	11 required
15	70323701P	Contactor	
16	38272	Screw	
17	70492601	Ignition Control Kit	CE models through 1/16/13; Australian models through 1/16/13 and starting again 4/1/13 through 7/31/13; Use with 44239701 High Voltage Suppression Cable
	70483201P	Ignition Control	CE models starting 1/17/13; Australian models starting 1/17/13 through 3/31/13 and starting again 8/1/13; Use with 44239701 High Voltage Suppression Cable
18	33562	Screw	Lower pocket
19	70313301	Fuse Cover	
20	70058501	Pop Rivet	
21	M412208	Handle	Upper pocket; Models through 7/31/11
22	70313402	Contactor Box Cover	
23	M414228P	Transformer	Multitap; 1 Phase and 3 Phase models with less than 380 Volts
	M414229P	Transformer	Multitap; 3 Phase models with 380 Volts or more
24	M411072	Screw	4 required
25	51782	Screw	2 required; Upper pocket

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Control Tray Harnesses - Steam Models



TMB2792P_70304801

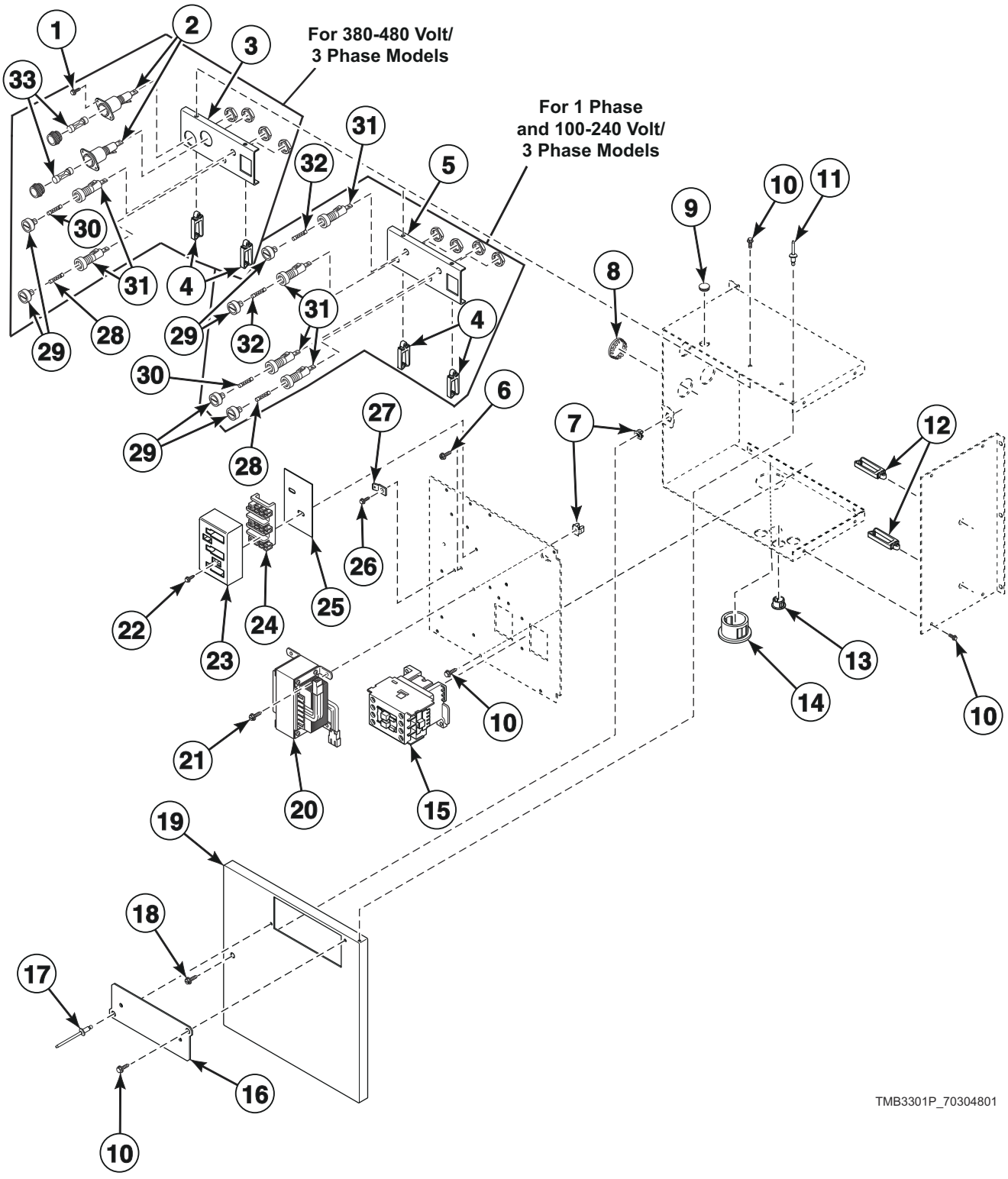
© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Control Tray Harnesses - Steam Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	70315801	Junction Box Harness	Dual secondary
2	70322401P	Steam Configuration Harness	
3	70347701P	Power Harness	Models through 2/28/10; Contactor; 1 Phase
	70316101P	Power Harness	CE models; Models through 2/28/10; 3 Phase models with less than 380 Volts
	70332201	Power Harness	Models through 2/28/10; 3 Phase models with 380 Volts or more
	70445501	Power Harness	Models starting 3/1/10; Contactor; 1 Phase
	70439001	Power Harness	CE models; Models starting 3/1/10; 3 Phase models with less than 380 Volts
	70438901	Power Harness	Models starting 3/1/10; 3 Phase models with 380 Volts or more
4	70316201	Power Harness	Models through 2/28/10; Upper pocket to lower pocket
	70439501	Power Harness	Models starting 3/1/10; Upper pocket to lower pocket
5	70210901P	Relay	Non-CE models; 1 Phase
6	70320201	Motor Contactor Harness	Models through 2/28/10; 3 Phase models with 380 Volts or more
	44142601P	Motor Contactor Harness	Models starting 3/1/10; 3 Phase models with 380 Volts or more
7	70316601	Stove Limit Bypass Harness	
8	M413505	Jumper Harness Assembly	Non-CE models; 208 Volt/60 Hertz/1 Phase and 240 Volt/60 Hertz/1 Phase
	M413507	Jumper Configuration Assembly	CE models with less than 380 Volts; Non-CE models with 230-240 Volt/50 Hertz/1 Phase and 3 Phase models with less than 380 Volts
	M413508	Jumper Harness Assembly	Non-CE models with 100, 200, 220 Volt/60 Hertz/1 Phase, 100, 200 Volt/50 Hertz/1 Phase and 3 Phase models with less than 380 Volts; CE models with 380 Volts or more
	M413510	Jumper Configuration Assembly	Non-CE models; 460-480 Volt/60 Hertz/3 Phase
9	M413863	Network Capacitor Assembly	3L, 3O, 3V and 3X control suffixes
10	M413878	Network Capacitor Harness Assembly	Models through 7/8/12; 3L, 3O, 3V and 3X control suffixes
	44143401P	Network Capacitor Harness Assembly	Models starting 7/9/12; Also order 00177 Male Tab Terminal; 3L, 3O, 3V and 3X control suffixes
11	70389901	Steam Stove Limit Bypass Harness	

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Control Tray Components - Non-CE Steam Models



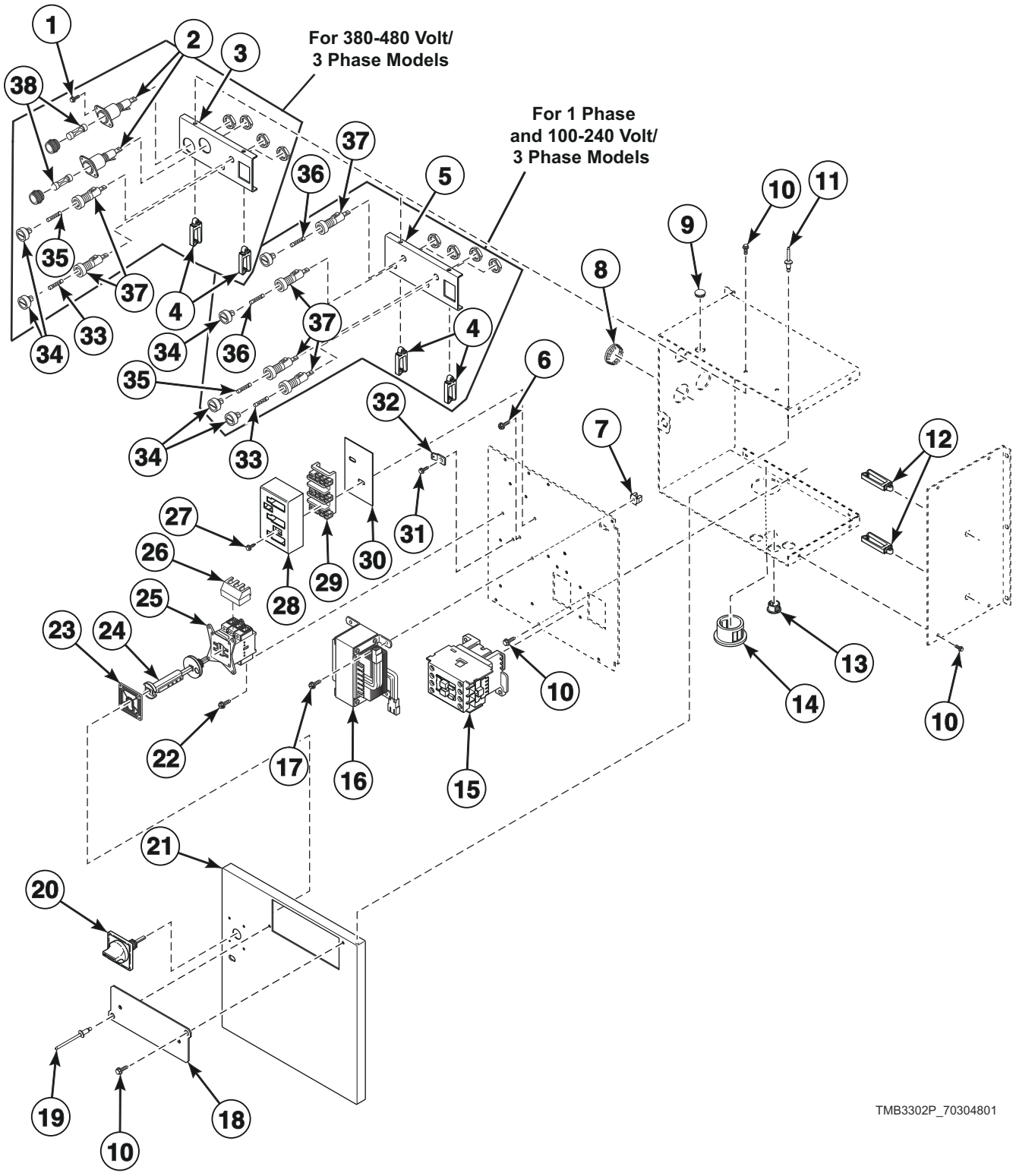
© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Control Tray Components - Non-CE Steam Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	501086	Screw	4 required for models with 380 Volts or more
2	M413544P	Fuse Holder	2 required for 3 Phase models with 380 Volts or more; Models through 2/28/10
	44155601P	Fuse Holder	2 required for 3 Phase models with 380 Volts or more; Models starting 3/1/10
3	70313601	Fuse Bracket	3 Phase models with 380 Volts or more; Models through 2/28/10
	70313602	Fuse Bracket	3 Phase models with 380 Volts or more; Models starting 3/1/10
4	70347601	Wire Clip	2 required
5	70306901	Fuse Bracket	
6	M402917	Screw	
7	70030501	Expansion Clip	5 required
8	M400985	Plug	2 required
9	44024202	Hole Plug	
10	51780	Screw	11 required
11	70058502	Pop Rivet	2 required
12	36274	Wire Clip	3 required
13	70178701	Snap Bushing	Models with 3L, BL, KL, LL and WL control suffixes
14	M402542	Snap Bushing	
15	70323701P	Contactor	
16	70313301	Fuse Cover	
17	70058501	Pop Rivet	
18	33562	Screw	
19	70313401	Contactor Box Cover	
20	M414312P	Transformer	Dual secondary: 120, 208-240 Volt/60 Hertz/1 Phase models with 3L, 3O, 3V, 3X, BC, BG, BL, BX, BY, LC, LX, LY, NC, NJ, NR, NX, NY, WC, WX, WY, ZC, ZR, ZX and ZY control suffixes
	M414230P	Transformer	Primary/secondary; 120, 208-240 Volt/60 Hertz/1 Phase models with QT and SD control suffixes
	M414228P	Transformer	Multitap; All other 1 Phase models; 3 Phase models with less than 380 Volts
	M414229P	Transformer	Multitap; 3 Phase models with 380 Volts or more
	44074401	Transformer	Dual secondary; 440 Volt/60 Hertz/3 Phase
21	M411072	Screw	4 required
22	51783	Screw	2 required
23	70333001	Terminal Block Shield	
24	430642	Terminal Block	
25	M413862	Insulator	
26	430497	Screw	
27	00177	Male Tab Terminal	Ground
28	70406601	Fuse	3.5 Amp
29	70329501	Fuse Holder Cap	3 required 1 Phase models; 4 required 3 Phase models with less than 380 Volts; 2 required 3 Phase models with 380 Volts or more
30	70406501	Fuse	1.25 Amp
31	70329401P	Fuse Holder Body	3 required 1 Phase models; 4 required 3 Phase models with less than 380 Volts; 2 required 3 Phase models with 380 Volts or more
32	70406701	Fuse	2 Amp
33	M413621	Fuse	2 required for models with 380 Volts or more

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Control Tray Components - CE Steam Models



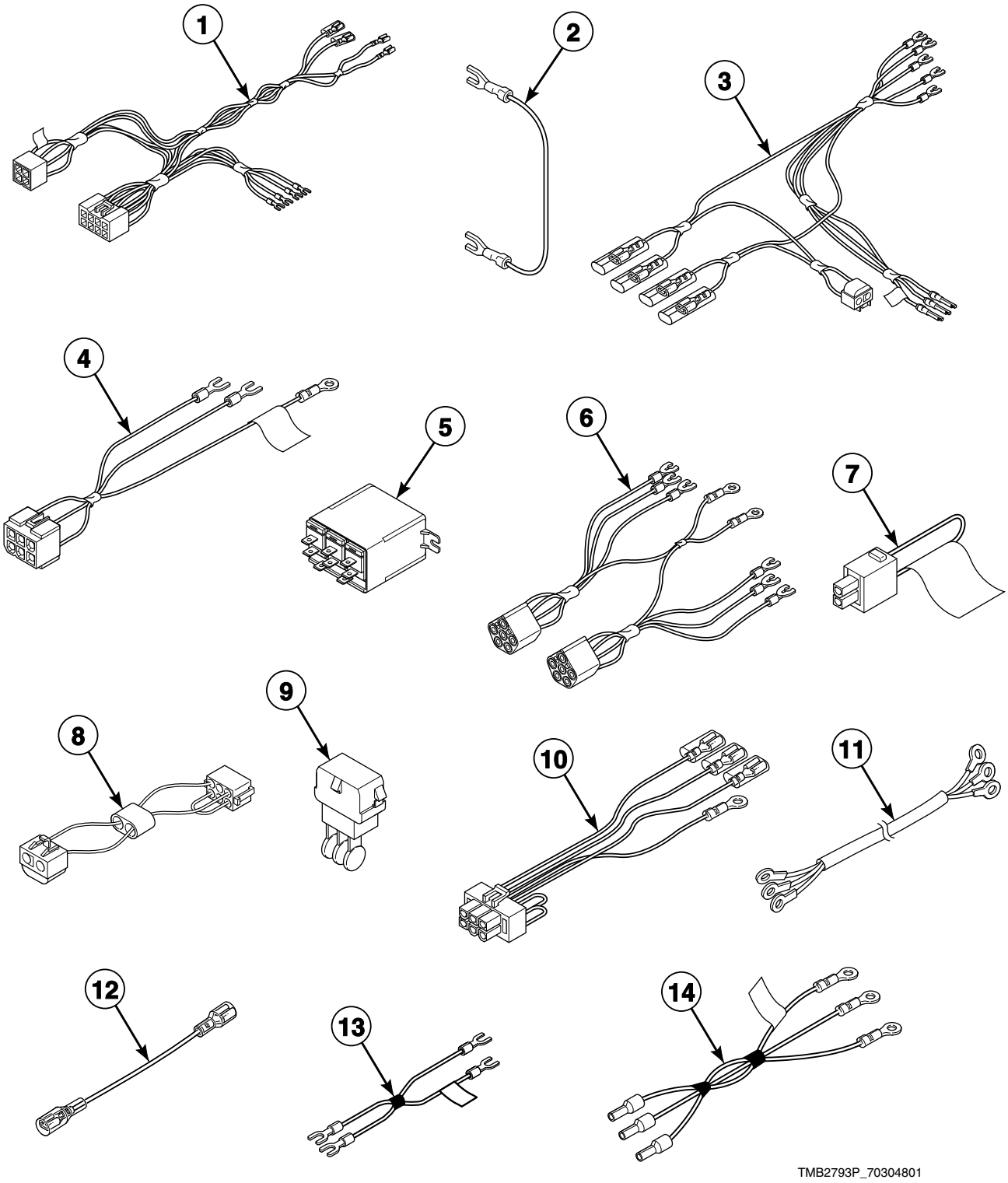
© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Control Tray Components - CE Steam Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	501086	Screw	4 required; Models with 380 Volts or more
2	M413544P	Fuse Holder	2 required for 3 Phase models with 380 Volts or more; Models through 2/28/10
	44155601P	Fuse Holder	2 required for 3 Phase models with 380 Volts or more; Models starting 3/1/10
3	70313601	Fuse Bracket	3 Phase models with 380 Volts or more; Models through 2/28/10
	70313602	Fuse Bracket	3 Phase models with 380 Volts or more; Models starting 3/1/10
4	70347601	Wire Clip	2 required
5	70306901	Fuse Bracket	Models with less than 380 Volts
6	M402917	Screw	
7	70030501	Expansion Clip	
8	M400985	Plug	2 required
9	44024202	Hole Plug	
10	51780	Screw	11 required
11	70058502	Pop Rivet	2 required
12	36274	Wire Clip	4 required
13	70178701	Snap Bushing	Models with 3L, BL, KL, LL and WL control suffixes
14	M402542	Snap Bushing	
15	70323701P	Contactor	24 Volt
16	M414228P	Transformer	Multitap; Models with less than 380 Volts
	M414229P	Transformer	Multitap; Models with 380 Volts or more
	44074401	Transformer	Dual secondary; 440 Volt/60 Hertz/3 Phase
17	M411072	Screw	4 required
18	70313301	Fuse Cover	3 required
19	70058501	Pop Rivet	
20	M412208	Handle	Upper pocket; Models through 7/31/11
21	70313402	Contactor Box Cover	
22	51782	Screw	2 required; Upper pocket
23	M412368	Door Interlock	Upper pocket; Models through 7/31/11
24	70342501P	Extension Handle	Upper pocket; Models through 7/31/11
25	M412187P	Mounting Switch Base	Upper pocket; Models through 7/31/11
26	M412366	Finger Guard	Upper pocket; Models through 7/31/11
27	51783	Screw	2 required
28	70333001	Terminal Block Shield	
29	430642	Terminal Block	
30	M413862	Insulator	
31	430497	Screw	3 required
32	00177	Male Tab Terminal	Ground
33	70406601	Fuse	3.5 Amp
34	70329501	Fuse Holder Cap	3 required 1 Phase models; 4 required 3 Phase models with less than 380 Volts; 2 required 3 Phase models with more than 380 Volts
35	70406501	Fuse	1.25 Amp
36	70406701	Fuse	Models with less than 380 Volts; 2 Amp
37	70329401P	Fuse Holder Body	3 required 1 Phase models; 4 required 3 Phase models with less than 380 Volts; 2 required 3 Phase models with more than 380 Volts
38	M413621	Fuse	2 required; Models with 380 Volts or more

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Accessory Box Harnesses - Electric Models



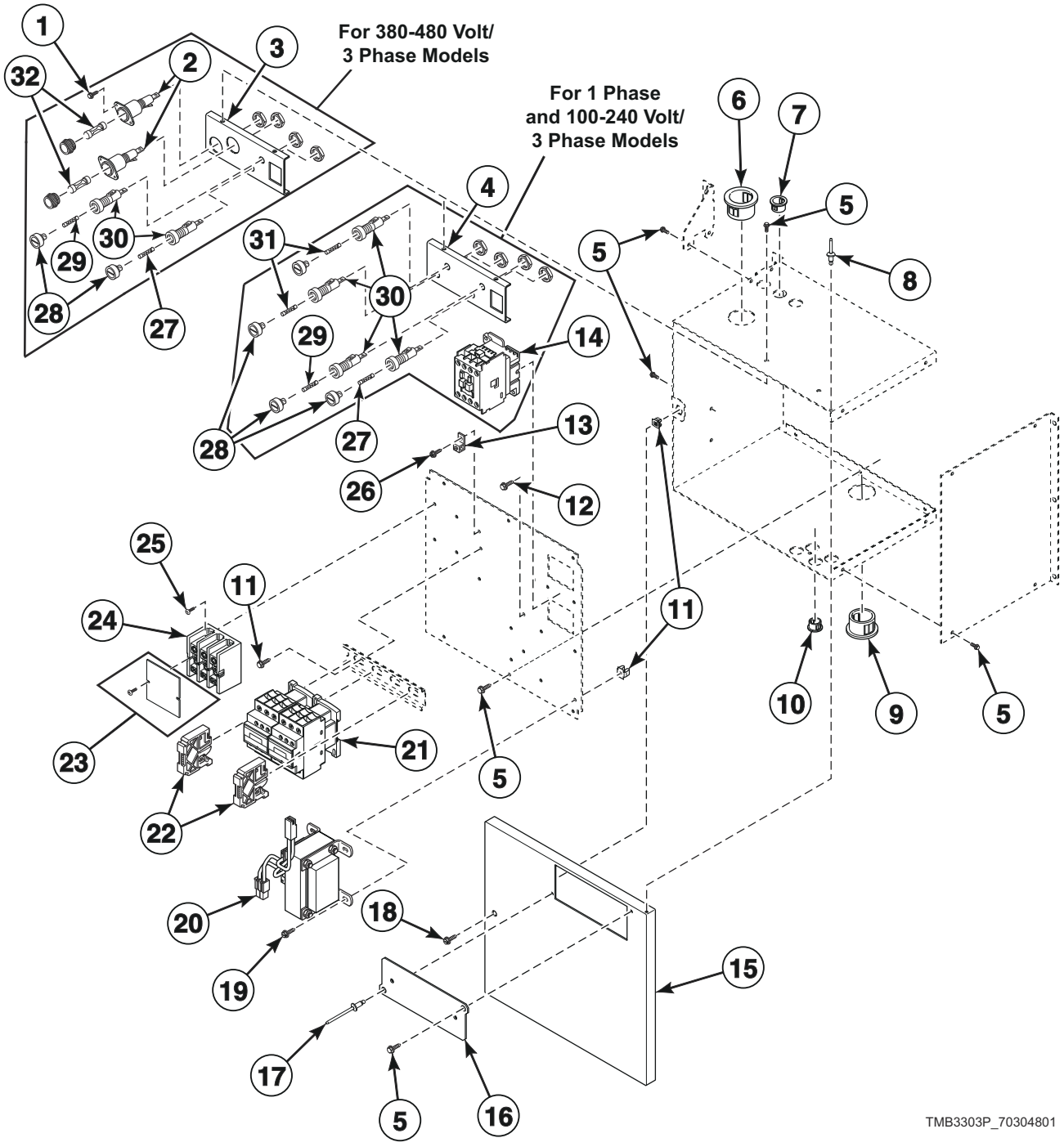
© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Accessory Box Harnesses - Electric Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	70315801	Junction Box Harness	Dual secondary
2	M413933	Jumper Cable Assembly	Non-CE and CE models; Non-CE models require 3; 7.5 inches
	M414121	Jumper Cable Assembly	CE models; 3 required
3	70357401	Power Harness	Models through 2/28/10; Models with less than 380 Volts
	70357501	Power Harness	Models through 2/28/10; Models with 380 Volts or more
	70439401	Power Harness	Models starting 3/1/10; Models with less than 380 Volts
	70439301	Power Harness	Models starting 3/1/10; Models with 380 Volts or more
4	70357601P	Electric Configuration Harness	
5	70210901P	Relay	Non-CE models; 1 Phase
6	70320201	Motor Contactor Harness	Models through 2/28/10; 3 Phase
	44142601P	Motor Contactor Harness	Models starting 3/1/10; 3 Phase
7	70316601	Stove Limit Bypass Harness	
8	M413505	Jumper Harness Assembly	Non-CE models; 208 Volt/60 Hertz/1 Phase and 240 Volt/60 Hertz/1 Phase
	M413506	Jumper Harness Assembly	Non-CE models; 200-208 Volt/60 Hertz/3 Phase and 200 Volt/50 Hertz/3 Phase
	M413507	Jumper Configuration Assembly	Non-CE models; 240 Volt/60 Hertz/3 Phase and 240 Volt/50 Hertz/3 Phase
	M413508	Jumper Harness Assembly	380 Volt/50 Hertz/3 Phase
	M413509	Jumper Harness Assembly	400-415 Volt/50 Hertz/3 Phase
	M413510	Jumper Configuration Assembly	Non-CE models; 460-480 Volt/60 Hertz/3 Phase
9	M413863	Network Capacitor Assembly	3L, 3O, 3V and 3X control suffixes
10	70286501	Network Capacitor Harness Assembly	Models through 7/8/12; 3L, 3O, 3V and 3X control suffixes
	44152001	Network Capacitor Harness Assembly	Models starting 7/9/12; 3L, 3O, 3V and 3X control suffixes
11	70167901	Heater Cable Set Assembly	H1-H3
	70168001	Heater Cable Set Assembly	H4-H6; Non-CE models; Models with less than 380 Volts
12	70139001	Jumper Assembly	Non-CE models; Models with less than 380 Volts; 3 required; 10 inches
	70260201	Jumper Wire	CE models
13	70355801P	Electric Contactor Jumper Set Harness	Non-CE models; Models with less than 380 Volts
14	70371301P	Cable Set Heater Assembly	
	70371401P	Cable Set Heater Assembly	Models with 240 Volts or less

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Accessory Box Components - Non-CE Electric Models



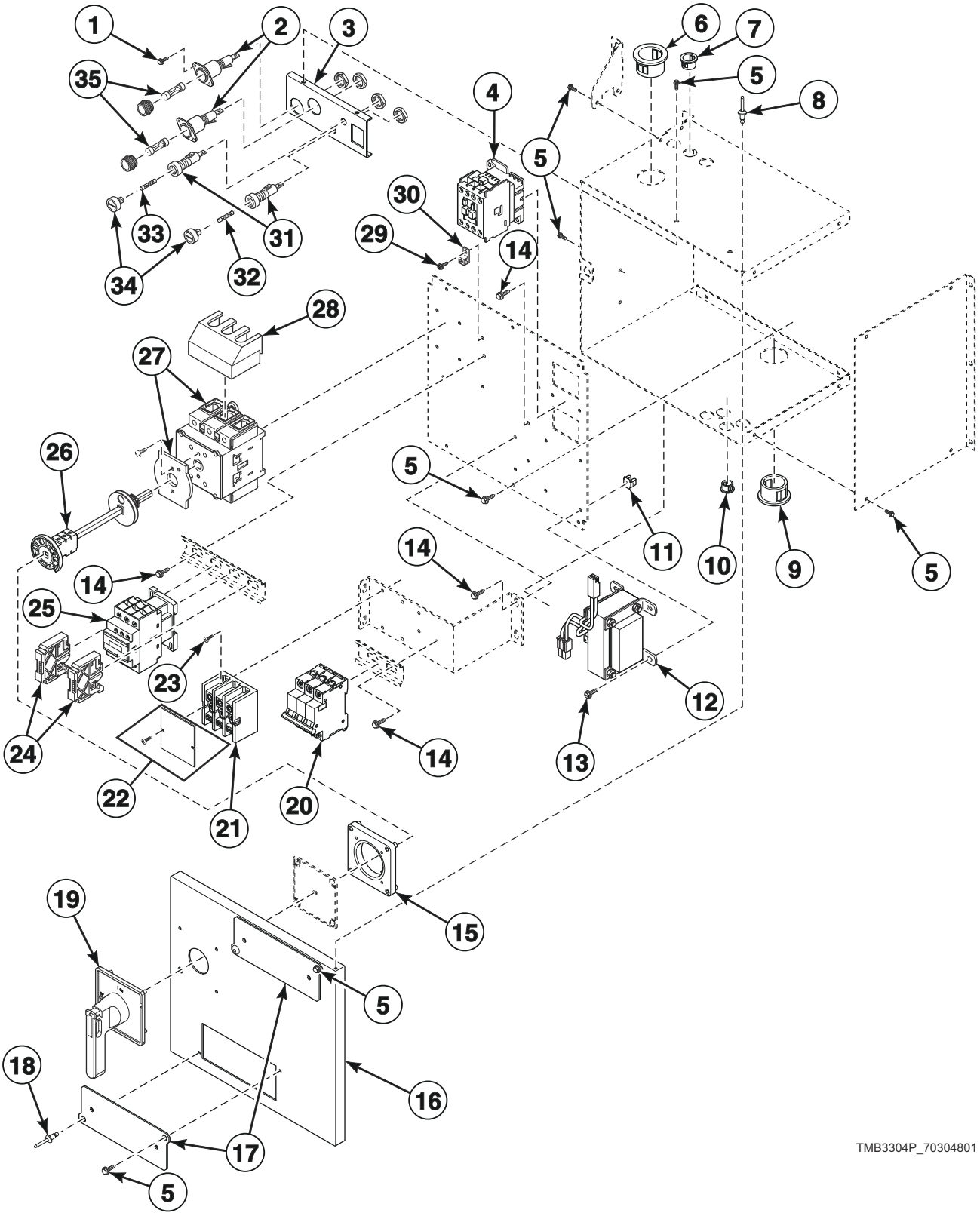
© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Accessory Box Components - Non-CE Electric Models

REF	PART NO.	DESCRIPTION	COMMENTS
1	501086	Screw	4 required; Models with 380 Volts or more
2	M413544P	Fuse Holder	2 required for 3 Phase models with 380 Volts or more; Models through 2/28/10
	44155601P	Fuse Holder	2 required for 3 Phase models with 380 Volts or more; Models starting 3/1/10
3	70313601	Fuse Bracket	3 Phase models with 380 Volts or more; Models through 2/28/10
	70313602	Fuse Bracket	3 Phase models with 380 Volts or more; Models starting 3/1/10
4	70306901	Fuse Bracket	Models with less than 380 Volts
5	51780	Screw	9 required
6	M405340	Snap Bushing	
7	M400770	Snap Bushing	
8	70058502	Pop Rivet	2 required
9	70346501	Bushing	
10	70178701	Snap Bushing	Models with 3L, BL, KL, LL and WL control suffixes
11	70030501	Expansion Clip	5 required
12	430497	Screw	
13	M411283	Ground Lug Connector	
14	70323701P	Contactor	24 Volt
15	70348201	Contactor Box Cover	
16	70313301	Fuse Cover	
17	70058501	Pop Rivet	
18	33562	Screw	
19	M411072	Screw	4 required
20	M414229P	Transformer	Multitap; Models with 380 Volts or more
	M414228P	Transformer	Multitap; Models with less than 380 Volts
	44074401	Transformer	Dual secondary; 440 Volt/60 Hertz/3 Phase
21	70343301P	Contactor	2 required
22	70121001	End Stop	3 required
23	44014901P	Power Distribution Block Cover	Includes screws
24	M413865	Terminal Block	
25	39733	Screw	4 required
26	M402917	Screw	
27	70406601	Fuse	Models with less than 380 Volts; 3.5 Amp
28	70329501	Fuse Holder Cap	4 required
29	70406501	Fuse	1.25 Amp
30	70329401P	Fuse Holder Body	4 required
31	70406701	Fuse	2 required; 2 Amp
32	M413621	Fuse	2 required; Models with 380 Volts or more

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Accessory Box Components - CE Electric Models



© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Accessory Box Components - CE Electric Models

REF	PART NO.	DESCRIPTION	COMMENTS
	33562	Screw	2 required
	M412096	Earth Terminal Sticker	Next to item 29
1	501086	Screw	4 required
2	M413544P	Fuse Holder	2 required for 3 Phase models with 380 Volts or more; Models through 2/28/10
	44155601P	Fuse Holder	2 required for 3 Phase models with 380 Volts or more; Models starting 3/1/10
3	70313601	Fuse Bracket	3 Phase models with 380 Volts or more; Models through 2/28/10
	70313602	Fuse Bracket	3 Phase models with 380 Volts or more; Models starting 3/1/10
4	70323701P	Contactor	24 Volt
5	51780	Screw	12 required
6	M405340	Snap Bushing	
7	M400770	Snap Bushing	3 required
8	70058502	Pop Rivet	2 required
9	M402542	Snap Bushing	
10	70178701	Snap Bushing	Models with 3L, BL, KL, LL and WL control suffixes
11	70030501	Expansion Clip	4 required
12	M414229P	Transformer	Multitap
	44074401	Transformer	Dual secondary; 440 Volt
13	M411072	Screw	4 required
14	430497	Screw	
15	M412369	Door Interlock	Models through 7/31/11
16	70348202	Contactor Box Cover	
17	70313301	Fuse Cover	2 required
18	70058501	Pop Rivet	2 required
19	70268001	Handle	Models through 7/31/11
20	M412407P	Circuit Breaker	
21	M413865	Terminal Block	
22	44014901P	Power Distribution Block Cover	
23	39733	Screw	4 required
24	70121001	End Stop	2 required
25	70343301P	Contactor	
26	M412371P	Extension Handle	Models through 7/31/11
27	M412186	Mounting Switch Base	Models through 7/31/11
28	M412367	Finger Guard	Models through 7/31/11
29	M402917	Screw	
30	M411283	Ground Lug Connector	
31	70329401P	Fuse Holder Body	2 required
32	70406601	Fuse	3.5 Amp
33	70406501	Fuse	1.25 Amp
34	70329501	Fuse Holder Cap	2 required
35	M413621	Fuse	2 required

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Notes

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Parts Index

A

Access Panel Trim
70399401 ..... 61, 63
70399406 ..... 61, 63

Adapter
70131901 ..... 99, 101

Air Filter
70036001 105

Airflow Switch and Arm Bracket
70319601 93

Airflow Switch Arm
70319401 93

Airflow Switch Cover
70356601 93
70465701 93

Airflow Switch Vane
70319201 93

Airflow Switch Wrapper
70356101 93

Audit Switch Bracket
70183901 ..... 21, 23, 31
70292601 ..... 29, 33

B

Base Harness
70345801 67
70449001 67

Belt
70276201P 81
70276204P 81

Belt Tension Tool Kit
M4853P3 81

Blower Assembly
70302201P 87
70359801P 87

Blower Housing Cover Assembly
70322801 87
70341401 87

Blower Housing Scroll
70303201 87
70340801 87

Blower Inlet Cone
70014101 87
70303101 87

Blower Motor
70297901P 87
70342601P 87
70401401 87

Blower Motor Kit
70337601P 87
70337701P 87

Blower Motor Mounting Plate
70303401 87
70341001 87

Bolt
70062401 81
70392801 75

Bumper Pad
56128 ..... 111, 115

Burner Grill
70188801 91
70306501 91

Burner Orifice
M400997 97
M401000 97
M401002 97
M401007 97
M401011 97
M401014 97
M401017 97
M401020 97
M401022 97
M402444 97
M402489 97
M402980 97
M402988 97
M402992 97
M402995 97
M402996 97
M403017 97
M406184 97
M406361 97
M411373 97
M411375 97
M411376 97
M411510 97
M411511 97
M411512 97
44253801 97
44254001 97
70070903 97

Bushing
M406124 ..... 109, 113
70346501 125

Buzzer Kit
M4860P3 17

Bypass Harness
70364103 ..... 17, 19, 23, 31, 35, 41, 49, 51

C

Cable Set Heater Assembly
70371301P 123
70371401P 123

Cam and Hinge Kit
M4772P3 59
M4773P3 59

Card Reader and Bracket Assembly
510068P 35

Card Reader Harness Assembly
70211801 35

Card Reader Network Harness Assembly
70206601 35

Card Reader Overlay
70334201 23
70334301 23

Center Cylinder Seal
70066005 79

N/A items do not appear in index.

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Center Cylinder Seal Assembly
70066003 79
Center Partition
70301601 79
70339201 79
Center Trim
70299601 65
Center Trim Overlay
70299701 65
Central Pay Harness
70484501 ..... 23, 39, 47
70491501 19
70491502 19
Central Pay Interface Control Assembly
209/00471/75 19
Channel Base Assembly
70288201 79
Chassis Mounting Bracket
70119001 ..... 23, 31
Chassis Mounting Bracket Assembly
70419201 41
Circuit Breaker
M412407P 127
Clip
70226701 ..... 79, 85
Coin Cover Overlay
70246301 ..... 23, 47
Coin Drop
38963P 25
39748 25
70256402P 25
70429001 25
70441601P 25
Coin Drop Assembly
210195 25
210196 25
38462P 25
38463 25
38464P 25
38467 25
38472 25
38475 25
38519 25
38521 25
39157 25
70441602 25
70447301 25
70471601 25
70482401 25
Coin Drop Kit
CK077 25
Coin Drop Overlay
39564 39
Coin Identification Paper
38725 25
Coin Vault Assembly
70180101 67
Coin Vault Switch Harness
70364104P 15, 19, 21, 33, 39, 47
Coin Vault Trim
70117501 67
70117502 67
Communication Board
210097 45
Communication Board Bracket
70323101 45
Communication Connector
210099 45
Communication Harness Assembly
70211101 37
Contact Base
F8538101 69
Contact Block
44018701 69
44018901 69
Contact Block Switch
F200233401P 69
Contact Switch
F8069501 69
Contactor
70323701P 111, 115, 119, 121, 125, 127
70343301P 125, 127
Contactor Box Cover
70313401 ..... 111, 119
70313402 ..... 115, 121
70348201 125
70348202 127
Control Assembly
511867P 21, 23
512202P 17
513139P 15
514273 ..... 21, 23
70434101P 51
70437102P 51
70437103P 51
70437104P 51
70437105P 51
70450501P 39, 41
70450502P 47, 49
70454101P 51
70462303P 19
70462304P 19
70462367P 19
70462368P 19
70462370 19
70462371 19
70503101P 51
Control Chassis Mounting Bracket
70357901 17
70357902 15
Control Door and Studs Assembly
70441001 51
70441101 51
Control Door Assembly
70175911 35
70361201 17
70365101 15
70365801 15
Control Door Latch
431318 ..... 15, 17, 23, 33, 35, 39, 41, 47, 49
Control Housing
70119901 65
Control Housing Cover
70307002 ..... 37, 43
70307003 31
Control Kit
505905P 31, 33, 35
Control Mounting Bracket Assembly
70420201 31

N/A items do not appear in index.

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Control Overlay
70410101 39
70410102 39
70417601 41
70443401 39
70443501 39
70449401 39
70472101 ..... 47, 49
70472102 ..... 47, 49
70472901 49
Control Panel Harness
44240301 51
70315501P 21, 23, 31, 35
70315601P 19
70367001P 17
70367101 15
70368001P 23, 31, 33, 35
70369001 15
70410401P 39, 41, 47, 49
70485301 19
70489901 19
Control Plate Assembly
70348901 ..... 23, 31, 41
70349001 ..... 23, 49
70365601 17
70419501 33
Control Plate Kit
70279301P 19
70291101P 21, 29, 33, 39
70291201P 21, 29, 47
Control Trim
70116901 65
70116902 65
70116903 65
70116904 65
70117001 65
70120501 65
Cylinder and Trunnion Assembly
70443901 75
70443902 75
70443903 75
70444001 75
70444002 75
70444003 75
Cylinder Assembly
70372501P 75
70372502P 75
70372503P 75
70372901P 75
70372902P 75
70372903 75
Cylinder Bearing Stud Plate Assembly
430352 ..... 77, 79
Cylinder Guide Tool
263P4 75
Cylinder Idler Arm
70259901 81
Cylinder Motor Harness
70316701P 81
70316801P 81
70439901 81
70440301 81
Cylinder Rib Assembly
70433001 75
70433002 75
Cylinder Shroud
70301901 79
70301902 79
70339301 79
70339302 79

D

DIN Valve Adapter Kit
F8382301 105
DIN Valve Kit
F8521701 105
Display Assembly
512218P 17
Door Assembly
44028902P 53
44028903 53
44046701 53
44058001P 53
44058002 53
44058004 53
44058102P 53
44058104 53
44112101 53
44287801LG 53
44292301LG 53
70064100 53
70212200 53
70212300 53
70212301 53
70407401 53
70408901 53
Door Glass
M400784P 57
44008401P 57
44008402P 57
70133601P 57
Door Glass Seal Kit
70211901P 57
Door Handle
M400133 55
430117 55
44007901 55
44007902P 55
44057701 55
44057702 55
44111901 55
44263801 55
Door Hinge
70115901* 59
70115902 59
70115903B 59
70115903LG 59
Door Hinge Assembly
44075205* 59
44075206 59
44075209B 59
44075209LG 59
Door Hinge Kit
M4788P3 59
Door Hinge Lug Assembly
44035001 59
44035002 59
Door Interlock
M412368 ..... 115, 121
M412369 127

N/A items do not appear in index.

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Door Latch
M401223 ..... 65, 67
Door Ring
44007703B 55
44007704B 55
44007705 55
70399701B 55
70496401 55
Door Ring and Handle Assembly
44043501 55
44112001 55
44287701LG 55
44292201LG 55
Door Ring Assembly
44007702 55
44283108 55
70455001B 55
70505701 55
70505712 55
Door Ring Gasket
44008201P 57
70296801 57
Door Seal Kit
70211902P 57
Door Switch Actuator Kit
70215001P 59
Double Ended Stud
70334701 81
Drive Access Cover
70202501 81
Drive Motor
70298401P 83
70338101P 83
70392901P 83
70401501 83
70401601 83
70401701 83
70401801 83
Drive Motor Kit
70337901P 83
70338001P 83
Drum Idler Spring
70045301 81
Drywall Screw Magnet Kit
70343101P 75
Duct Access Cover
70308701 85
70340301 85
Duct Cover
70207501 85
70307601 85
70478101 85

E

Earth Terminal Sticker
M412096 127
Elbow
70079601 ..... 99, 101
70208701 99
Electric Configuration Harness
70357601P 123
Electric Contactor Jumper Set Harness
70355801P 123
Electronic Coin Drop Assembly
70294103P 25
70294104 25
70294105P 25
70294106 25
70294107 25
70294111 25
70294116 25
70294117 25
70294119 25
70294120 25
70294121 25
Electronic Coin Drop Harness
44065801 25
Electronic Coin Drop Kit
CK099 27
CK100 27
CK101 27
CK103 27
CK108 27
CK109 27
CK113 27
CK115 27
CK116 27
CK117 27
CK118 27
CK119 27
CK120 27
CK121 27
CK122 27
Emergency Stop Button Kit
F200233700P 69
Emergency Stop Harness
70364101P 69
70364102 69
Emergency Stop Label
44012901 69
Emergency Stop Pushbutton
F200233500 69
End Cap
70070101 75
70070102 75
End Stop
70121001 ..... 125, 127
Ethernet Gateway Kit
NK320 ..... 39, 41
Exhaust Duct Assembly
70311901 85
70311902 85
70340501 85
70340502 85
Exhaust Duct Gaskets Assembly
70302801P 85
70340401 85
Exhaust Pipe
44154301 85
Exhaust Pipe Assembly
70425801 85
Expansion Clip
70030501 ..... 79, 111, 115, 119, 121, 125, 127
Extension Handle
M412371P 127
70342501P 115, 121

N/A items do not appear in index.

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

F

False Front
70371703B 61
70371703DG 61
70371703LG 61

False Front Kit
70371701*P 61
70371702P 61

Fan Motor Harness
70317001 87
70440001P 87
70440401 87

Filter
44172001 105

Finger Guard
M412366 ..... 115, 121
M412367 127

Forward Valve Cover
70328201 95

Front Cylinder Seal
70173402 ..... 61, 63

Front Panel Baffle Seal
70017301 ..... 65, 67

Front Panel Seal
70173401P 61, 63

Fuse
M413621 ..... 109, 113, 119, 121, 125, 127
70406501 ..... 109, 113, 119, 121, 125, 127
70406601 ..... 109, 113, 119, 121, 125, 127
70406701 ..... 109, 113, 119, 121, 125

Fuse Bracket
70306901 ..... 109, 113, 119, 121, 125
70313601 ..... 109, 113, 119, 121, 125, 127
70313602 ..... 109, 113, 119, 121, 125, 127

Fuse Cover
70313301 ..... 111, 115, 119, 121, 125, 127

Fuse Holder
M413544P 109, 113, 119, 121, 125, 127
44155601P 109, 113, 119, 121, 125, 127

Fuse Holder Body
70329401P 109, 113, 119, 121, 125, 127

Fuse Holder Cap
70329501 ..... 109, 113, 119, 121, 125, 127

G

Gas Burner
70229801P 91

Gas Disconnect Harness
70342101 107
70440501 107

Gas Valve
44154501P 95
44154502P 95

Gas Valve Bracket
70233301 ..... 99, 101

Gas Valve Coil
70260101 ..... 99, 101

Gas Valve Cover
70233401 ..... 91, 99, 101
70425001 91

Gas Valve Harness
70184001 ..... 99, 101

Gas Valve Harness Assembly
M413650 ..... 99, 101

Gasket
70392701P 87

Graphic Overlay
70279101 19
70279201 19
70279202 19
70462601 19
70462602 19
70462603 19
70468201 19

Ground Lug Connector
M411283 ..... 125, 127

H

Handle
M412208 ..... 115, 121
44287601 55
44292101 55
70268001 127

Handle Bar
70399501B 57
70399502B 57

Harness Assembly
M412997 ..... 95, 105

Heater Cable Set Assembly
70167901 ..... 103, 123
70168001 ..... 103, 123

Heater Element
70034401P 103
70034402P 103
70034403P 103
70034414P 103
70034415P 103
70034416P 103

High Voltage Lead
70323601 107

High Voltage Suppression Cable
44239701 107

Hole Plug
44024202 ..... 119, 121

I

ICM Reset Label
70411001 115

Idler Bracket
70443301 81

Idler Wheel Assembly
70050401P 81

Igniter Cover
70159601 91

Ignition Control
70458601P 111
70483201P 115

Ignition Control Harness
44136601P 107
44186701 107

N/A items do not appear in index.

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Ignition Control Kit
70492501 111
70492601 115
Instruction Label
70418101 ..... 61, 63
Insulator
M413862 ..... 111, 115, 119, 121

J

Jumper Assembly
70139001 123
Jumper Cable Assembly
M413933 123
M414121 123
Jumper Calibration Assembly
70211703P 33, 35
Jumper Calibration Wire
70324603 ..... 15, 17, 21, 31, 39, 41, 47, 49, 51
Jumper Configuration Assembly
M413507 ..... 107, 117, 123
M413510 ..... 107, 117, 123
Jumper Harness Assembly
M413505 ..... 107, 117, 123
M413506 ..... 107, 123
M413508 ..... 107, 117, 123
M413509 123
Jumper Strip
M400869 103
Jumper Wire
70260201 123
Junction Box Harness
70315801 ..... 107, 117, 123

K

Key
70144101 87
70155601 65
70155602 71
Kickplate
70117605 67
70117606 67

L

Label
70286601 65
70286602 65
70289802 65
70414001 65
Latch Mounting Bracket
70119801 ..... 15, 17
70184501 ..... 23, 31, 33, 35, 39, 41, 47, 49
Light
801431 15
Limit Thermostat
M409219 91
M410220 103
M411307 87
70299001 91
Lint Drawer Front Assembly
70323001 71
70323002 71
Lint Drawer Front Kit
70322901P 71
70322902P 71
Lint Drawer Gasket
70117901P 65, 67
70300201P 65, 67
Lint Drawer Handle
70320801 71
70320802 71
Lint Drawer Handle Plate
70323201 71
Lint Frame Gasket
70333101 71
70333103 71
Lint Panel and Studs Assembly
70322906 71
70323004 71
Lint Panel Gasket
70289101P 85
Lint Screen Assembly
70290601 71
70301201 71
Lint Screen Bracket
70026901 71
Lock Shim
70342401 71
70342402 71
Lock, Key and Nut Kit
44089301P 65
44089302P 71
Lower Card Reader Harness
70420101P 31
Lower Front Panel
70303909DG 63
70303909LG 63
70303910DG 63
70303910LG 63
70303911DG 63
70341207DG 63
70341207LG 63
70341208DG 63
70341208LG 63
70341209DG 63
Lower Front Panel Assembly
70391201*P 63
70391202P 63
70391203*P 63
70391204 63
70391205* 63
70391206P 63
70391401*P 63
70391402P 63
70391403*P 63
70391404P 63
70454502 63
Lower Front Panel Assembly Kit
70485402 63
Lower Stove Cover
70333501 103
L.P. Conversion Kit
M4707P3 95
M4880P3 95

N/A items do not appear in index.

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

L.P. Valve
44154504 ..... 99, 101
70457302P 99, 101
L.P. Valve Conversion Kit
M4734P3 ..... 99, 101

M

Main Harness
70346001P 15, 17, 21, 23, 31, 39, 41
70346002P 33, 35, 39, 41
70419901P 31
70441401 ..... 17, 19, 21, 23, 39, 41, 47, 49, 51
Male Tab Terminal
00177 ..... 15, 17, 111, 115, 119, 121
Manual Reset Thermostat
70186301 91
70397101 91
Membrane Switch
510036 ..... 21, 23, 31, 33, 35
Moisture Sensor Harness Assembly
70448901 89
Moisture Sensor Test Wires
70468901 89
Motor Capacitor
M410296 83
70211401 83
70211502 83
70413101 83
70413201 83
70435701 83
70435702 83
Motor Channel
70261701 81
Motor Conduit Mounting Bracket
70321701 ..... 81, 87
Motor Contactor Harness
44142601P 107, 117, 123
70320201 ..... 107, 117, 123
Motor Mount Bracket
70127301 81
70312001 81
Motor Pulley
70284201 81
70284203 81
70284204 81
70284208 81
Mounting Bracket
70179001 19
Mounting Plate
70208801 ..... 23, 31, 41, 49
Mounting Switch Base
M412186 127
M412187P 115, 121

N

Nameplate
B12389801 65
44062901 65
44129906 65
44129908 65
70289201 65
70289801 65
Nameplate Overlay
44144401 57
70411401 57
Network Board Assembly
201341 43
210016P 37
Network Capacitor Assembly
M413863 ..... 107, 117, 123
Network Capacitor Harness Assembly
M413878 ..... 107, 117
44143401P 107, 117
44152001 123
70286501 123
Network Controller Kit
NK220 ..... 39, 41
Network Retrofit Kit
NK207 ..... 39, 41
Network Wire Harness Assembly
44088501P 43
800217 37
Nut
M400022 ..... 77, 87
M400034 ..... 77, 87
M400035 89
M412986 ..... 75, 77, 81
M414215 57
Q6163 103
21899 79
23951 59
24205 ..... 15, 17
27222 81
29786 ..... 15, 21, 29, 33, 87
29787 ..... 17, 19, 31
29796 81
430576 79
44071201 57
44087101 71
44088801 ..... 65, 71
56156 81
70030401 79
70054 ..... 15, 17, 23, 31, 35, 51
70288801 79
N.G. Valve
44154503 ..... 99, 101
70457301P 99, 101
N.G. Valve Conversion Kit
M4733P3 ..... 99, 101

O

Opto Coupler
200674P 25
Orifice Adapter
70435901P 95
Orifice Holder Bracket
70248901 95
Orifice Keeper Bracket
70249001 95
O-Ring
431482 ..... 99, 101
Output Bracket
44223101 51

N/A items do not appear in index.

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Output Harness
44186101 51
Overlay
44147801 33
70114601 65
70114701 73
70115201 73
70115301 73
70115401 65
70129501 21
70129601 21
70129701 21
70129801 21
70136301 73
70136401 73
70136501 73
70136601 73
70137101 73
70184101 33
70184102 33
70184201 35
70235101 35
70243801 65
70257801 21
70257802 21
70258101 21
70258102 21
70258201 73
70261101 21
70261102 21
70261301 21
70275401 23
70285001 73
70286701 23
70286801 23
70299901 73
70300001 73
70304201 23
70304301 73
70321001 21
70325301 73
70335801 23
70336001 23
70351501 23
70351601 73
70351701 73
70361301 17
70361401 17
70361901 15
70362001 15
70362301 65
70362601 65
70362701 65
70363101 73
70375301 73
70381101 73
70381201 73
70395901 73
70396001 73
70408001 73
70408002 73
70411601 73
70412901 65
70413601 33
70413602 33
70413701 73
70413801 73
70413901 33
70413902 33
70416301 35
70416401 35
70417901 31
70418001 31
70428701 73
70428702 73
70428801 73
70428802 73
70428901 73
70445102 51
70452601 21
70452602 21
70452701 21
70452702 21
70452801 23
70452901 23
70460901 73
70461001 73
70462801 51
70463002 51
70466701 51
70467101 51
70472302 51
70472502 51
70492001 ..... 21, 23
70492002 21
70493801 51
70493901 17
70494101 73
70499501 73
70505001 51
70505301 21
70505302 21
70506001 73
70506101 73
70506201 73
70506301 73
70506801 23
70508901 21
70509101 51
70509201 65
70509301 65
70509401 65
70509501 65
70509801 23
70509901 21
70510001 21
70510101 21
70510201 21
70510301 21
70510401 21
70511101 23
70511201 23
70511301 23
70511401 23
70511501 73

P

Panel Clip
M406494 65
Panel Latch
70399201 71
Panel Latch Kit
70399201P 71
Panel Locator
56079 ..... 17, 31

N/A items do not appear in index.

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

PC Board Standoff
210098 45
Pin
70071401 59
Pipe
70262601 ..... 95, 101
Pipe Clip
70203701 91
Pipe Nipple
431486 95
70139601 101
70210201 99
Pipe Tee
70267501 95
Plug
M400985 ..... 109, 113, 119, 121
Pop Rivet
M400003 ..... 15, 17, 23, 33, 35, 39, 41, 47, 49, 65
44166601 67
70058501 .... 59, 79, 95, 111, 115, 119, 121, 125, 127
70058502 ..... 109, 113, 119, 121, 125, 127
70126301 ..... 57, 67
70126401 67
70412601 57
Porcelain Touch-Up Paint
122P4P 61, 63, 79
215P4P 61, 63, 79
370P4P 61, 63, 79
Power Distribution Block Cover
44014901P..... 125, 127
Power Harness
70316101P..... 107, 117
70316201 ..... 107, 117
70332201 ..... 107, 117
70347701P..... 107, 117
70357401 123
70357501 123
70438901 ..... 107, 117
70439001 ..... 107, 117
70439301 123
70439401 123
70439501 ..... 107, 117
70445501 ..... 107, 117
Pushbutton
44018801 69
Pushbutton Switch
M413431 113
70413301 ..... 21, 23, 29, 31, 33, 65, 67

R

Rear Bearing Shim
70355001 77
Rear Cylinder Bearing Housing
70013901 77
Rear Cylinder Channel
70257101 75
70257102 75
70305201 75
70305202 75
Rear Cylinder Channel Plate
70257201 75
70305301 75
Rear Cylinder Seal
70013701P 77, 79
70013703 ..... 77, 79
Rear Cylinder Seal Support
70506402 ..... 77, 79
70506403 ..... 77, 79
Rear Panel
70301701 79
70339401 79
70339402 79
Rear Stabilizer Bracket
70200301 87
Rear Valve Cover
70282401 95
Relay
70210901P 117, 123
Replacement Gas Valve Kit
M4970P3 95
M4972P3 95
Rocker Switch
44099601 31
70455101 ..... 15, 17
70461301 17
Roller Bearing Assembly
70298701P 79
Roller Seal
70443601 79
Roller Shaft
70249501 79

S

Screw
M400044 59
M400661 57
M402917 ..... 111, 115, 119, 121, 125, 127
M405188 65
M411072..... 85, 111, 115, 119, 121, 125, 127
M412985 81
05161 91
23222 ..... 81, 87, 99, 101
33562 ..... 111, 115, 119, 125, 127
38272 ..... 111, 115
39733 ..... 125, 127
430497 ..... 31, 75, 79, 81, 85, 87, 91, 93, 95, 99, 101, 103, 111, 115, 119, 121, 125, 127
430648 81
430756 57
430757 57
431484 ..... 99, 101
431539 81
44083001 ..... 111, 115
501086 ..... 109, 113, 119, 121, 125, 127
501524 ..... 15, 17, 21, 23, 31, 33, 35, 39, 41, 47, 49, 51
51780 ..... 87, 109, 111, 113, 115, 119, 121, 125, 127
51782 ..... 115, 121
51783 ..... 111, 115, 119, 121
52909 ..... 37, 43
61199..... 57
62588 75
70033502 ..... 59, 67
70069901 67
70126101 87
70182601 67
70247701 79

N/A items do not appear in index.

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

70275801 ..... 65, 67
70407301 59
70442101 59
Shadow Box Clip
M400972 ..... 65, 67
Sheet Metal Edge Gasket
70015707 79
70015708 79
70015711 79
70015712 79
Side Panel
70231801DG 79
70231801LG 79
70231801*P 79
70301801DG 79
70301801LG 79
70301801*P 79
Sleeve
44050601 19
Slip Ring Assembly
44222701 89
Slip Ring Holder
44224401 89
Slot Card Plate Assembly
44089501 ..... 23, 31, 41, 49
Snap Bushing
M400770 ..... 95, 125, 127
M402542 ..... 109, 113, 119, 121, 127
M405340 ..... 125, 127
70178701 ..... 109, 113, 119, 121, 125, 127
Solenoid Valve DIN Connector
70370301P 105
Spark Electrode
70032801P 91
70466501P 91
Spray Paint
286P4 ..... 61, 63, 79
297P4 ..... 61, 63, 79
298P4P 61, 63, 79
Spud Adapter
70223501 ..... 99, 101
Standoff
211/00119/00 19
Steam Coil
70369101P 105
Steam Configuration Harness
70322401P 117
Steam Stove Limit Bypass Harness
70389901 117
Steam Valve
F8322902 105
Steam Valve Coil
M412258 105
70205701P 105
Steam Valve Rebuild Kit
70351021P 105
Stove Back
70371501 91
70375201 91
Stove Grill
70214901 103
Stove Limit Bypass Harness
70316601 ..... 117, 123
Stove Limit Harness
70316501 91
Stove Limits Harness
70316501 91
Stove Limits Kit
M4903P3 91
Stove Top and Sides
70306001 91
70333401 91
Street Elbow
H86070034 ..... 95, 99, 101
Support Bearing
70448701 77
Switch
431159 79
70411901 93
Switch Bracket
70356301 93

T

Tee
70071801 ..... 95, 99, 101
Temperature Knob
44104601 ..... 15, 17
Temperature Selector Bracket
70350201 15
Temperature Selector Switch
511711 ..... 15, 17
Temperature Selector Switch Bracket
70391701 17
Terminal Block
M413865 ..... 125, 127
430642 ..... 111, 115, 119, 121
Terminal Block Shield
70333001 ..... 111, 115, 119, 121
Terminating Resistor
210162 45
Thermistor
M414704 87
Thermistor Cover
70346301 87
Thermostat Cover
M414477 91
Top Panel
70302001 79
70339501 79
Top Panel Assembly
70357701 79
70357801 79
Transformer
M414228P 111, 115, 119, 121, 125
M414229P 111, 115, 119, 121, 125, 127
M414230P 111, 119
M414312P 111, 119
44074401 ..... 119, 121, 125, 127
Trunnion and Seal Kit
M4960P3 75
M4962P3 75
Trunnion and Wire Assembly
70454601 75
Tube
70281601 95
70281602 95
70281603 ..... 99, 101

N/A items do not appear in index.

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Tumbler Dolly Kit
M4379P4 67

U

Upper Card Reader Harness
70420001P 31
Upper Front Panel
70304005DG 61
70341305DG 61
Upper Front Panel Assembly
70304004LG 61
70304006W 61
70304007 61
70341304LG 61
70341306W 61
70341307 61
70391301*P 61
70391302P 61
70391303P 61
70391501*P 61
70391502P 61
70391503P 61
70454501 61
Upper Front Panel Assembly Kit
70485401 61
USB Gateway Kit
NK330 ..... 39, 41

V

Valve Bracket and Cover Kit
M4746P3 ..... 99, 101
Valve Coil
F8514801 105
Valve Coil Bracket
70260601 ..... 99, 101
Valve Rebuild Kit
F8379502 105
Valve Support Bracket
70457701 ..... 99, 101

W

Warning Label
M410892 ..... 65, 67
Washer
M400080 75
M400991 ..... 77, 87
70261401 79
70265901 81
70270301 81
70292801 29
70409301 57
70411301 ..... 75, 77
Wire Clip
36274 ..... 109, 113, 119, 121
70347601 ..... 109, 113, 119, 121
70366201 ..... 31, 87
Wire Guard
201595P 25
Wireless Network Kit
NK301 ..... 39, 41

N/A items do not appear in index.

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT

Notes

© Copyright, Alliance Laundry Systems LLC – DO NOT COPY or TRANSMIT